



Toll Free: 800-351-8900

309 W. Main Street
PO Box 584
Davis, OK 73030

Forge Welding	Farenheit	Steel Color
Forging	2,000°	Bright Yellow
	1,900°	Dark Yellow
	1,800°	Orange Yellow
	1,700°	Orange
	1,600°	Orange Red
	1,500°	Bright Red
	1,400°	Red
	1,300°	Medium Red
	1,200°	Dull Red
	1,000°	Slight Red
	900°	Very Slight Red, Mostly Grey
Tempering	800°	Dark Grey
	575°	Blue
	540°	Dark Purple
	520°	Purple
	500°	Brown/Purple
	480°	Brown
	465°	Dark Straw
	445°	Light Straw
	390°	Faint Straw