

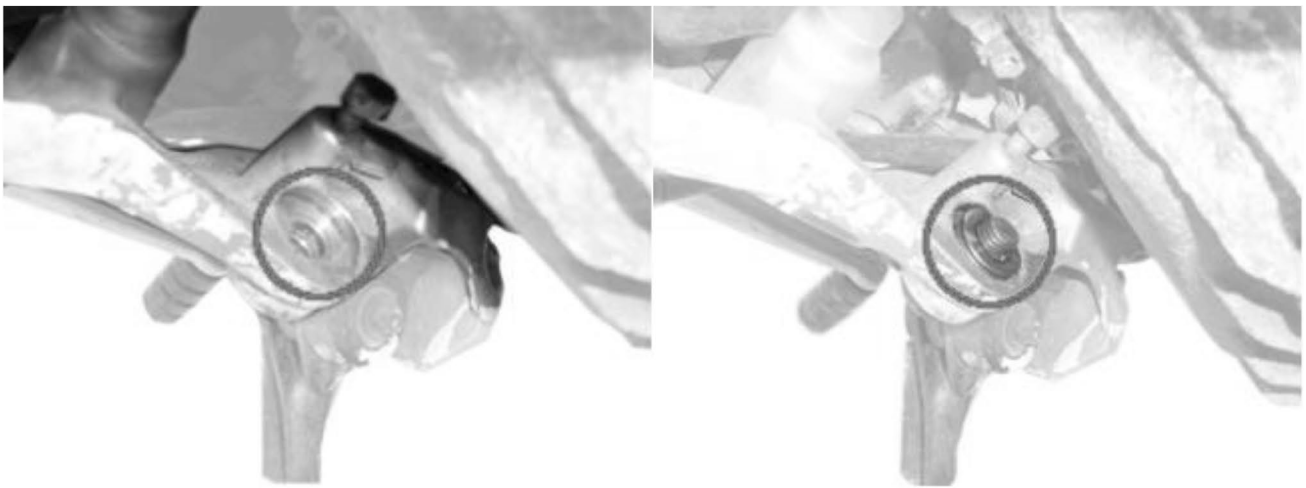
Part # 245000

Fitting Kit:

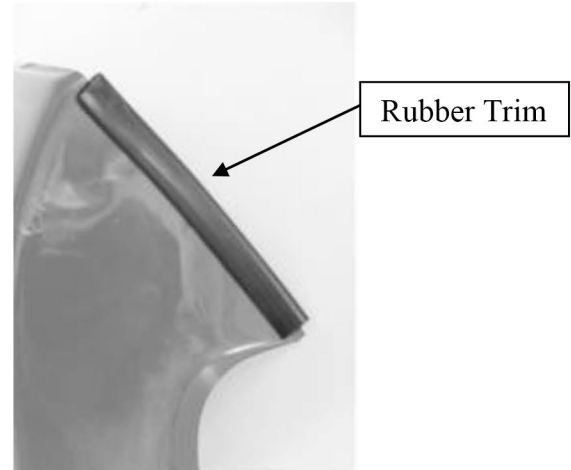
1 x Front belly-pan bracket	CFK245000
1 x Rear belly-pan bracket	CFK245000
1 x Central bracket	CFK245000
6 x M6 x 16mm flange headed bolts	CBOLM60008
6 x M5 x 16mm flange headed bolts	CBOLM50008
4 x M6 nyloc nuts	CNUTM60003
2 x M6 large plastic washers	CWASM60004
2 x M6 lug nuts	CNUTM60007
2 x M10 x 35mm bolts	CBOLM100003
2 x M10 nyloc nuts	CNUTM100001
2 x M10 shake proof washers	CWASM100003
3 x M10 steel washer	CWASM100001
2 x M10 x 20mm socket cap bolts	CBOLM100002
2 x M8 x 20mm hex head bolts	CBOLM80005
2 x Black Thin Edge Trim	CTRIM0002
2 x BMW badge	BMWBADGE

Fitting instructions:

1. Remove original side panels, brackets and indicators.
2. Remove exhaust can.
3. Fit rear belly-pan bracket using 2 x M10 x 35mm bolts with M10 nuts and M10 shake proof washers. Three M10 steel washers should be placed inside the recess where the left hand side of the bracket mounts (see picture) Bracket should mount on the inside of each mounting point. (don't fully tighten until belly-pan is in place)



4. Fit front belly-pan bracket using 2 x M10 x 20mm socket cap bolts.
5. Fit central bracket using 2 x M8 x 20mm hex head bolts, with 2 x M6mm lug nuts clipped to each side mounting.



6. Offer the belly-pan up to the brackets and fix front bracket using 2 x M6 x 16mm flange headed bolts with 2 x M6 Nyloc nuts.
7. Fix rear bracket mountings using 2 x M6 x 16mm flange headed bolts.
8. Fix indicators to side panels using original parts.
9. Fit rubber trim to top rear edge of lowers. (see pic above)
10. Offer up side panels and fit top faring mountings using M5 x 16mm flange headed bolts.
11. Fix center bracket mounting using M6 x 16mm flange headed Bolts.
12. Fit lower mounting point by positioning the secure bolt through the slot in the belly-pan and use large M6 plastic washer on the inside of the belly-pan then use the two remaining Nyloc nuts (These do not need to be fully tightened, only enough to feel them bite)
13. Re-wire indicators and check.
14. Check all fixings are tight, (**remember rear belly-pan bracket was left loose**).
15. Re-attach exhaust can.
16. Check all fixings periodically.

Visit our Youtube channel www.youtube.com/pyramidplastix to find a video walkthrough of fitting these fairing lowers.