

## **24975M/S** BMW R1300GS Engine Cover 2023> Fitting Instructions

### Kit Includes:

1.	X1	24975M/S	R1300GS Engine Cover
2.	X2	CFOA0001	Foam Strip (40mm)

### OEM Parts (From the Motorcycle):

3.	X2	OEM R1300GS	M6 x30mm Torx-Head Bolt
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**Please note:** The foam strips (Item 2) are not essential for fitment, but they are recommended to avoid unnecessary damage to the engine casing.

## Assembly Instructions

Before commencing the installation, it is advisable to fully clean the engine area to ensure that all mounting areas are free from debris.

- Begin by removing the front pair of bolts from the 'underride protection plate'. This should offer adequate room to remove the 2 x M6 OEM bolts (Item 3) in the lower centre of the casing. See 'Fig. 1' for reference.

\*Please note: If you do not have enough room to remove the required bolts or are using a different 'underride protection', please remove it completely from the motorcycle before proceeding.\*

- Before fitting the Pyramid Engine Cover (Item 1), apply the foam strips (Item 2) in the areas indicated in 'FIG. 2'. Once you have removed the 2 x M6 OEM bolts from the engine casing, reinsert and tighten them, together with the engine cover. The torque rating for these bolts is 6Nm.
- Re-attach the 'underride protection plate' and then tighten these bolts to a torque rating of 8Nm.
- Your Pyramid Engine Cover for the R1300GS has now been fully fitted.

**Please Note:** We recommend using thread lock on the bolts supplied in this kit. Thread lock is not included. We advise that all fixings are checked periodically.



Any questions?  
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M6 OEM Bolts  
(Item 3)  
'Underride  
Protection'  
Bolts

**FIG. 1**

