

Fazer 1000 Bellypan

Part # 22081

2 x lazer cut brackets	CFK22081
2 x frame mounted brackets	CFK22081
4 x M6 flat washers	CWASM60001
4 x M6 x 20 button head bolts	CBOLM60009
4 x M6 nyloc nut	CNUTM60003
2 x jubilee clips	CCLIP0003
4 x 13mm grommets + spacers	CGROM60001/CSPAM60006

1. Remove left and right side top engine mounting bolts.
2. Attach left and right dog leg brackets (as marked) so they sweep forward and the mounting tab points inward. **PIC 1**
3. Place left rear frame mounted bracket on the bend in the frame and attach using jubilee clip, again do not fully tighten at this point. **PIC 2**
4. Place right rear frame mounted bracket just before weld by the oil check window and attach using jubilee clip. Do not fully tighten at this point. **PIC 3**
5. Fit the grommets and spacers provided to the holes in the belly pan
Attach front of belly pan first using 2 x M6 x 20 button head bolts and adjust rear frame mounted brackets so the holes in belly pan line up with holes in brackets. Fully tighten all bolts on belly pan but only nip tight jubilee clips at this point.
6. Adjustment can now be made on rear brackets to achieve an even clearance between belly pan and frame by rotating the bracket. When even clearance is achieved fully tighten jubilee clips.

NOTE:

Jubilee clips can be inverted so that they need tightening from underneath. This makes them less visible. However, pipe will need pushing in to allow for head of jubilee clip.

