

24975M/S BMW R1300GS Engine Cover 2023> Fitting Instructions

Kit Includes:

1.	X1	24975M/S	R1300GS Engine Cover
2.	X2	CFOA0001	Foam Strip (40mm)

OEM Parts (From the Motorcycle):

3.	X2	OEM R1300GS	M6 x30mm Torx-Head Bolt
----	----	-------------	-------------------------

Please note: The foam strips (Item 2) are not essential for fitment, but they are recommended to avoid unnecessary damage to the engine casing.

Assembly Instructions

Before commencing the installation, it is advisable to fully clean the engine area to ensure that all mounting areas are free from debris.

- Begin by removing the front pair of bolts from the 'underride protection plate'. This should offer adequate room to remove the 2 x M6 OEM bolts (Item 3) in the lower centre of the casing. See 'Fig. 1' for reference.

Please note: If you do not have enough room to remove the required bolts or are using a different 'underride protection', please remove it completely from the motorcycle before proceeding.

- Before fitting the Pyramid Engine Cover (Item 1), apply the foam strips (Item 2) in the areas indicated in 'FIG. 2'. Once you have removed the 2 x M6 OEM bolts from the engine casing, reinsert and tighten them, together with the engine cover. The torque rating for these bolts is 6Nm.
- Re-attach the 'underride protection plate' and then tighten these bolts to a torque rating of 8Nm.
- Your Pyramid Engine Cover for the R1300GS has now been fully fitted.

Please Note: We recommend using thread lock on the bolts supplied in this kit. Thread lock is not included. We advise that all fixings are checked periodically.

FIG. 2



Any questions?
sales@pyramidmoto.co.uk
+44 (0)1427 677990
www.pyramidmoto.co.uk



Follow us on social media and feel free to leave us a review!

M6 OEM Bolts (Item 3)

'Underride Protection' Bolts

FIG. 1

