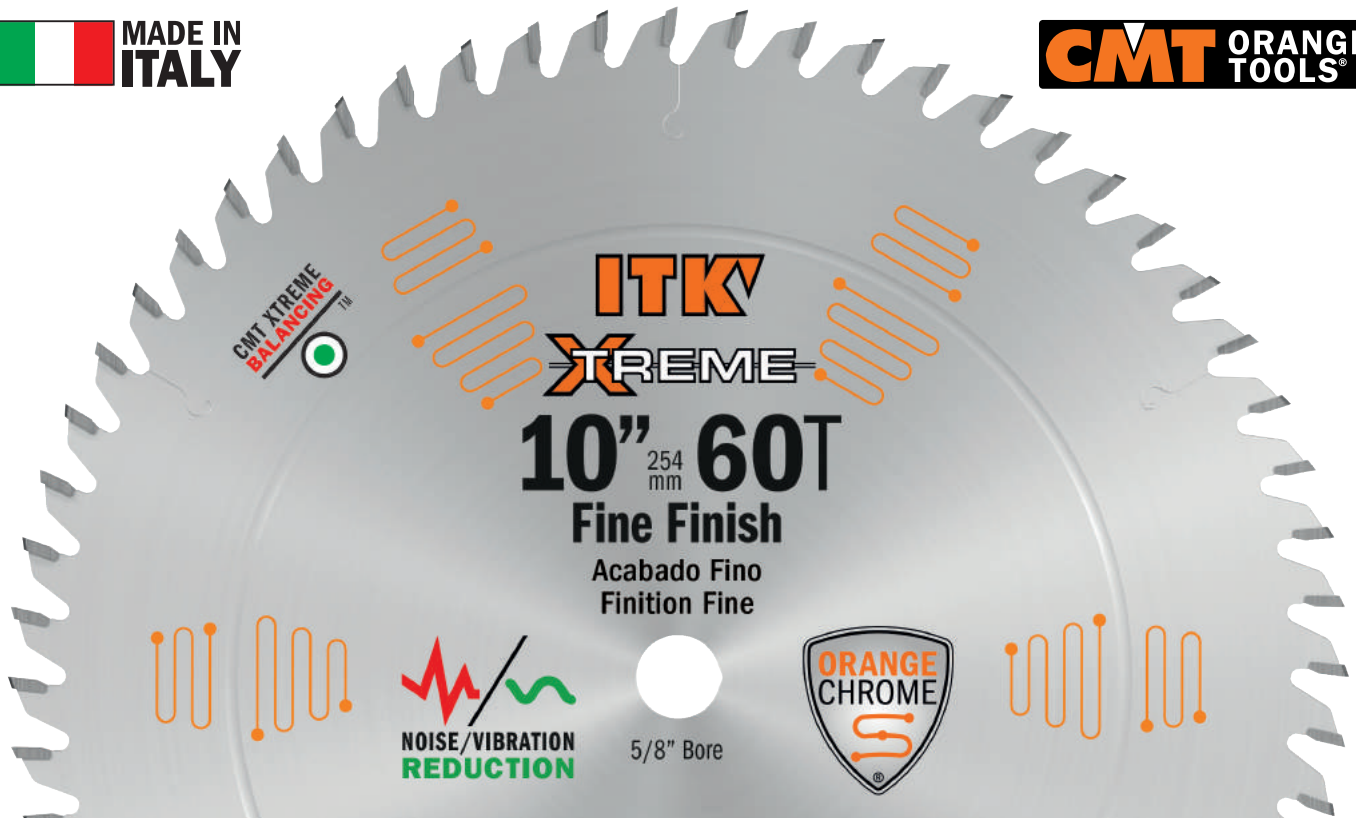


# ITK XTREME



**LASER-CUT PREMIUM QUALITY STEEL PLATE BODY**  
Made with 46-48 HRC precision select high-quality harmonic steel from Germany and laser-cut to perfection providing tighter tolerances translating to longer life and accurate cutting ability.



**LASER-CUT HEAT EXPANSION SLOTS**  
Engineered to allow blade expansion when heat build-up occurs from use, preventing blade warping.

**TENSIONING**  
A visible tensioning ring on blade body provides stability during the cut. Tensioning on this tool is machine and operation tuned for best performance.

**BODY FLATNESS**  
Blade body flatness obtained via special straightening processes that guarantee exceptionally reduced tolerances.



**CHROME PLATED BLADE**  
Protects the tool from corrosion, rust, and resin/residue build-up. Extends tool life dramatically. Absorbed power by the motor is significantly reduced so the tool moves smoothly throughout cutting operation. Tool maintenance is fast and easy. Surface hardness: 380-400 Vickers.

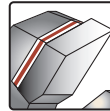


**NEW LASER-CUT SLOTS FILLED WITH SOUND-DAMPENING MATERIAL**  
Slots filled with polyurethane reducing vibration and noise by 25% with respect to standard saw blades. Improved cutting quality and extended blade life. Slots positioned near toothed crown provide impressive vibration isolation and shock absorption. Fully compliant with National Noise Emission Standard & Regulation.

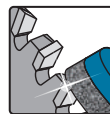
**FILLED SLOTS**



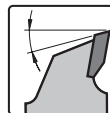
**INDUSTRIAL CHROME CARBIDE**  
Specially formulated chrome ensures cutting teeth stay sharper longer reducing cutting edge abrasion, improving cut quality and prolonging lifetime.



**TRI-METAL BRAZING**  
Special Silver-Copper-Silver Tri-Metal Brazing allows teeth to handle high stress and impact especially when cutting harder woods and composite material.



**PRECISION MIRROR FINISH SHARPENING**  
Each tooth is precision ground on a multi-axis CNC machine creating perfect edge angles that provide extra-clean cutting performance and extended life. Featuring less than 0.25 µm Rmax in edge roughness.



**RE-SHARPENING INFO**  
Refer to laser marking on back of blade for resharpening angle information.



**CMT XTREME BALANCING\***  
This system allows for extremely accurate dynamic balancing of the blade, several orders of magnitude above and beyond that which is currently available in the marketplace. Each blade undergoes rigorous assessment and only in the event that micro imbalance is detected will the appropriate correction holes be applied. This translates to precise cutting, longer blade life, reduced vibration and noise and less wear and tear on your machine components. \* TRADEMARK & PAT. PEND.

INDUSTRIAL BLADE FEATURES, QUALITY & PERFORMANCE AT **MID PRICE POINT!**

# THE GAME CHANGER

# ITK XTREME



DESIGNED TO FIT THE BROADEST USER RANGE FROM  
**DIY TO PROFESSIONAL CABINET SHOP!**

**DIY**

**CONTRACTOR**

**FINISH  
CARPENTER**

**FURNITURE  
MAKER**

**PROFESSIONAL  
CABINET SHOP**

ELIMINATE THE NEED FOR  
**MULTIPLE BLADE VENDORS & REDUCE INVENTORY COST!**

**Mid Price Point Blade Vendor  
USER:  
DIY, CONTRACTOR  
& FINISH CARPENTER**

**Premium Price Point Blade Vendor  
USER:  
FURNITURE MAKER  
& CABINET SHOP**

# THE GAME CHANGER

# ITK X TREME

NO MATTER WHAT THE MATERIAL IS WE HAVE THE RIGHT BLADE TO PERFECTLY CUT IT!

## WOOD



Hardwood



Softwood



Molding



Pressure Treated



Laminated Beams



Paneling



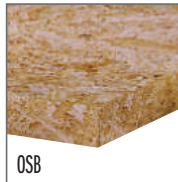
Laminate flooring



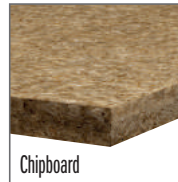
Plywood



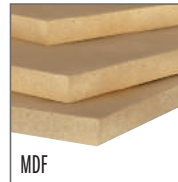
Veneered Plywood



OSB



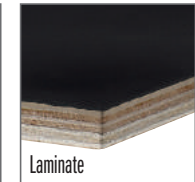
Chipboard



MDF



Melamine



Laminate

## WOOD & METAL



Demolition

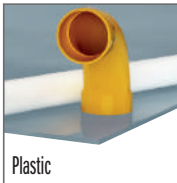


Wood/Woods & Nails

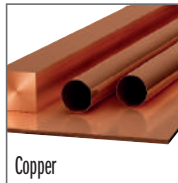
## NON FERROUS



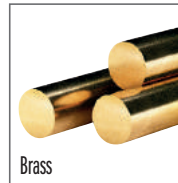
Aluminum



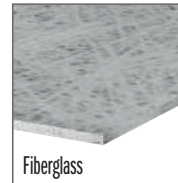
Plastic



Copper



Brass



Fiberglass



Plasterboards



Solid Surface

## FERROUS



Angles



Studs



Channels



Plates/Sheets/Flat Bars



Pipes/Tubes



Rods



EMT Conduit

OUR EXPERTISE COVERS DIY TO INDUSTRIAL MACHINERY AND EVERYTHING IN BETWEEN!

Cordless & Corded Circular Saw



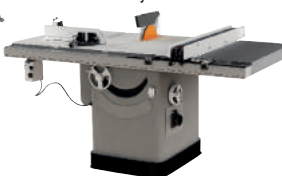
Miter Saw



Slide Miter Saw



Stationary Table Saw



Portable Table Saw



Radial Arm Saw



# THE GAME CHANGER

# ITK XTREME

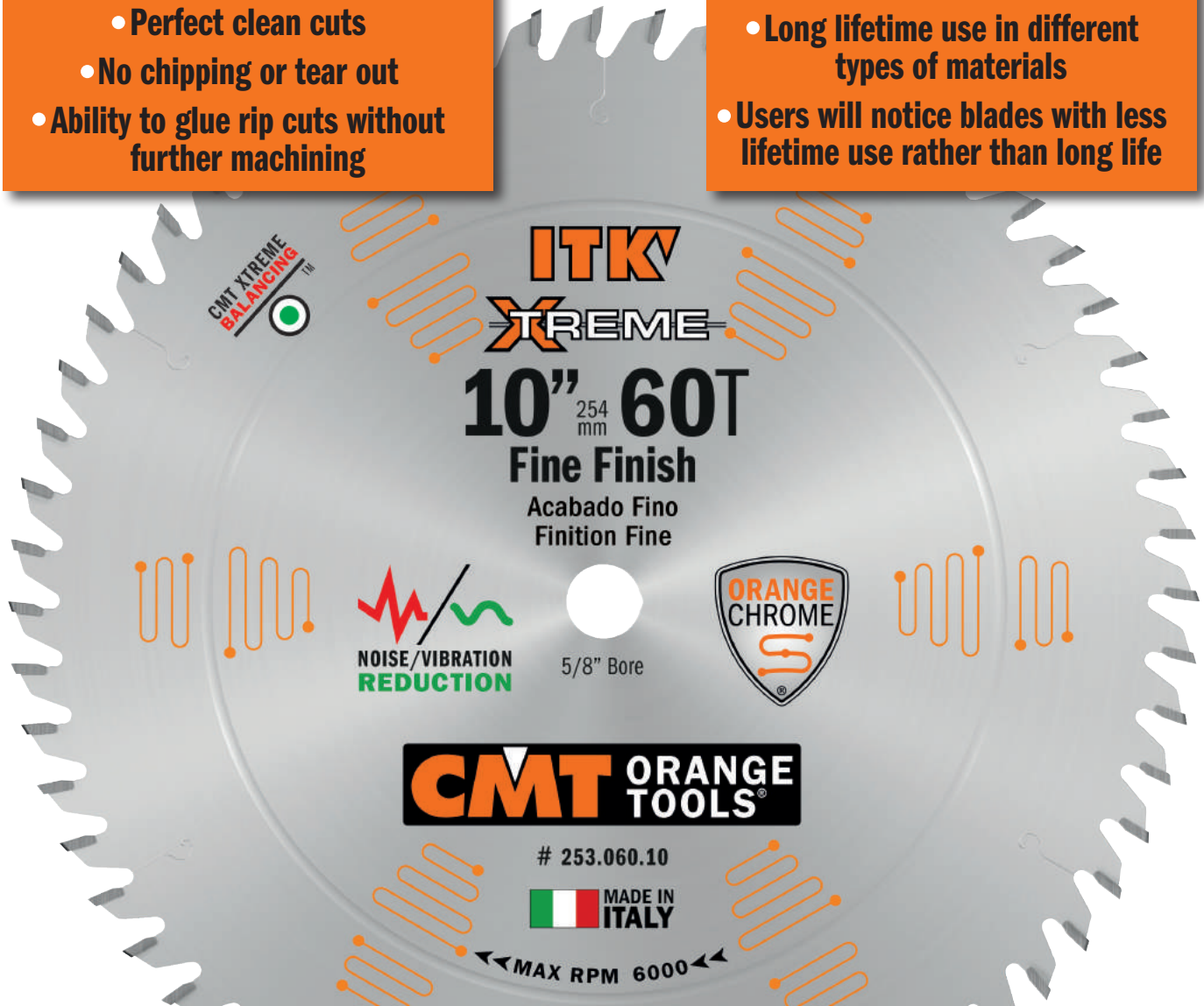
OUR BLADE COVERS EVERY NEED THE USER WANTS!

## QUALITY OF CUT 40%

- Perfect clean cuts
- No chipping or tear out
- Ability to glue rip cuts without further machining

## DURABILITY 25%

- Long lifetime use in different types of materials
- Users will notice blades with less lifetime use rather than long life



## USER EXPERIENCE 20%

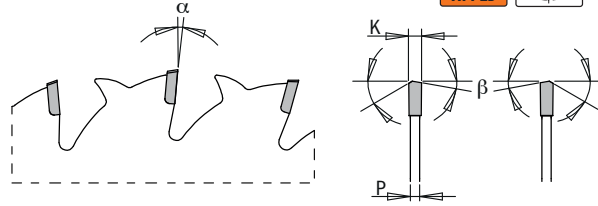
- Feel when cutting
- No vibration, Low sound
- Minimal effort used to push
- Less machine power required

## RESHARPENABLE 15%

- Teeth that can be resharpened multiple times which dramatically reduces the cost per cut

# THE GAME CHANGER

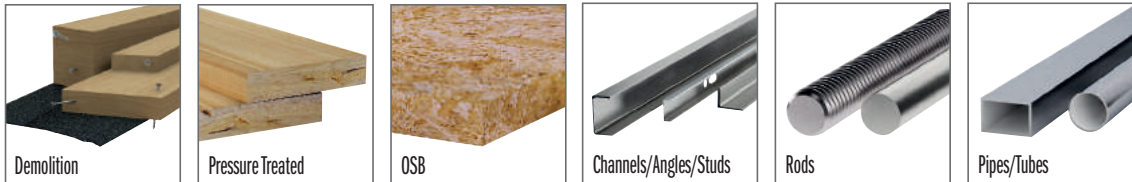
# 257 WOOD & METAL



### Machines

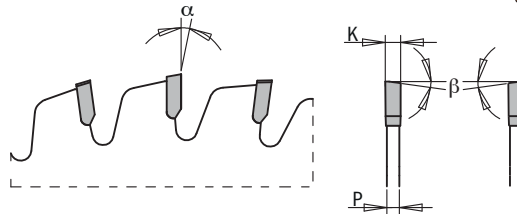


### Materials

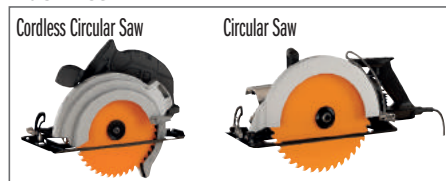


ORDER NO.		inches	D mm	B inches	T	K inches	P inches	$\beta$	$\alpha$	MAX RPM
257.036.07	3	7-1/4	184	5/8	36	0.067	0.049	MATB	5°	8000

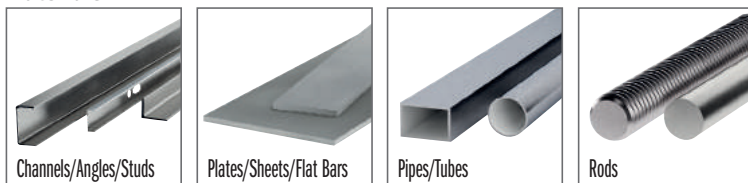
# 226 METAL & STAINLESS STEEL



### Machines



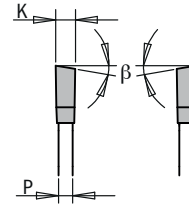
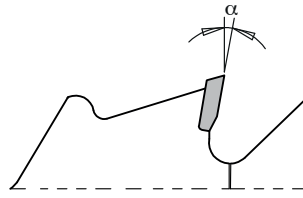
### Materials



ORDER NO.		inches	D mm	B inches	T	K inches	P inches	$\beta$	$\alpha$	MAX RPM
226.348.07	3	7-1/4	184	5/8	48	0.080	0.065	8° FWF	0°	5800 & 3600

This blade are designed to cut Stainless steel of common use, such as 302, 303 and 304. With higher degrees of hardness, performance is not guaranteed (e.g. 316).

# 250 RIPPING

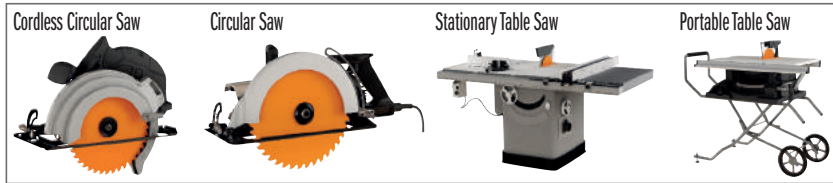


**CMT XTREME BALANCING**



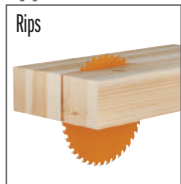
**NOISE/VIBRATION REDUCTION**

## Machines

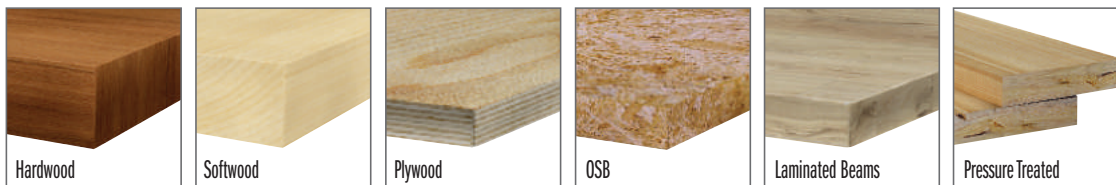


Blade diameter compatibility is contingent on machine type.

## Applications



## Materials

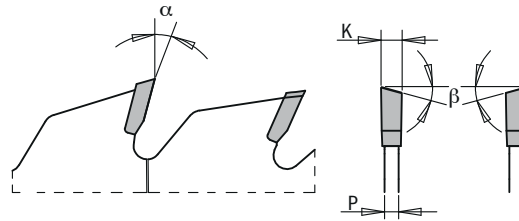


For specific details regarding applications, please check blade label.

ORDER NO.		D		B	T	K	P	β	α	MAX RPM
		inches	mm	inches		inches	inches			
<b>250.024.08</b>	3	8-8-1/4	210	5/8	24	0.082	0.048	10° ATB	20°	9000
<b>250.024.10</b>	3	10	254	5/8	24	0.102	0.071	15° ATB	10°	6000

new SAW BLADE

# 251 GENERAL PURPOSE

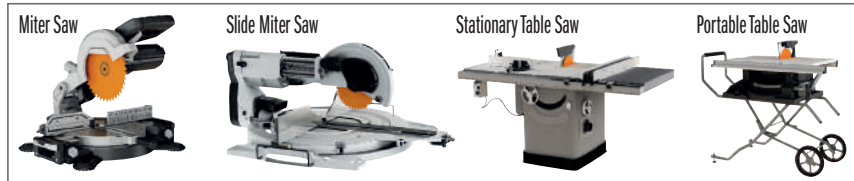


**CMT XTREME  
BALANCING**



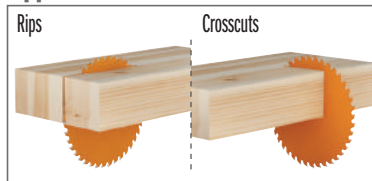
**NOISE/VIBRATION  
REDUCTION**

## Machines

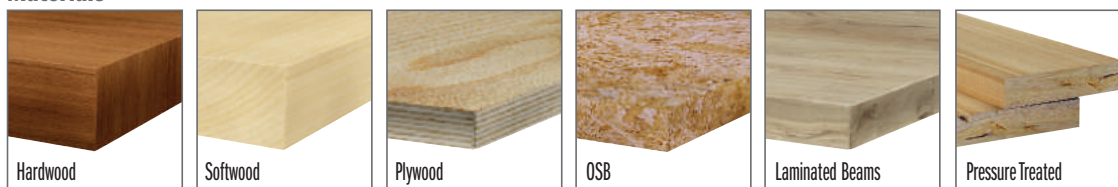


Blade diameter compatibility is contingent on machine type.

## Applications



## Materials



ORDER NO.		inches	D mm	B inches	T	K inches	P inches	β	α	MAX RPM
251.042.10	3	10	254	5/8	40	0.110	0.071	15° ATB	15°	6000
251.045.12	3	12	305	1	48	0.110	0.071	15° ATB	-10°	5000

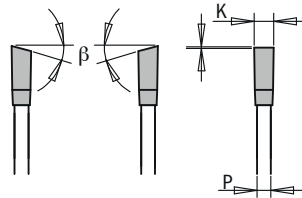
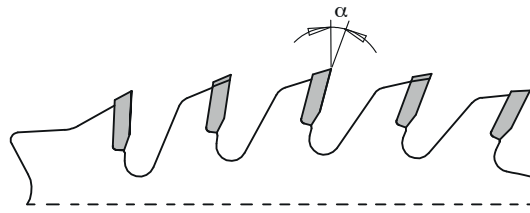
**new SAW BLADE**



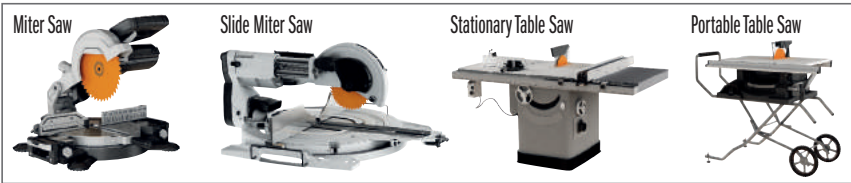
**CMT XTREME BALANCING™**



**NOISE/VIBRATION REDUCTION**

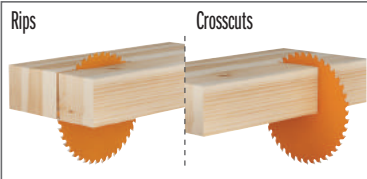


**Machines**

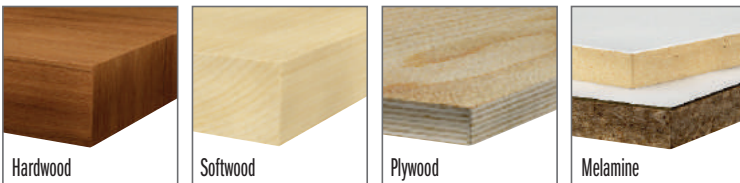


Blade diameter compatibility is contingent on machine type.

**Applications**



**Materials**



ORDER NO.		inches	D mm	B inches	T	K inches	P inches	β	α	MAX RPM
256.050.10	3	10	254	5/8	50	0.102	0.071	4 ATB 15°/1 FLAT	15°	6000
256.060.12	3	12	305	1	60	0.102	0.071	4 ATB 15°/1 FLAT	15°	5000

**new SAW BLADE**

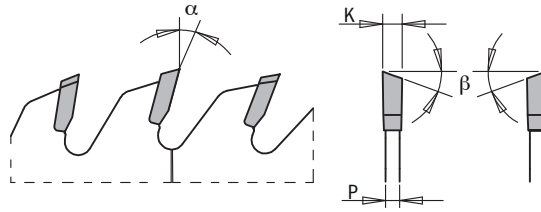




**CMT XTREME BALANCING™**



**NOISE/VIBRATION REDUCTION**

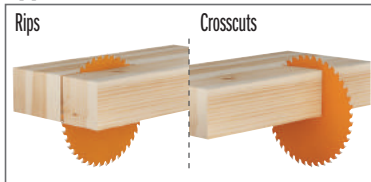


**Machines**

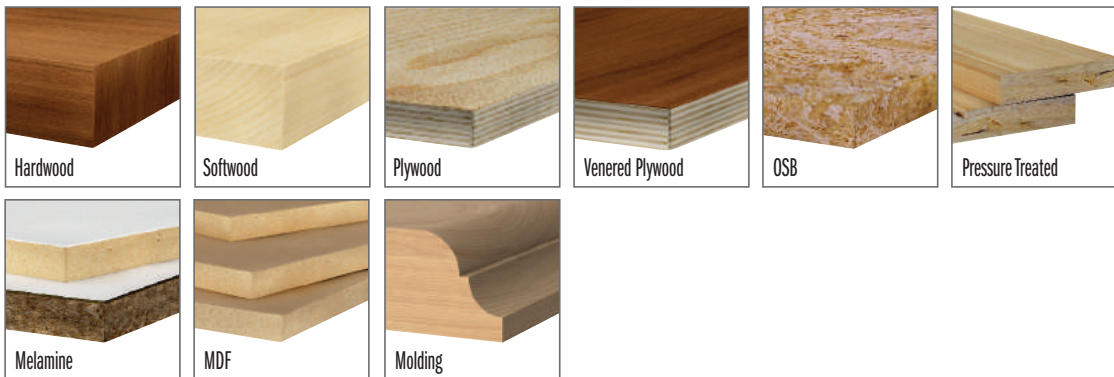


Blade diameter compatibility is contingent on machine type.

**Applications**



**Materials**

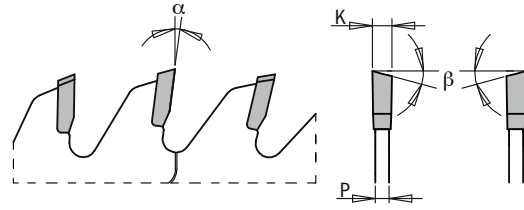


For specific details regarding applications, please check blade label.

ORDER NO.		D inches	D mm	B inches	T	K inches	P inches	β	α	MAX RPM
251.040.08	3	8-8-1/4	210	5/8	40	0.094	0.063	15° ATB	10°	9000
252.060.10	3	10	254	5/8	60	0.102	0.071	20° ATB	15°	6000
252.072.12	3	12	305	1	80	0.118	0.087	20° ATB	15°	5000

**new SAW BLADE**

# 253 SLIDING FINE FINISH



**CMT XTREME BALANCING**



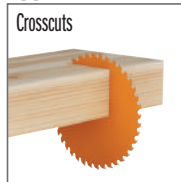
**NOISE/VIBRATION REDUCTION**

## Machines



Blade diameter compatibility is contingent on machine type.

## Applications



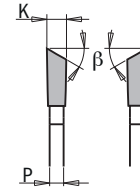
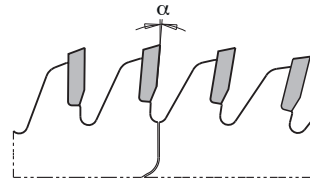
## Materials



For specific details regarding applications, please check blade label.

ORDER NO.		D		B inches	T	K inches	P inches	$\beta$	$\alpha$	MAX RPM
		inches	mm							
253.060.08	3	8-1/2	216	5/8	60	0.094	0.055	15° ATB	7°	9000
253.060.10	3	10	254	5/8	60	0.102	0.071	15° ATB	7°	6000
253.072.12	3	12	305	1	72	0.102	0.071	15° ATB	7°	5000
253.096.14	3	14	355	1	96	0.102	0.071	15° ATB	7°	4500

new SAW BLADE

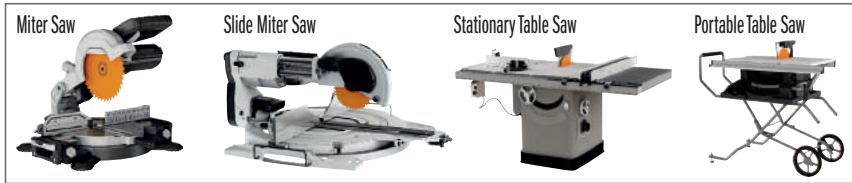


**CMT XTREME BALANCING**



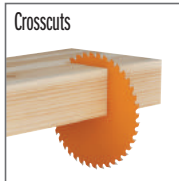
**NOISE/VIBRATION REDUCTION**

**Machines**



Blade diameter compatibility is contingent on machine type.

**Applications**



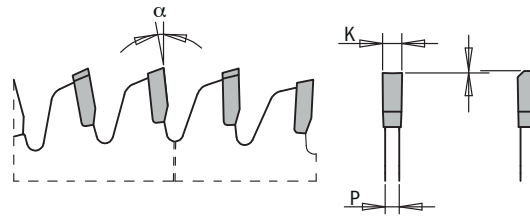
**Materials**



ORDER NO.		D		B inches	T	K inches	P inches	β	α	MAX RPM
		inches	mm							
255.080.10	3	10	254	5/8	80	0.102	0.071	30° Hi-ATB	5°	6000
255.096.12	3	12	305	1	96	0.102	0.071	30° Hi-ATB	-5°	5000

**new SAW BLADE**

# 254 NON-FERROUS & LAMINATE



**CMT XTREME BALANCING**



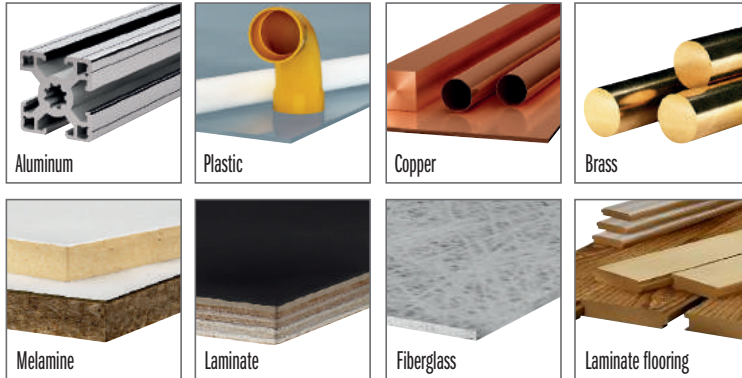
**NOISE/VIBRATION REDUCTION**

## Machines



Blade diameter compatibility is contingent on machine type.

## Materials



For specific details regarding applications, please check blade label.

ORDER NO.		inches	D mm	B inches	T	K inches	P inches	$\beta$	$\alpha$	MAX RPM
254.056.07	3	7-1/4	184	5/8	60	0.098	0.063	TCG	-6°	8000
254.080.10	3	10	254	5/8	80	0.102	0.071	TCG	-6°	6000
254.096.12	3	12	305	1	96	0.102	0.071	TCG	-6°	5000



## CMT USA, Inc.

7609 Bentley Road Suite D - Greensboro, NC 27409  
 phone 336.854.0201 toll-free 888.268.2487 fax 336.854.0903 free-fax 800.268.9778  
 infocmtusa@cmtorangetools.com [www.cmtorangetools.com](http://www.cmtorangetools.com)

©: CMT, the CMT logos, CMT ORANGE TOOLS and the orange color applied to tool surfaces are trademarks of C.M.T. UTENSILI S.P.A.  
 © C.M.T. UTENSILI S.P.A.

This document has been sent for your personal use only. All usage and reproduction is forbidden without written permission from C.M.T. UTENSILI S.P.A.

Any other brand names mentioned in this website and in CMT product catalogues are the property of their respective producers.

new SAW BLADE