

## 7: SECURE TOP HANDLE, THUMB BOB, AND POCKET CLIP



Fit left handle over blade carefully fitting crossbar lock together and adjusting stop pins to fit securely. Secure the handle with the remaining 2 handle screws and the male pivot pin screw.

Attach the thumb bob together through the hole on the blade. Using pin vises and # DV360 Devcon Thread Lock will secure the thumb bob.

Attach the pocket clip using the screws provided.

**Congratulations! You have a brand new knife!**

*Thank you for purchasing your kit from Jantz Supply!*

*If you have questions, need replacement parts or are ready to order more knife making supplies, give us a call 800-351-8900.*

*You can also shop online any time, day or night.*



## SS1566 PYTHON CROSSBAR LOCK KIT



The only tools needed to complete your kit are T6 & T8 Torx drivers from our set # HK130 and 3M Blue Blade Tape Item # IR981.

### 1: SAFETY FIRST- MASK THE BLADE

All kit blades from Jantz Supply are pre-sharpened. To avoid any accidents, tape your blade with Blue Blade Tape so the edge is secure.

### 2: LAYOUT PARTS & IDENTIFY THEM

SS156610 Axis Lock



### 3: SET CROSSBAR LOCK AND SPRING TO RIGHT HANDLE



Start with the right handle (the one with pocket clip screw holes) and place the female end of the lock into the slot.

Set the spring so the hook goes over the lock and the tipped end of the spring points upward as shown.



Place the liner over the top of the lock and spring while fitting the pointed tip of the spring into the small spring hole in the liner.

### 4: SET PIVOT AND STAND OFFS ON RIGHT HANDLE



Place the female end pivot pin into the pivot hole.

Then place the two threaded and drilled stand offs and carefully rotate and screw stand offs onto the exterior of the handle.

### 5: SET STOP PIN, BUSHING, AND BLADE

Place the bushing around the pivot pin and the stop pin in place as shown in the photo. Be sure the stop pins are set into the notches on the handle.



Carefully place the blade onto the pivot pin. Adjust the axis lock to make space for the blade to set fully down on the pivot pin. Put remaining bushing over pivot pin.

### 6: SET LEFT LINER AND SPRING INTO PLACE



Set left liner over pivot pin and align stop pins with holes.

Place the spring into the spring hole and line up with pivot pin hole as closely as possible.