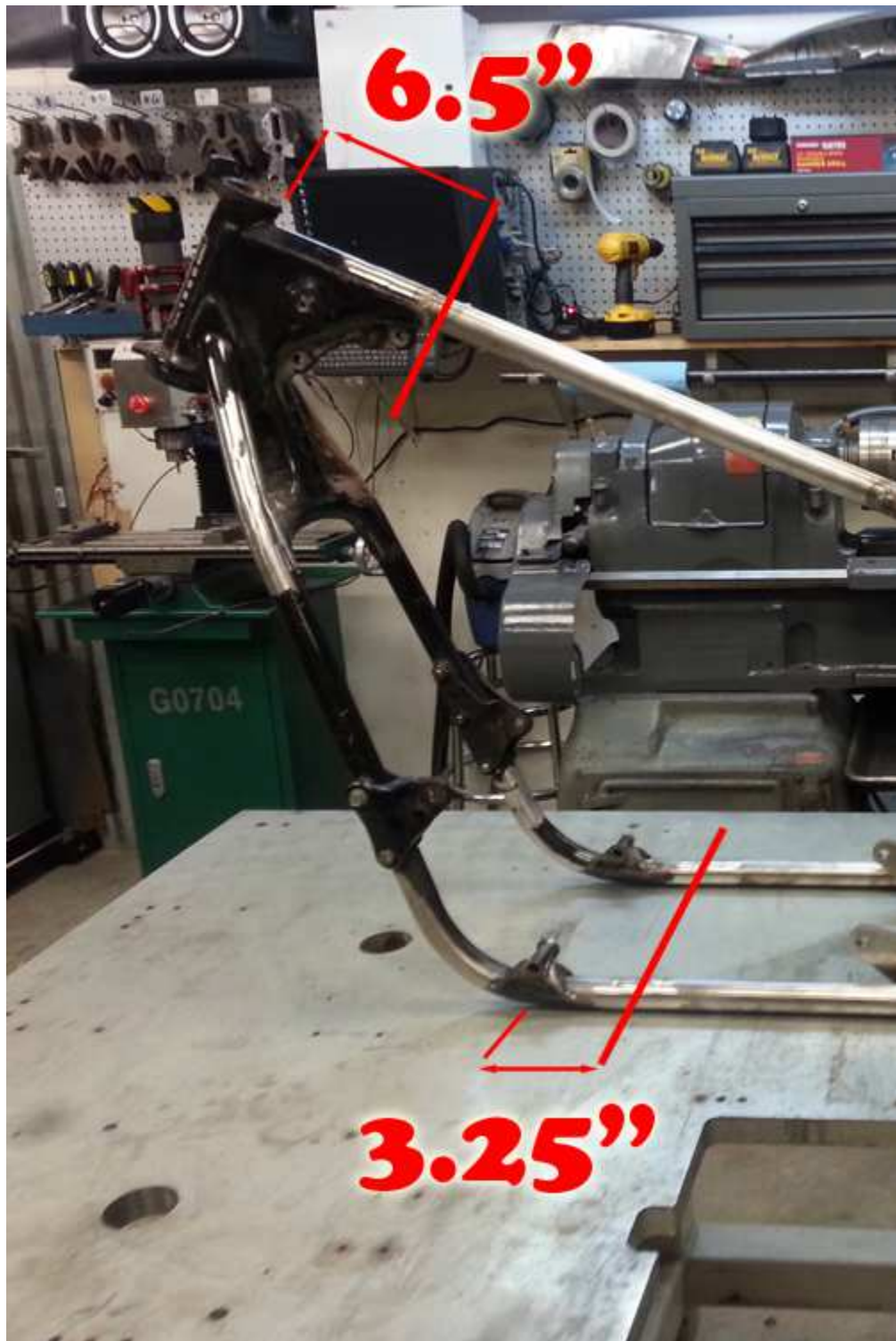


6.5"

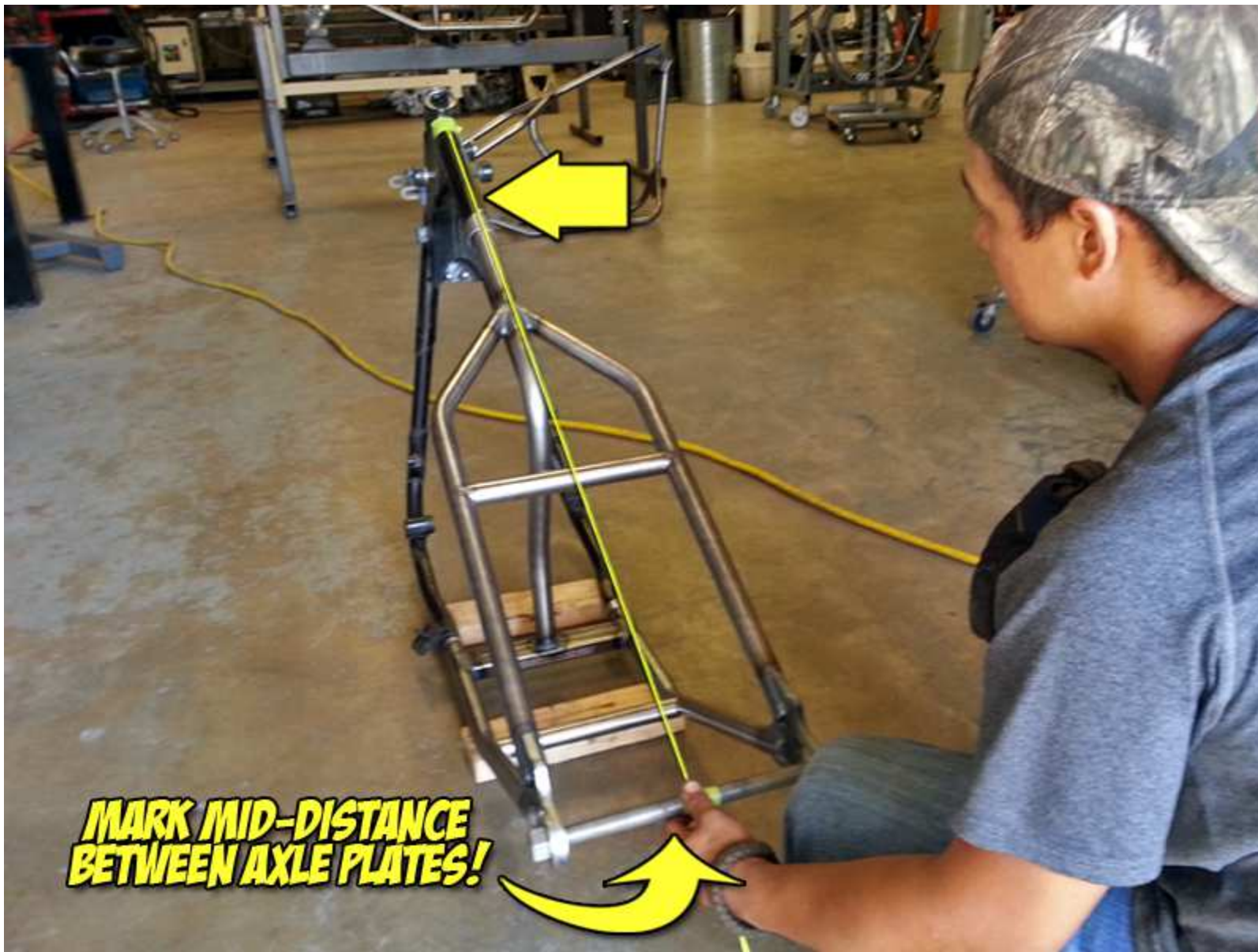
3.25"



Clean inside and outside the cuts and drill a plug hole as shown:



After tack welding the backbone straight on the hardtail, install the entire unit to the factory frame and check alignment as shown:



Tack the backbone connection and lower rails in place and then check once again to be sure. Now your installation should look like this:



Once mocked up and fully welded, replace the motor and bolt lose motor mounts into position. Use a washer between the motor mounts and the motor block just to be safe...

Remove the motor one last time and fully weld the mounts in place as shown.



