



**PLEASE BE AWARE  
THAT THE LEFT-SIDE  
LOWER FRAME RAIL IS  
APPROXIMATELY 1/2"  
HIGHER THAN THE RIGHT**



**HONDA CMX450 REBEL  
FACTORY FRAME AS SHOWN**



**MK43 HARDTAIL  
SHOWN AS SHIPPED**





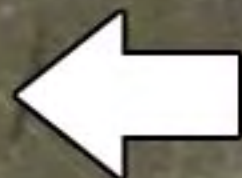
**MARK AND CUT ON  
EACH SIDE OF THE UPPER  
RAILS WHERE THEY CONNECT  
TO THE FACTORY BACKBONE**

**MAKE AN INITIAL CUT  
FLUSH WITH THE BACK  
OF THE FACTORY CROSS  
TUBE**



**REAR LOOP SECTION  
REMOVED FROM  
FACTORY FRAME**





**FRONT**

A vertical red line is drawn on the right side of the image, indicating the location where the factory frame should be cut.

**CUT FACTORY FRAME INLINE  
WITH THE BACK OF THE LOWER  
CROSS TUBE**



**FRONT**



**THEN... CUT THE LOWER FRAME RAIL  
TO THE MID POINT OF THE FACTORY  
CROSS TUBE**



**SHOWING REAR LOOP  
AFTER REMOVAL WITH  
ENDS PROPERLY CLEANED**





**GRIND TO REMOVE FACTORY  
SEAT POST GUSSET BEING  
CAREFUL NOT TO DAMAGE  
THE REMAINING TUBING**



**SHOWING SEAT POST  
CONNECTION AFTER  
PROPER CLEANING**



**SHOWING LOWER RAIL  
AFTER INSTALLED TO  
FACTORY FRAME**



**HARDTAIL FULLY INSTALLED**

**MK43  
PRO BUILDER'S KIT  
AS SHOWN**

