



P/N 728640

2007-2009 FJ Cruiser 4.0L

2005-2009 4Runner 4.0L

2005-2013 Tacoma 4.0L

1. Disconnect the negative battery cable and remove the engine cover.
2. Remove the engine cover studs and disconnect the MAF sensor.
3. Loosen the clamps holding the filter housing to the throttle body and to the air duct. Remove the bolts holding the box in place. Remove the 2 breather hose.
4. Remove the factory filter box housing.
5. Remove the factory throttle body.
6. Place the Vortice TB spacer between the manifold and the TB. Place a gasket on the throttle body side of the spacer and tighten with the hardware provided.
7. Install the two of the extension plates onto the valve cover and manifold, this will allow you to reinstall the factory airbox if you are installing a Volant system this step is not necessary.
8. Reinstall the factory air box, MAF sensor breather hoses and attach the ducting.
9. Install one short spacer and extension plate nearest the MAF sensor for the engine cover.
10. Place the engine cover in place and finger tighten the 12mm bolt on the passenger side.
11. Place two small spacers under the engine cover and tighten with the 40mm bolt.
12. Tighten the hardware and reattach the negative battery cable.