



1198 2007-2013

# FITTING INSTRUCTIONS TO BE FITTED BY A QUALIFIED TECHNICIAN



THIS SHEET INCLUDES FITTING INSTRUCTIONS FOR THE FOLLOWING PARTS:

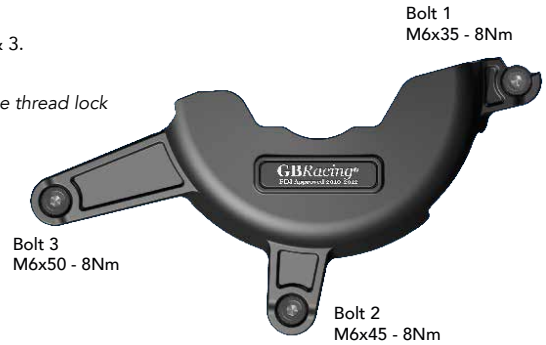
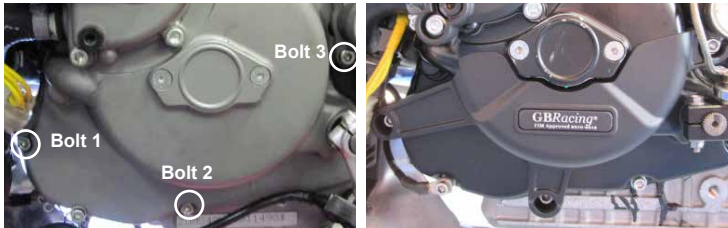
Secondary Alternator Cover Part No. EC-1198-2007-1-GBR / Secondary Oil Inspection Cover Part No. EC-1198-2007-4-GBR / Secondary Water Pump Cover Part No. EC-1198-2007-5-GBR



## SECONDARY ALTERNATOR COVER PART NO. EC-1198-2007-1-GBR

Will also fit RACE ONLY models: 748 / 749 / 916 / 996 / 998 / 999

- 1 Remove fairing.
- 2 Remove 3 existing bolts from the stock Alternator cover, shown as position Bolt 1, 2 & 3.
- 4 Place the Secondary Alternator Cover over the stock cover.
- 5 Assemble 3 replacement bolts loosely in the correct position as shown. *Note: Must use thread lock*
- 6 Tighten bolts to a Torque of 8Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 6 Re-Fit Fairing.



## SECONDARY OIL INSPECTION COVER PART NO. EC-1198-2007-4-GBR

- 1 Remove Fairing
- 2 Remove 3 existing bolts from the Oil Inspection Clutch cover, shown as position Bolt 1, 2 & 3 (Replace bush at position 3 with SPB4 if overflow clamp assembly is present)
- 3 Place the Secondary Oil Inspection Clutch Cover over the stock cover. Assemble 3 replacement bolts loosely in the correct position as shown. *Note: Must use thread lock*
- 4 Tighten bolts to a Torque of 8Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**
- 5 Re-Fit Fairing



## SECONDARY WATER PUMP COVER PART NO. EC-1198-2007-5-GBR

Will also fit RACE ONLY models: 748 / 749 / 916 / 996 / 998 / 999 - see NOTE\*

- 1 Remove 3 existing bolts from the Water Pump cover, shown as position Bolt 1, 2 & 3 (Retain washer at Bolt 2 position. Reuse this washer and add supplied washer either end of the St. Steel bush, See Fig. 1).  
If casing is not counterbored remove St. Steel bush at Bolt 2 position and replace with supplied SPB4 St. Steel bush.
- 2 Place the Secondary Water Pump Cover over the stock cover. Assemble 3 replacement bolts loosely in the correct position as shown. *Note: Must use thread lock.*
- 3 Tighten bolts to a Torque of 8Nm as per Manufacturer's recommendations. **DO NOT OVERTIGHTEN.**

