

ASSEMBLY INSTRUCTIONS FOR THE 605M AND 605MS

CAUTION- BLADE IS SHARP!

NOTE:

With exception of the pivot pin screw (7), all screws use a size T6 torx driver. Pivot pin screw uses size T8 driver.

PARTS LIST

1. Blade
2. White teflon washers (2)
3. Left liner
4. Left bolster
5. (8) short round head screws
6. Pivot pin screw (uses T8 torx)
7. (2) Flat head screws
8. (2) Standoffs
9. Blade stop Pin
10. Pivot Pin
11. Right bolster
12. Right Liner

1. Insert blade stop pin (9) into hole in right liner (12) as shown in diagram.

2. Rotate Pivot Pin (10) so flat area aligns with flat spot in right bolster/liner hole and insert as shown.

3. Place white teflon washer (2) over pin (10) on inside of right liner. Then fix blade (1) on to pivot pin in open position. Back end of blade should rest against stop pin (11).

4. Place white teflon washer (2) over end of pin (10).

5. Align holes in left liner (3) over pivot and stop pins (9&10) and press into place.

6. Place large screw (7) in pivot pin and tighten.

7. Align standoffs (8) over holes between liners.

8. Inset flathead screws (7) and thread in lightly.

9. Close blade and check the alignment. Adjust by slightly flexing the liners, if necessary. Tighten screws firmly.

10. Attach handle scales of your choice with remaining short screws.

11. Using two short round head screws (5), attach left bolster (4) to left liner (3). Repeat procedure for right bolster (11) and right liner (12).

