

ASSEMBLY INSTRUCTIONS FOR THE 605 ORIGINAL

CAUTION- BLADE IS SHARP!

NOTE:

With exception of the pivot pin screw (7), all screws use a size T6 torx driver. Pivot pin screw uses size T8 driver.

PARTS LIST

1. Blade
2. White teflon washers (2)
3. Left liner
4. Left bolster
5. Black neoprene "o" ring
6. (8) short round head screws
7. Pivot pin screw (uses T8 torx)
8. (3) Long round head screws
9. (2) Flat head screws
10. (2) Standoffs
11. Blade stop pin
12. Pivot Pin
13. Right bolster
14. Right Liner

1. Using two short head screws (6), attach left bolster (4) to left liner (3). Repeat procedure for right bolster (13) and right liner (14)

2. Insert blade stop pin (11) into hole in right liner (14) as shown in diagram.

3. Rotate pivot pin (12) so flat area aligns with flat spot in right bolster/liner hole and insert as shown.

4. Place white teflon washer (2) over pin (12) on inside of right liner. Then fix blade (1) on to pivot pin in open position. Back end of blade should rest against stop pin (11).

5. Place white teflon washer (2) over end of pin (12).

6. Align holes in left liner (3) over pivot and stop pins (11&12) and press into place.

7. Place black neoprene "o" ring (5) into hole in left bolster.

8. Use large screw (7) in pivot pin and tighten.

9. Align standoffs (10) over holes between liners.

10. Insert flathead screws (9) and thread in lightly.

11. Close the blade and check alignment. Adjust by slightly flexing the liners, if necessary. Tighten screws firmly.

10. Attach handle scales of your choice with remaining short screws.

11. Use three long screws (8) to attach clip (15) as shown. The longest screw goes in hole closest to center of bolster.

