

## FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



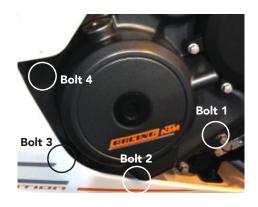
THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

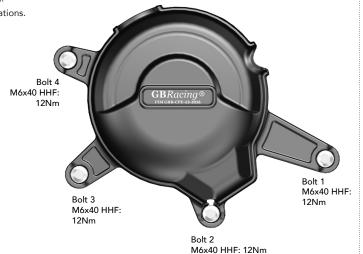
Secondary Alternator Cover Part No. EC-RC390-2014-1-GBR / Secondary Clutch Cover Part No. EC-RC390-2014-2-GBR / Paddock Stand Bobbin Set Part No. BA12-10-1-5-GBR-SET



#### SECONDARY ALTERNATOR COVER PART NO. EC-RC390-2014-1-GBR

- Remove Fairing Bellypan.
- 2 Remove 4 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Alternator Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- 5 Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6. Replace Fairing Bellypan.

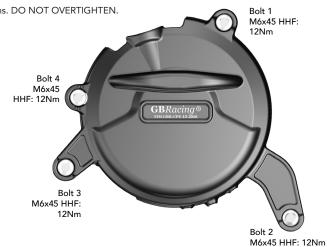




### SECONDARY CLUTCH COVER PART NO. EC-RC390-2014-2-GBR

- 1 Remove Fairing Bellypan.
- 2 Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2, 3 & 4.
- 3 Place the Secondary Clutch Cover over the stock cover.
- 4 Assemble 4 replacement bolts loosely in the correct position as shown.
- Tighten bolts to a Torque of 12Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
- 6 Replace Fairing Bellypan.







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### PADDOCK STAND / BOBBIN SET PART NO. BA12-10-1-5-GBR-SET

- 1 Assemble the M10 Stainless Steel bolt through the moulded bobbin and the Black Anodised Bush.
- 2 Tighten bolts to the swing arm boss, 8 N/m. DO NOT OVERTIGHTEN.







M10 x 1.5P x 40mm - 8 Nm

www.**GB**Racing.eu

Engine Cover Set: EC-RC390-2014-SET-GBR

EC-RC390-2014-1-GBR, EC-RC390-2014-2-GBR