


Instill Instructions	Parts List	Tools Required	
Part Number: 729850 Year: 2011 Make: Ford Model: F150 Engine: 5.0, 6.2	1. TB spacer # 4659850 2. Spacer gasket # 5659850 3. (4) 6mm x 70 # 59012217 5. (4) 6mm washers # 59020108	5/16 socket of wrench 10mm six socket or wrench	

1. Disconnect the negative battery cable. Using a 5/16 wrench
2. Loosen the 2 clamps holding the air duct to the throttle body and to the air box.



3. Disconnect the MAF sensor harness from the sensor and breather hoses.



5. Remove the 4 bolts holding the TB spacer in place.



6. Install the spacer with the gasket between the throttle body and the spacer.



7. Install the 6mm bolts, washers provided. Than install the air duct, MAF sensor harness and negative battery cable.

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