

# **GSX1400 BELLY PAN**

**Part # 20411**

## **Fitting kit contents:**

|                             |                       |
|-----------------------------|-----------------------|
| 4 x M6 x 25mm allen bolts   | CBOLM60011            |
| 2 x front bracket           | CFK20410              |
| 2 x rear bracket            | CFK20410              |
| 2 x 25 x 40mm hoseclip      | CCLIP0003             |
| 2 x M6 Lugnut               | CNUTM60007            |
| 4 x 13mm grommet and spacer | CGROM60001/CSPAM60006 |

## **Fitting instructions:**

1. Remove the bolt in the crank casing nearest to and in front of the large allen bolt underneath.
2. Attach the corresponding bracket (left and right front- see pictures below) to the each of the bolts and replace bolts loosely in crank case.
3. Place jubilee clip through rear brackets and position on frame underside in the appropriate place, using the belly pan to determine the correct place (note: wrap electrical tape around the frame to avoid clips marking frame coating) don't fully tighten hoseclips.
4. Fit the grommets and spacers provided to the holes in the belly pan.  
Attach the belly pan to the brackets using the bolts and washers provided, check position of belly pan is correct, then tighten all bolts fully.

## **Note:**

Periodically check bolts to ensure tightness.



**Right hand side brackets**



**Left hand side brackets**