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## Steam PM schedule

### Preventative Maintenance (PM) Schedule Steam Line

- Remove & Soak Group Head Screens
- Backflush Group Heads With Cafiza using the programmed group cleaning.
- Follow with a clean water backflush only using water.
- Soak Portafilter Baskets in cafiza solution

### Quarterly PM = 1 hours or less. Every 3 Month PM

- Change group gaskets
- Evaluate group screens
- Change steam tip gasket

### Bi-Annual PM = 1-2 hours 6 Month PM

- Change Group Head Gaskets
- Evaluate Group Screen
- Change steam tip gasket
- Drain Steam Tank

### Annual PM = 2 hours 12 Month PM

- Change Group Gaskets
- Change Group Screens (if not done before)

- PM Steam Wands
- PM Group Caps
- Drain tanks
- Replace Fill Probe
- Replace Anti Suction
- Replace Expansion Valve

<https://desk.zoho.com/portal/slayer/kb/articles/steam-pm-schedule>