



STAINLESS STEEL

DESCRIPTION AND USES

Rust-Oleum® Stainless Steel is an ultra hard, moisture resistant metallic coating that is designed to replicate the look of stainless steel. Stainless steel provides a smooth, washable surface that is resistant to chemicals, nicks, chips and heat up to 250°F (121°C). This product is suitable for use on interior and exterior automotive trim and accessories.

PRODUCTS

SKU (11 ounce spray)	Description
275299	Stainless Steel

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Not intended for continuous water submersion or for surfaces that, when heated, exceed 250°F (121°C). Priming is not recommended. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Wash the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and let dry. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can 12-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface and in motion while spraying. Apply 2 or more light coats a few minutes apart. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. Dries to the touch in 2-4 hours, to handle in 5-9 hours and is fully dry in 24 hours. May recoat within ½ hour or after 1 week.

CLEAN-UP

Wipe off tip when finished. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA****STAINLESS STEEL****PHYSICAL PROPERTIES**

		STAINLESS STEEL
Resin Type		Epoxy Ester Chain Stopped Alkyd
Pigment Type		Aluminum Flake
Solvents		Acetone, Butyl acetate, Toluene, Xylene
MIR		1.25 Max
Fill Weight		11 ounces
Recommended Dry Film Thickness (DFT) Per Coat		2.0 mils (50µ)
Practical Coverage at Recommended DFT		10-12 sq. ft./can (0.90-1.10 m ² /can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	Touch	2-4 hours
	Handle	5-9 hours
	Recoat	Within ½ hour or after 1 week
	Fully Dry	24 hours
Dry Heat Resistance		250°F (121°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see MSDS

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