



## NEW FORMULA MIXING INSTRUCTIONS

Gypsnow is a powdered gypsum plaster that rapidly expands with the addition of water. Gypsnow molds to any shape and may also be carved, cut, or sculpted.

### General Notes:

Due to the rapid expansion of Gypsnow, the maximum recommended mix for any one pour is five (5) gallons.

The following quantities of Gypsnow and water will expand to just over the top of a 5-gallon pail:

- 9 lbs Gypsnow + 1.3 gallons water

When working with Gypsnow *always*:

- Use *warm* not hot water
- Coat the inside of the mold with a release agent such as Murphy's Oil Soap

### Mixing:

- Start with the required water in a 5-gallon pail
- Add all the Gypsnow powder at one time
- Mix immediately for 3 to 5 seconds with a low speed paddle type mixing blade
- Do not over mix
- Pour mixture as quickly as possible into the mold

### Drying/Curing:

- Gypsnow must remain in the mold for 45 minutes to an hour before the finished product may be removed
- The product must be allowed to dry for at least 48 hours before it is cut, carved, and/or painted

### Storage:

Gypsnow should be kept indoors where possible. If outdoor storage is the only option, ensure pallet is off the ground and adequately covered to keep dry.