

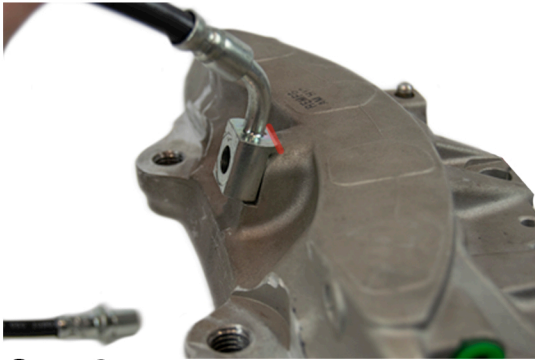
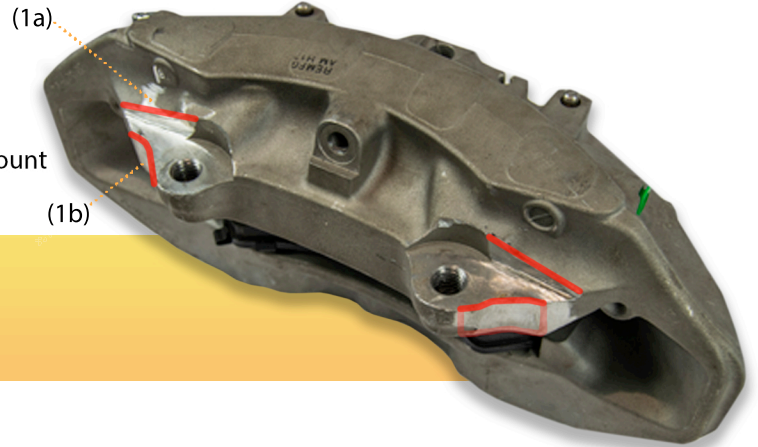


**Step 1a:**

Mark, then Grind inner caliper lobes flat. Perpendicular to fit bracket as pictured in red (1a), remove material until flat with existing mating surface.

**Step 1b:**

Grind curved relief in caliper ears/tabs. This curved relief will allow the CTSV Bracket to mount correctly to the caliper and hub assembly.



**Step 2a:**

Placement of Line, on caliper. The caliper will need to be notched across the top to receive the line end fitting...



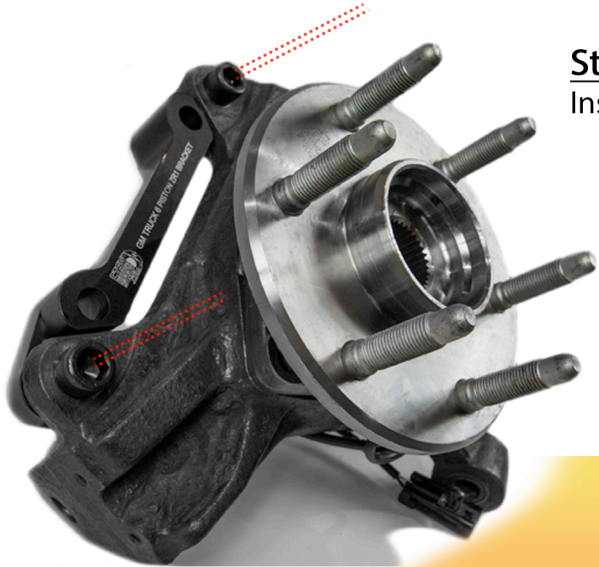
**Step 2b:**

Mark the notch relief for the line end fitting...

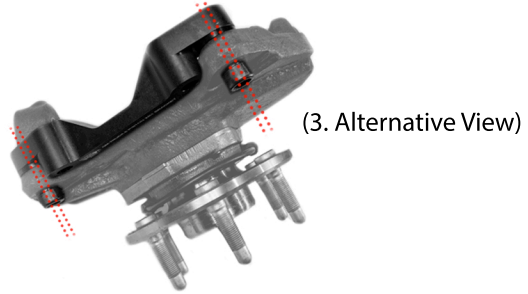
**Step 2c:**

Grind caliper down across your mark, so it will end up looking like this to accommodate the line end fitting.





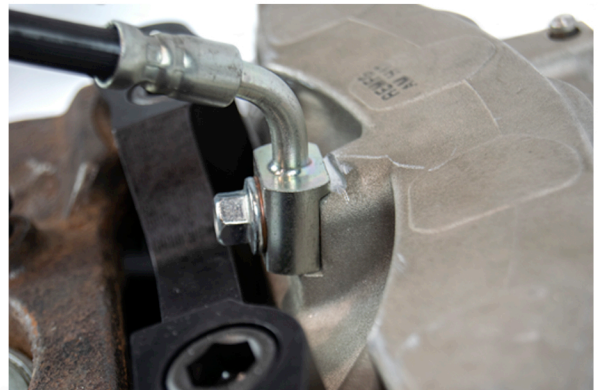
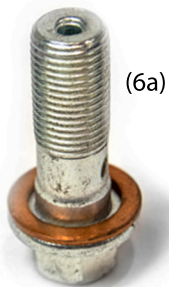
**Step 3:**  
Install CTSV BRAKE SWAP Bracket to Hub Assembly.



**Step 4:**  
Install Brake Rotor to Hub Assembly.  
(Make your life easier and Hold in place with at least 1 Lugnut)



**Step 5:**  
Bolt Brake Caliper to CTSVBS Bracket.



**Step 6:**  
Install New Copper Washers to Bolt (a) and Line End(b),  
Install Line to Caliper(c), BLEED BRAKE SYSTEM and you're FINISHED.





## Silverado / Sierra 1500 ZR1 Brake Kit Guide

### PARTS REQUIRED

#### Calipers

##### Silver-

172-2515 / 20999156

172-2516 / 20999157

##### Blue-

172-2489 / 25923821

172-2490 / 25923822

##### Yellow-

172-2528 / 22771689

172-2529 / 22771690

##### Red-

172-2525 / 22771673

172-2526 / 22771674

#### Rotors-

Centric 120.62180

#### Pads-

09-14 Cadillac CTS-V pads

Basic pads- Centric 104.14050

C6 ZR1 brake line banjo bolt-

Dorman 14100

C6 ZR1 brake pads hardware-

AcDelco 18K2108X