

SV650/DL650 B/PAN 2003 on

Part # 20660/20680

Fitting kit contents:

1 x front bracket marked "A"	CFK20660
1 x left hand bracket marked "B"	CFK20660
1 x right hand bracket marked "C"	CFK20660
4 x M6 x 20mm allen bolts	CBOLM60009
4 x M6 lugnut	CNUTM60007
4 x M6 rubber grommet	CGROM60001
4 x M6 Steel Spacer	CSPAM60006

fitting instructions:

Remove the two forward most (of three) 8mm sump bolts directly under the crank case on the right hand side of the bike and fit bracket supplied marked "C" with same bolts and with stepped section facing outwards. Make sure to tighten bolts.

Remove the two rearmost (of three) 8mm sump bolts directly under the crank case on the left hand side of the bike and fit bracket supplied marked "B" with same bolts and with stepped section facing outwards. Make sure to tighten bolts.

Remove both 10mm bolts securing top of oil radiator to fixing bracket on bike (one each side top of exhaust) and insert supplied big bracket marked "A" facing forward from behind oil rad to line up all holes, trapping new bracket between original bracket behind, and existing rubber washers in front. When all is lined up and new bracket is seated upright behind oil rad replace both 10mm bolts and tighten.

Fit the grommets and steel spacers to the holes in the belly pan.

Feed belly pan up and back from underneath until all four rubber spacer grommets pretty much line with lug nuts on the ends of the brackets. Insert four 6mm Allen Key countersunk bolts with washers supplied and locate and loosely screw into place, just fingertip tight. Make sure that rubber drain tubes are free and tucked down inside the belly pan and that all round fit is true and that trim line across front of panel and around exhaust pipe is parallel to bottom line of oil rad before tightening all four bolts with Allen key.