



# AUTOMOTIVE LOW VOC TRUCK BED COATING

## DESCRIPTION AND USES

Rust-Oleum® Truck Bed Coating is designed for recoating and restoring worn, unfinished or previously finished metal truck beds. When used with the Rust-Oleum Truck Bed Applicator Kit (sold separately), this easy to apply black polymer coating helps prevent truck bed damage caused by scratches, rust, and weather, and enhances your vehicle's appearance. Rust-Oleum Auto Truck Bed Coating is fast drying and creates a textured finish that forms to the contours of truck beds and other areas to cover evenly and protect the entire surface without the need for a primer. It is suitable for use on properly prepared surfaces to create a textured protective coating on running boards, bedrails, and more. Rust-Oleum Truck Bed Coating is ideal for use on metal truck beds and other metal automotive surfaces. Not for use on surfaces that will come in direct contact with heat or high temperatures such as mufflers, exhaust components, etc.

## PRODUCTS

SKU	Description
260069	Truck Bed Quart
260066	Truck Bed Gallon

## PAINTING APPLICATION

### READ ALL INSTRUCTIONS CAREFULLY BEFORE STARTING PROJECT

#### PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 55°F (13°C) and 90°F (32°C) and humidity is below 85% to ensure proper drying. Do not use on surfaces that will be exposed to rain or moisture within 24 hours after application.

#### SURFACE PREPARATION

**Bare Metal or Sound Rust Surfaces** - Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. For proper adhesion, sand the entire surface to be coated with the scuff pad included in the Rust-Oleum Truck Bed Applicator Kit (sold separately) or medium grit sandpaper and then remove all sanding dust with a clean cloth. Protect and mask off all surrounding areas to prevent paint splatter.

**Previously Painted/Coated Surfaces** - Use a wire brush to remove any loose or peeling paint or coatings. Sand the entire truck bed surface with medium grit sandpaper or scuff pad. Thoroughly clean the area with detergent and water, rinse and then allow to dry thoroughly before applying Truck Bed Coating.

**WARNING:** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.

## PRODUCT APPLICATION (cont.)

### SURFACE PREPARATION (cont.)

Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### APPLICATION

#### SPRAY INSTRUCTIONS (RECOMMENDED)

Read and follow all sprayer manufacturer's safety and operating instructions before using. Remember do not thin the coating to improve spray performance. Adjust the various control options on the sprayer to achieve preferred spray performance. Stir coating thoroughly before pouring into the container. Rust-Oleum Truck Bed Coating is a thicker coating so it is recommended that you start with the highest material flow setting and then gradually decrease the flow to suit your particular spraying needs. Before spraying your object, apply the spray pattern to a test surface. For maximum durability, apply 2-3 coats at the recommended coverage rate. Always apply a thin coat of material on the first pass and allow to dry before applying a second; a slightly heavier coat. The first light coat provides a base for better adhesion so the paint does not run off the smooth surface or sag. Remember to spray parallel to the surface at the recommended distance with smooth passes at a steady speed starting and ending your spray pattern for each pass off of the surface you are coating. When spraying larger surfaces, overlap each pass by at least 50% to help ensure consistent coverage. Wipe the tip of the spray gun periodically between passes to avoid build-up and dripping.

#### BRUSH INSTRUCTIONS

Mix thoroughly to ensure any settled pigment is re-dispersed. Rust-Oleum Truck Bed Coating is ready to use. Do not thin or tint. For best results, apply Truck Bed Coating with Rust-Oleum Truck Bed Applicator Kit (sold separately) and follow all directions accordingly or apply using a high quality solvent resistant foam roller. For maximum durability, apply 3-4 coats at the recommended coverage rate of 140-160 sq.ft./gal.

#### DRY TIME

The first coat will dry to touch in 1-2 hours. Apply the second coat after 2 hours. A minimum dry time of 24 hours should be allowed before placing objects in the truck bed or other areas where the Truck Bed Coating has been applied.

#### CLEAN-UP

Clean tools and equipment with Acetone immediately after use. Clean dried product with Acetone. Clean up overspray, drips, or spatters with Acetone IMMEDIATELY as dried product is very difficult to remove. Properly dispose of all soiled rags and protect unused product from freezing.

**TECHNICAL DATA****AUTOMOTIVE LOW VOC TRUCK BED COATING****PHYSICAL PROPERTIES**

		LOW VOC TRUCK BED COATING
<b>Resin Type</b>		Alkyd Modified Acrylic
<b>Pigment Type</b>		Carbon Black
<b>Solvents</b>		Acetone, 1-Chloro-4-Trifluoromethyl Benzene, Toluene
<b>Fill Weight</b>	<b>Per Gallon</b>	9.60 lbs./gal.
	<b>Per Liter</b>	1.15 kg
<b>Solids</b>	<b>By Weight</b>	34.7%
	<b>By Volume</b>	29.4%
<b>Volatile Organic Compounds</b>		296 g/l (2.50 lbs./gal.)
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.5-2.5 mils (37.5-62.5 $\mu$ )
<b>Wet Film to Achieve DFT (unthinned material)</b>		8-10 mils (200-250 $\mu$ )
<b>Practical Coverage at Recommended DFT</b>		140-160 sq. ft./gal. (3.4-3.9 m <sup>2</sup> /l) 35-40 sq. ft./qt. (0.85-1.0 m <sup>2</sup> /l)
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	1-2 hours
	<b>Recoat</b>	After 2 hours
	<b>Full Cure</b>	24 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		-3°F (-27°C)
<b>Safety Information</b>		For additional information, see SDS

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