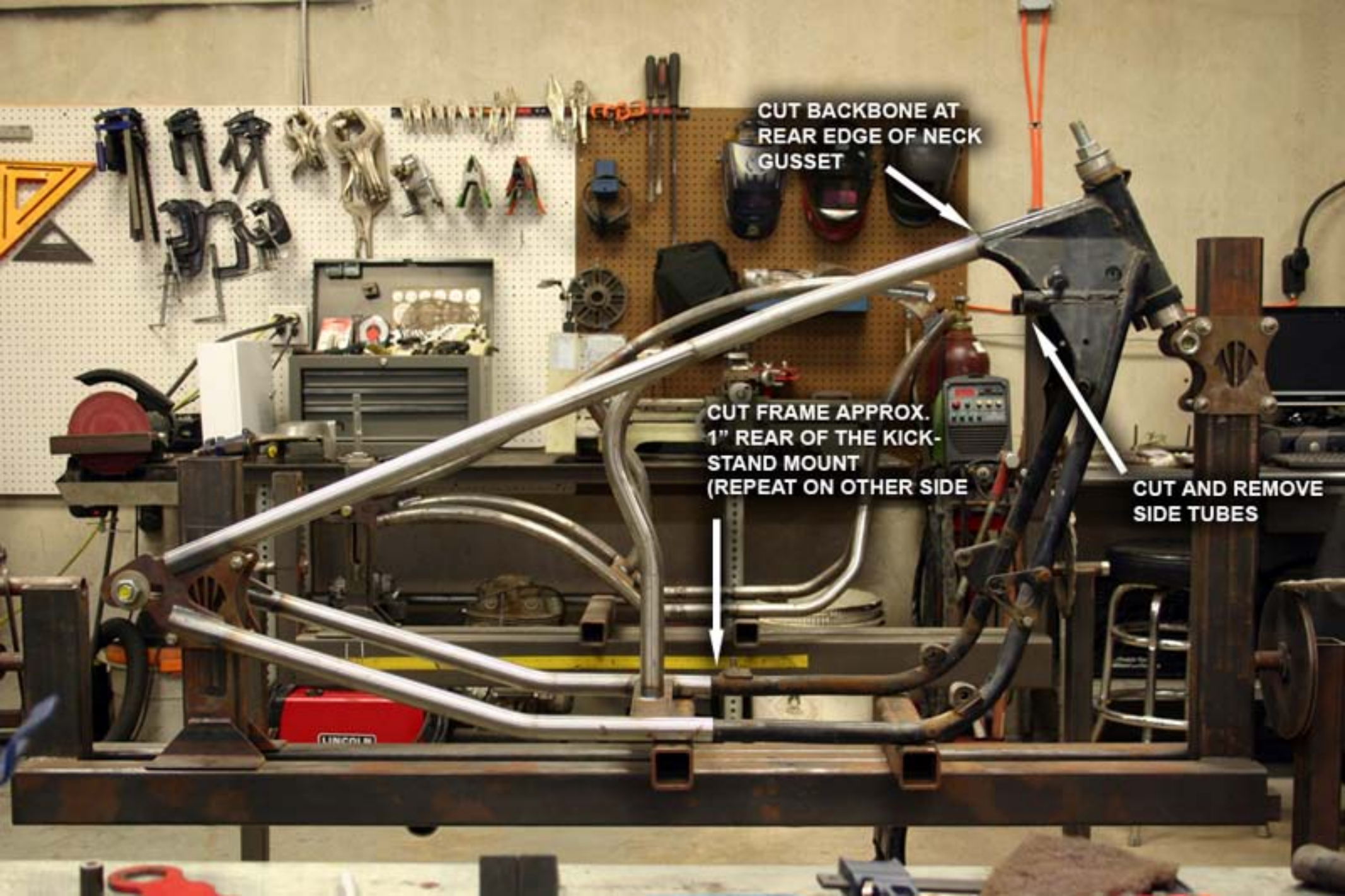
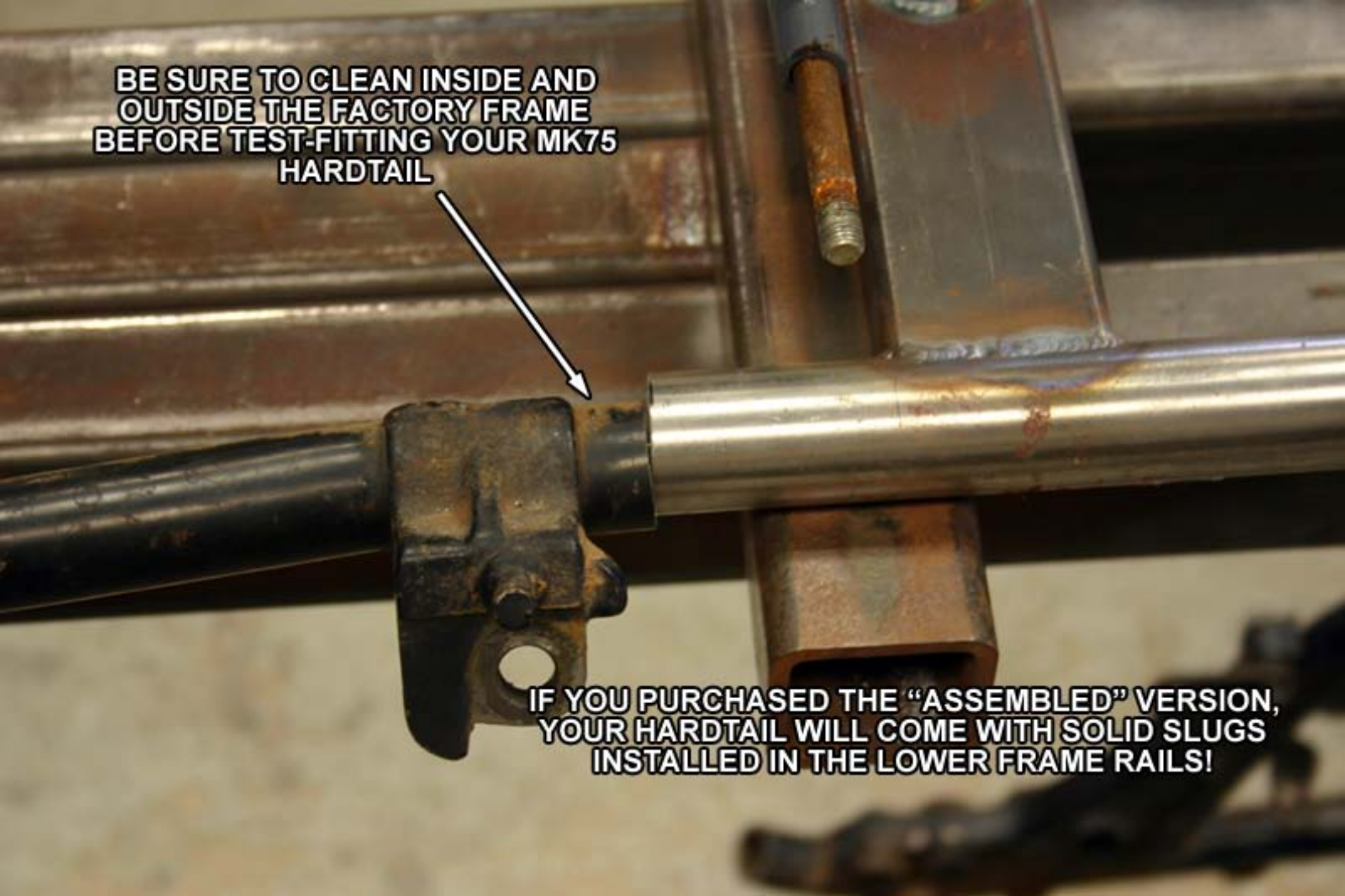

CUT BACKBONE AT
REAR EDGE OF NECK
GUSSET
CUT FRAME APPROX.
1" REAR OF THE KICK-
STAND MOUNT
(REPEAT ON OTHER SIDE
CUT AND REMOVE
SIDE TUBES


VERY CAREFULLY CUT AND REMOVE
THE THIN GUSSET MATERIAL FROM
AROUND THE FRAME TUBES SIMILAR
AS SHOWN HERE

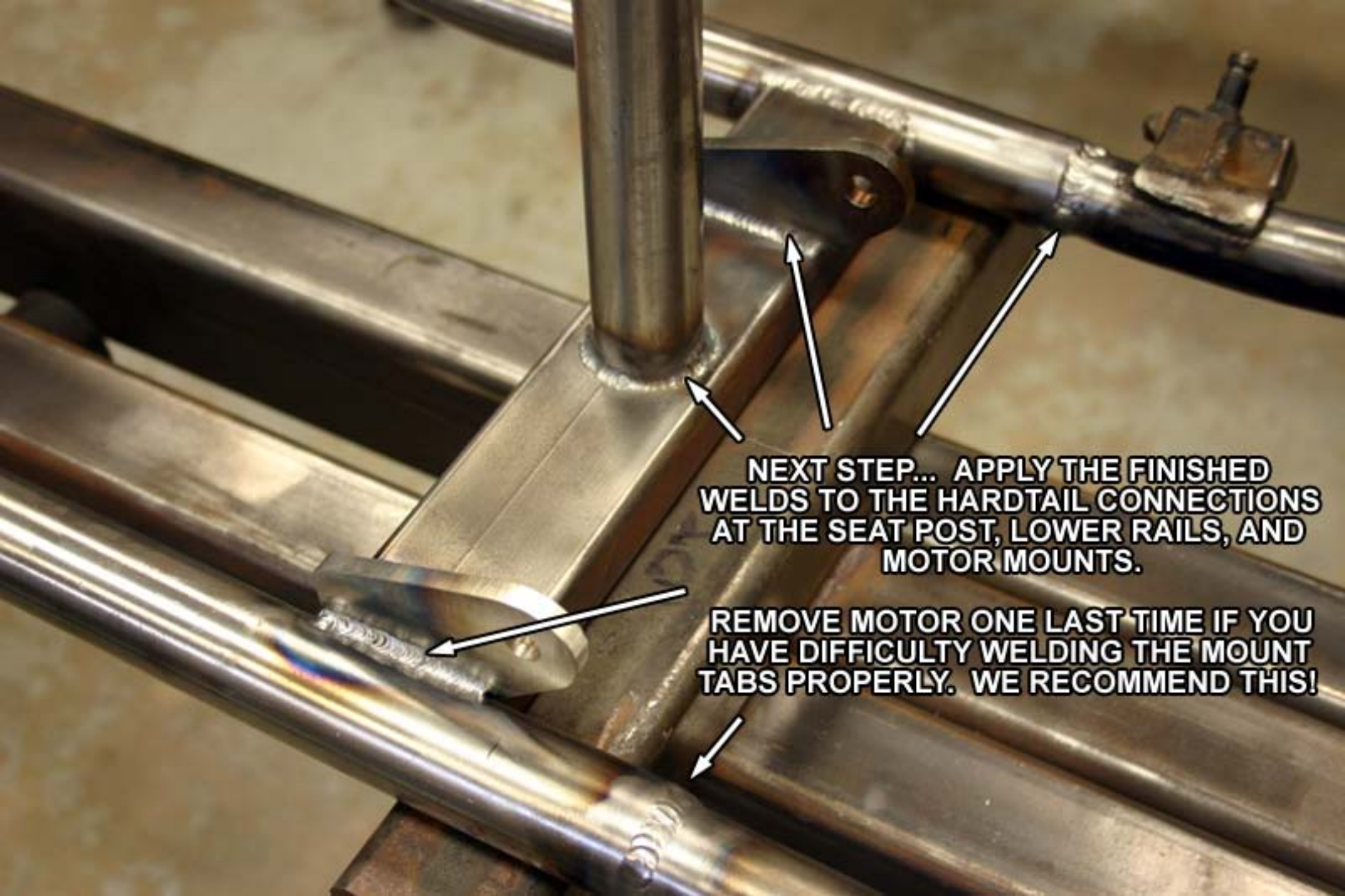

BE SURE TO CLEAN INSIDE AND
OUTSIDE THE FACTORY FRAME
BEFORE TEST-FITTING YOUR MK75
HARDTAIL
IF YOU PURCHASED THE “ASSEMBLED” VERSION,
YOUR HARDTAIL WILL COME WITH SOLID SLUGS
INSTALLED IN THE LOWER FRAME RAILS!


ONCE YOU HAVE TACKED THE BACKBONE IN PLACE PER OUR WEBSITE VIDEO, INSTALL THE HARDTAIL INTO THE LOWER FRAME RAILS AND THE BACK-BONE.
SET A STRING FROM THE CENTER OF THE HEAD TUBE AND THE MID-POINT BETWEEN THE AXLE PLATES TO CHECK FOR ALIGNMENT. ONCE ALIGNED, TACK INTO PLACE AND THEN RE-CHECK ALIGNMENT.

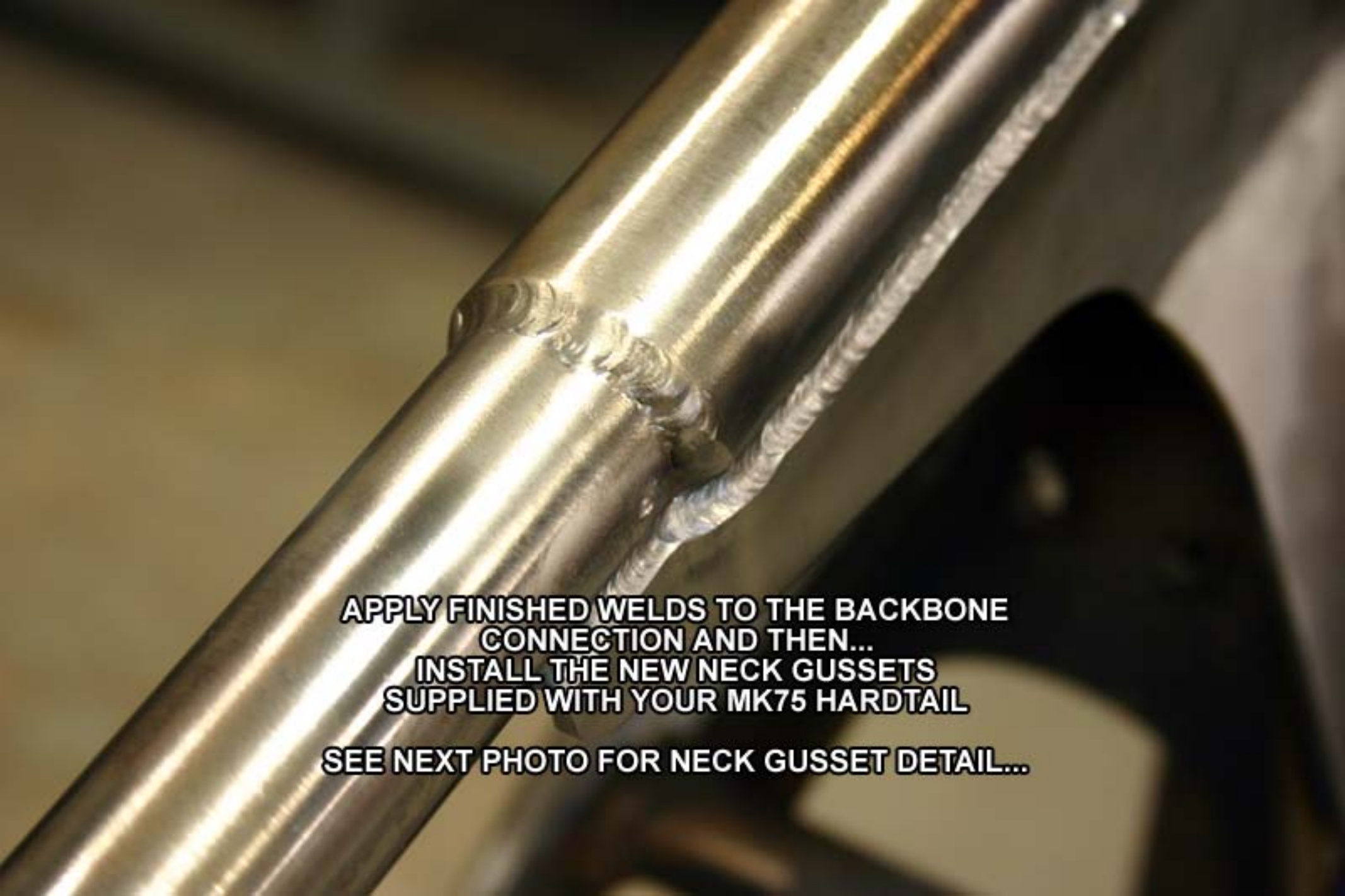

IF YOU HAVEN'T ALREADY, CLEAN THE REMAINING
DEBRIS FROM THE FACTORY FRAME IN THE NECK
GUSSET AREA AS SHOWN HERE...

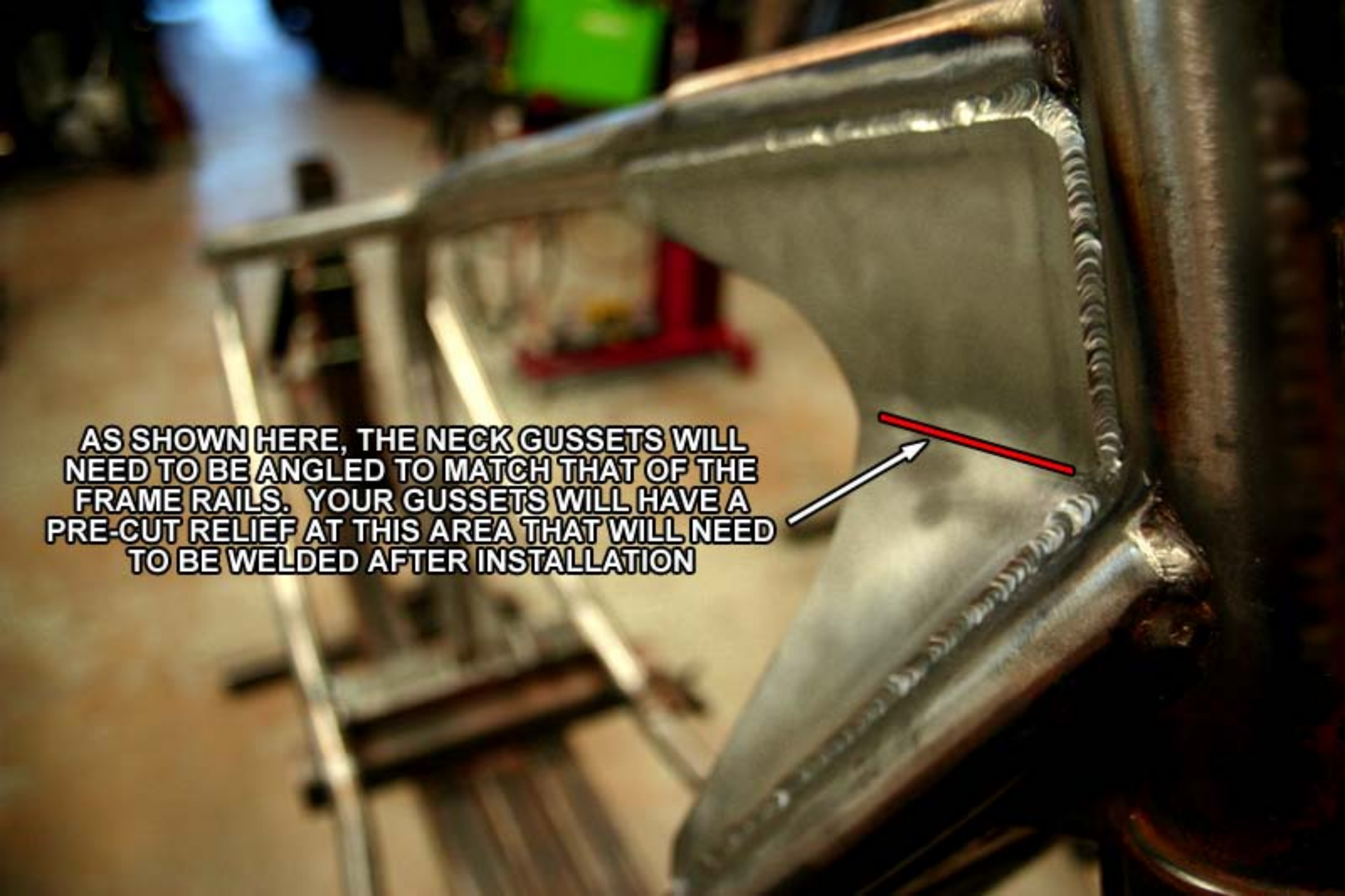

YOUR INSTALLATION SHOULD LOOK
SOMETHING LIKE THIS ABOUT NOW...
NEXT STEP... RE-INSTALL THE MOTOR
IN ORDER TO TACK IN PLACE THE
LOWER REAR MOTOR MOUNTS


POSITION AND WELD THE REAR LOWER MOTOR MOUNTS WITH THE MOTOR IN PLACE AND SUPPORTED SO THAT THE MOTOR MOUNT BOLT STILL HAS FREE-PLAY
IN OTHER WORDS... DO NOT ALLOW THE FULL WEIGHT OF THE MOTOR REST ON THE MOTOR MOUNT TABS BEFORE TACKING!


NEXT STEP... APPLY THE FINISHED WELDS TO THE HARDTAIL CONNECTIONS AT THE SEAT POST, LOWER RAILS, AND MOTOR MOUNTS.
REMOVE MOTOR ONE LAST TIME IF YOU HAVE DIFFICULTY WELDING THE MOUNT TABS PROPERLY. WE RECOMMEND THIS!


APPLY FINISHED WELDS TO THE SEAT POST CONNECTION
TOP AND BOTTOM!


APPLY FINISHED WELDS TO THE BACKBONE
CONNECTION AND THEN...
INSTALL THE NEW NECK GUSSETS
SUPPLIED WITH YOUR MK75 HARDTAIL
SEE NEXT PHOTO FOR NECK GUSSET DETAIL...


AS SHOWN HERE, THE NECK GUSSETS WILL NEED TO BE ANGLED TO MATCH THAT OF THE FRAME RAILS. YOUR GUSSETS WILL HAVE A PRE-CUT RELIEF AT THIS AREA THAT WILL NEED TO BE WELDED AFTER INSTALLATION


COMPLETE INSTALLATION OF THE MK75 HARDTAIL
FOR THE KAWASAKI KZ50 DOHC
NOTE: AXLE PLATES HAVE BEEN RE-DESIGNED
ON LATER MODELS AND WILL NOT LOOK EXACTLY
AS THE PLATES SHOWN IN THIS INSTRUCTIONAL