

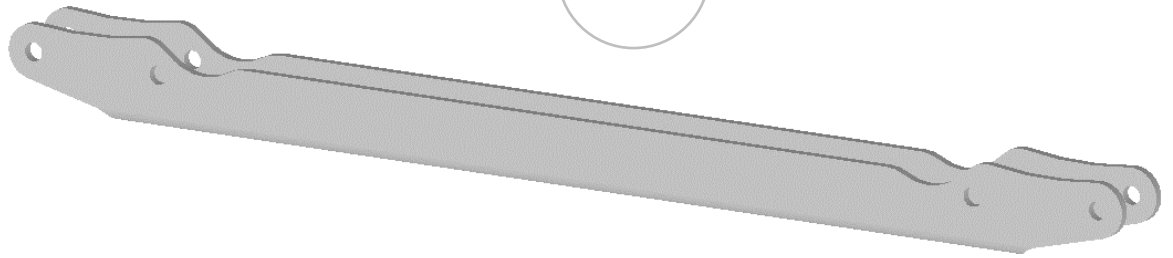


INSTALLATION INSTRUCTIONS

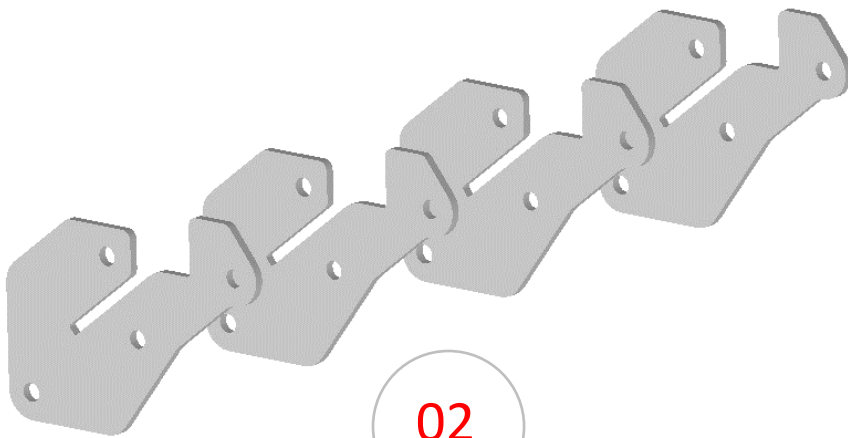
SKU: **LK-10268**

2,5" LIFT KIT HONDA PIONEER 1000 (16-22)

01



02



Item	Part No.	Description	Torque	Qty.
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LIFT COMPONENTS

Those items are shown on the first page.

01	268-01	Front Lift Bracket		1
02	268-02	Rear Lift Bracket		4

FRONT HARDWARE

Those items are included with each kit to install the front lift components.

03	A-1010	M12 Flat Washer		4
04	A-1510	M12-1.75 Lock Nut	62 to 64 ft-lbs	4
05	A-3222	M12-1.75 x 65mm Hex Bolt	62 to 64 ft-lbs	4
06	B-5220	12mm ID. x 11/16" OD. x 1-1/4" Lg. Spacer		2

REAR HARDWARE

Those items are included with each kit to install the rear lift components.

03	A-1010	M12 Flat Washer		8
04	A-1510	M12-1.75 Lock Nut	62 to 64 ft-lbs	8
07	A-3228	M12-1.75 x 80mm Hex Bolt	62 to 64 ft-lbs	8
08	B-5206	12mm ID. x 11/16" OD. x 3/8" Lg. Spacer		4
06	B-5220	12mm ID. x 11/16" OD. x 1-1/4" Lg. Spacer		2
09	B-5229	12mm ID. x 11/16" OD. x 1-13/16" Lg. Spacer		2
10	B-5233	12mm ID. x 11/16" OD. x 2-1/16" Lg. Spacer		2

PLEASE READ AND UNDERSTAND BEFORE THE INSTALLATION

CUSTOMER AND/OR END USER:

This product is designed for use on ATVs and/or UTVs to increase ground clearance and fender clearance. Purchasers should be aware that use of this product may increase the frequency of required maintenance, part wear...

Using a lift kit will raise the center of gravity on your ATV and/or UTV, increasing risk of roll-over, injury and death on ALL types of terrain. It's YOUR RESPONSIBILITY to always inform other operators and passengers of this vehicle about the added risks.

Our products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any OEM or aftermarket parts will void warranty. PERFEX Industries products could interfere with other aftermarket accessories. If the user has aftermarket products on machine, please contact PERFEX Industries to verify that they will work together.

Adding aftermarket suspension components and/or more aggressive tires can cause breakage of other OEM driveline components such as differentials, axles or drive shafts.

We ALWAYS recommend that wider tires and/or wheel spacers be used to achieve a wider stance and to improve stability of the ATV and/or UTV. Riders should be advised that the handling characteristics of a taller ATV and/or UTV are different and require extra care when riding, particularly on side hills or off-camber situations. If you further raise the center of gravity by adding taller tires, heavy loads to racks or seats, or by any other means, the ATV and/or UTV must be operated with even more care, at slower speeds and on relatively flat ground. All turns should be done at a slow speed, even on level ground.

Operation of an ATV and/or UTV with or without modified suspension components, while or shortly after consuming alcohol or drugs, subjects the rider to the risk of serious bodily harm or possible death. This risk is compounded if the rider does not wear an approved helmet and other safety gear.

PERFEX Industries urges that all approved safety gear be worn when riding an ATV and/or UTV as a driver or passenger.

By purchasing and installing PERFEX Industries products, user agrees that should damages occur, PERFEX Industries will not be held responsible for loss of time, use, labor fees, replacement parts, or freight charges. WE (PERFEX Industries) will not be held responsible for any direct, indirect, incidental, special, or consequential damages that result from any product purchased from PERFEX Industries.

PLEASE TAKE NOTE: The total liability of seller to user for all damages, losses, and causes of action, will never exceed the total purchase price paid for the product that gives rise to the claim.

DEALER AND/OR OTHER INSTALLERS:

You are responsible for informing your customer and end user of the information contained above and the increased potential hazards of operating an ATV and/or UTV equipped with modified suspension components.

If you install any suspension modifying components, it is your responsibility to also install a warning label prominently in view of the driver and in prominent view of the driver and passenger on UTVs and multi-passenger ATVs.

They should also be instructed to notify anyone operating the vehicle, as well as any passengers, that said vehicle is modified.

As discussed above, it is critically important that they be instructed in the need for slower speed operation, regardless of terrain, after this lift kit is installed.

FRONT INSTALLATION INSTRUCTIONS

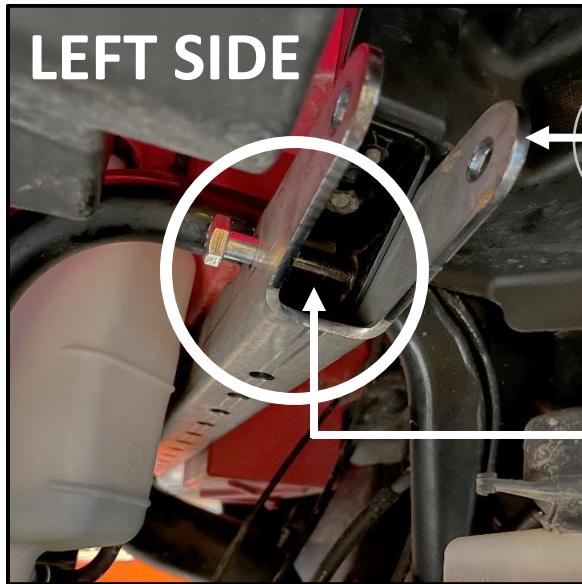
PREPARATION

- Using a jack under center of front end, lift until the front wheels leave the ground.
- Remove the wheels.
- Remove completely the shocks from the Pioneer. Keep OEM hardware of the bottom of the shocks for later.
On the models 2018 and up, you will need to remove the flap that is fixed to the frame mounting shock, faces of the front.

INSTALLATION

1. Install the front bracket to the shock mount. Use (2x) M12x65mm bolts, (2x) 1-1/4" Lg. spacer and (2x) M12 lock nut.

Note: Install the bracket outside of the shock mount.

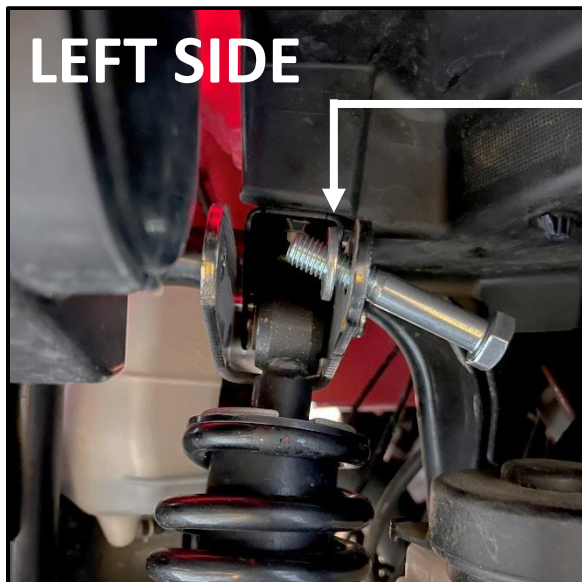


01

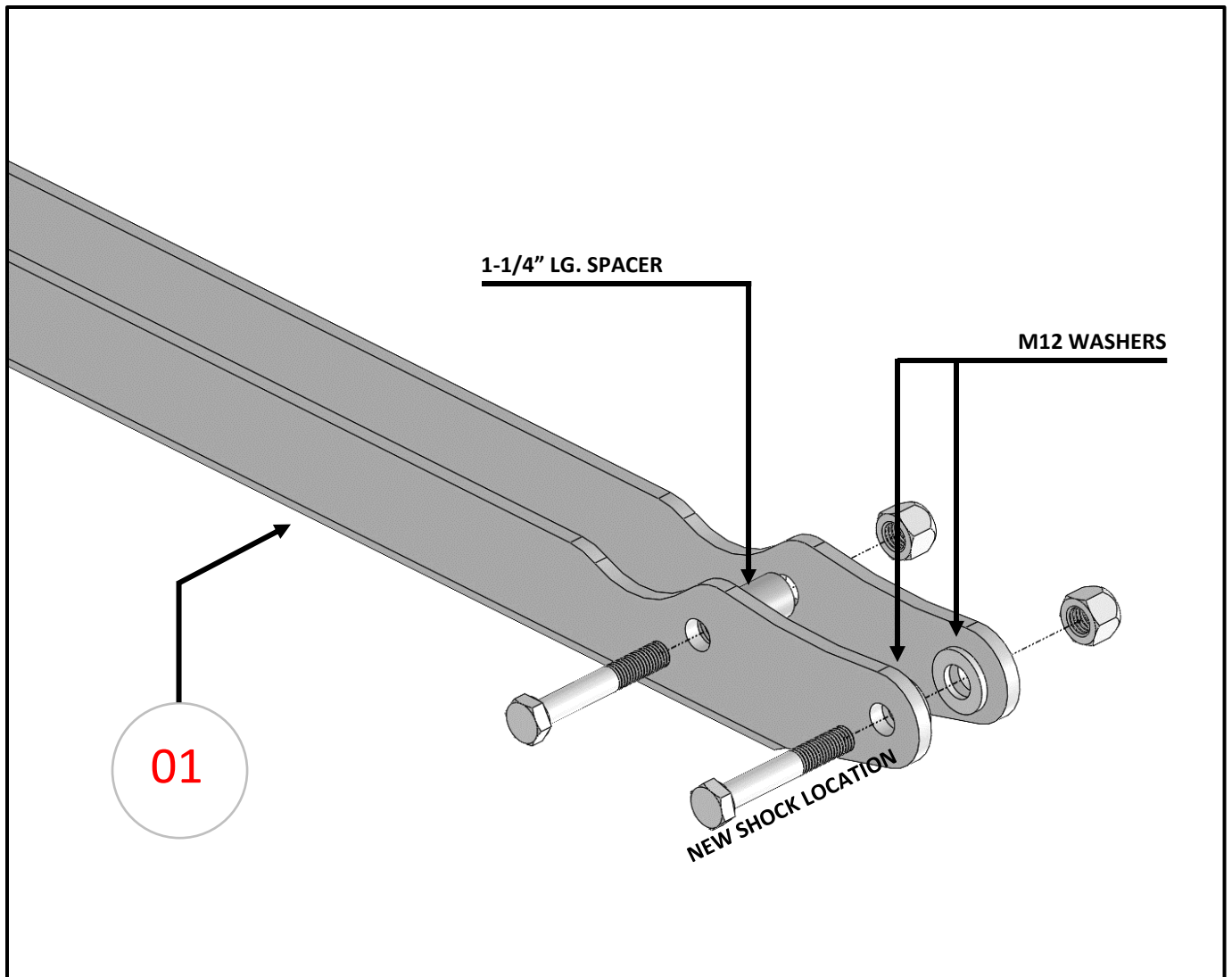
1-1/4" LG. SPACER

2. Connect the top of the shock to the new shock locations on the bracket. Use (2x) M12x65mm bolts, (4x) M12 washers and (2x) M12 lock nut.

Note: Put one washer on each side of the shock eyelet.



M12 WASHERS



3. Tight all the hardware appropriately at this point. Use a 19mm wrench and socket.
4. Put the wheels back on the vehicle when the installation is finished. Torque all lugs to factory specification.

REAR INSTALLATION INSTRUCTIONS

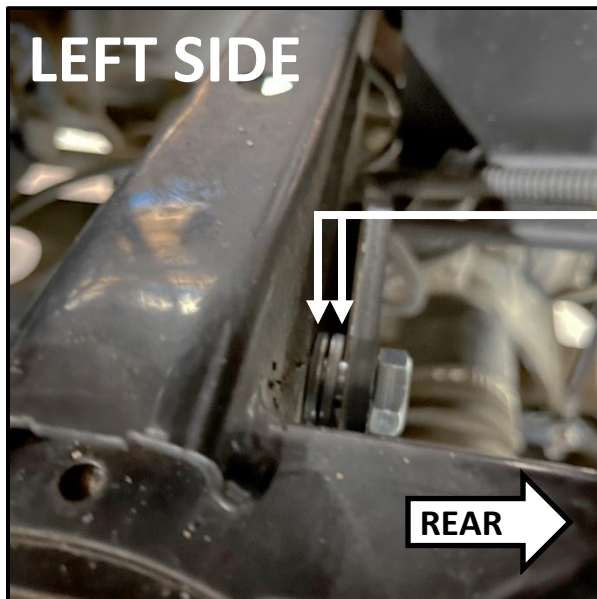
PREPARATION

- Using a jack under center of rear end, lift until the rear wheels leave the ground.
- Remove the wheels.
- Raise the cargo box.
- Remove completely the shocks from the Pioneer. Keep OEM hardware of the bottom of the shocks for later.

INSTALLATION

1. Insert one rear bracket outside of the frame shock mount. Use (1x) M12x80mm bolt, (2x) M12 washers and (1x) 1-1/4" Lg. spacer.

Note: Put the washers between the bracket and the frame shock mount.



M12 WASHERS

2. Secure the bottom of the bracket to the frame factory hole. Use (1x) M12x80mm bolt and (1x) 1-13/16" Lg. spacer.

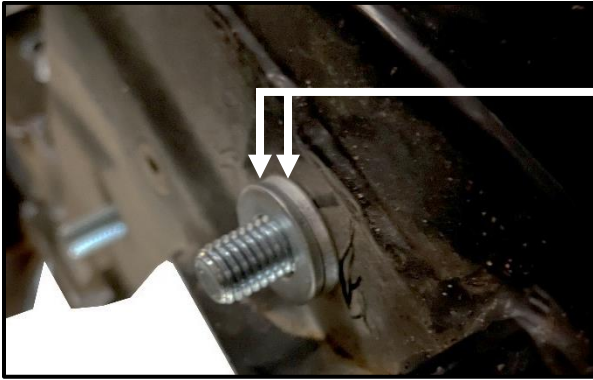


(Step #1) 1-1/4" LG. SPACER

(Step #3) 2-1/16" LG. SPACER

(Step #2) 1-13/16" LG. SPACER

3. Add (1x) M12x80mm bolt and (1x) 2-1/16" Lg. spacer to the bracket. Refer to the image just over.
4. Add (2x) M12 washers at the end of the bolt that is bolted to the originally shock location.

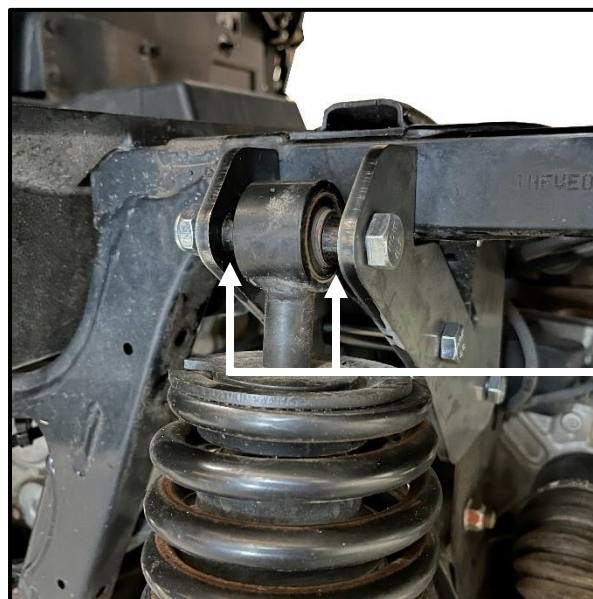


M12 WASHERS

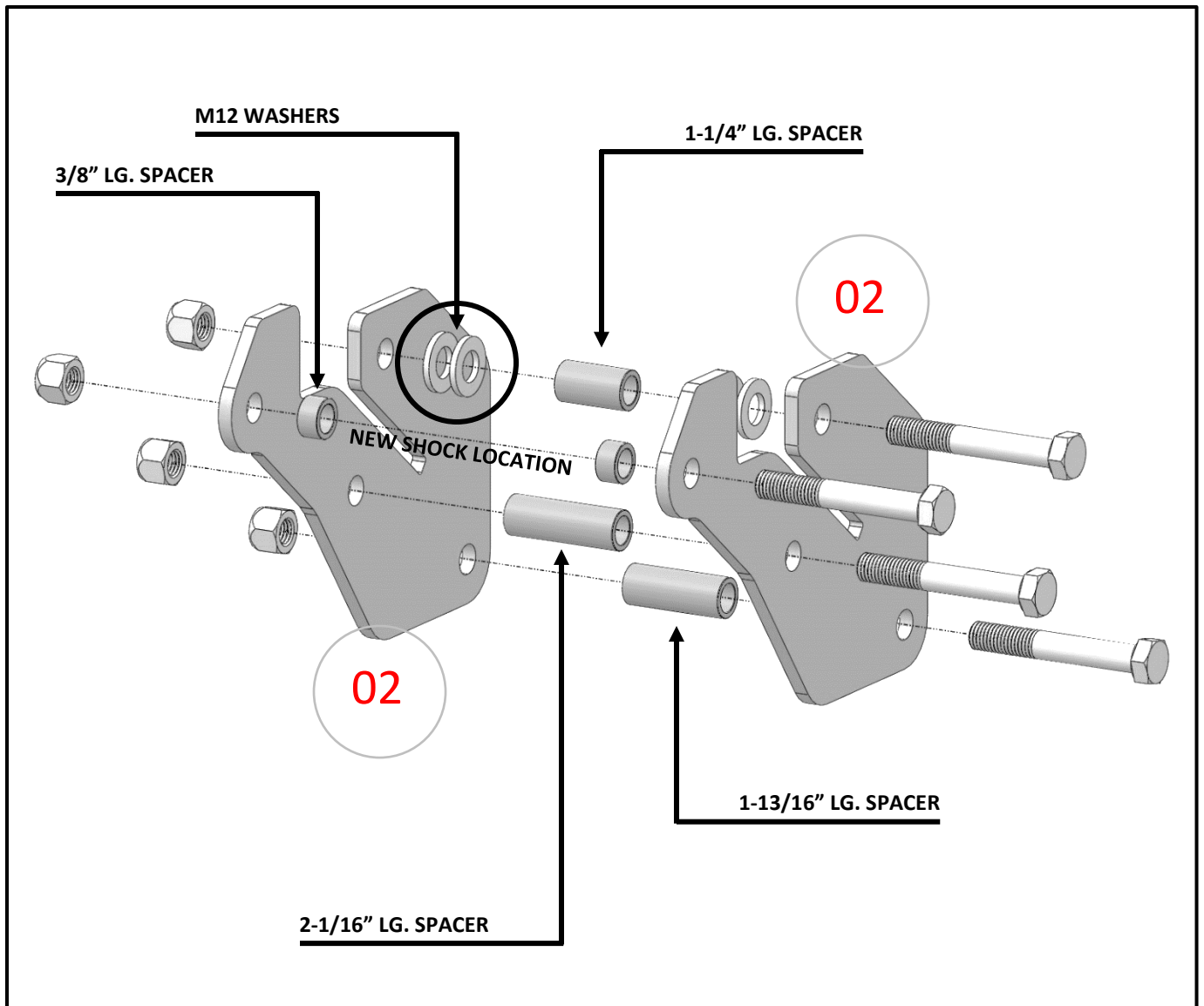
5. Secure the assembly with another rear bracket and (3x) M12 lock nuts.



6. Reconnect the bottom of the shock to the suspension arm, using factory hardware.
7. Connect the top of the shock to the new shock location on the brackets. Use (1x) M12x80mm bolt, (2x) 3/8" Lg. spacers and (1x) M12 lock nut.



3/8" LG. SPACERS



8. Tight all the hardware appropriately at this point. Use a 19mm wrench and socket.
9. Repeat the same steps for the opposite side.
10. Put the wheels back on the vehicle when the installation is finished. Torque all lugs to factory specification.