

6: SECURE TOP HANDLE, THUMB BOB, AND POCKET CLIP



Secure the handle with the remaining 2 handle screws and the male pivot pin screw.

Attach the thumb bob together through the hole on the blade. Using pin vises and # DV360 Devcon Thread Lock will secure the thumb bob.

Attach the pocket clip using the screws provided.

Congratulations! You have a brand new knife!

Thank you for purchasing your kit from Jantz Supply!

If you have questions, need replacement parts or are ready to order more knife making supplies, give us a call 800-351-8900.

You can also shop online any time, day or night.



SS1557 BLACK MAMBA LOCKING LINER KIT



The only tools needed to complete your kit are T6 & T8 Torx drivers from our set # HK130 and 3M Blue Blade Tape Item # IR981.

1: SAFETY FIRST- MASK THE BLADE

All kit blades from Jantz Supply are pre-sharpened. To avoid any accidents, tape your blade with Blue Blade Tape so the edge is secure.

2: LAYOUT PARTS & IDENTIFY THEM



3: ASSEMBLE THE LINER LOCK TO RIGHT HANDLE



Start with the right handle (the one with pocket clip screw holes) and the liner with the locking mechanism.

Place the liner on the handle so the shapes match and attach the stand offs to the liner and handle using two of the handle screws.



Push the pivot pin (female) through the pivot hole and place the bushing over it.

Place the stop pin in the hole under the pivot pin.

4: SET BLADE AND TOP LINER INTO PLACE

Place the blade over the pivot pin and then place the bushing over the pin.

The photo shows how the spring will sit inside the recessed portion of the handle.

Set the remaining liner in place assuring that the stand offs and stop pin are secure in the liner holes.



5: SET SPRING AND LEFT HANDLE INTO PLACE



Rotate the blade so you can see the 1/16" in the blade through the spring channel and place the pointed tip of the spring in the hole.

Place remaining handle on top and set liner holes onto stop pin and stand offs. You may need to wiggle the handle and possibly the blade to set the spring into recess.



Liner and handle will lay flat against each other when set correctly.