PYRAMID

074500 BMW F750GS, F850GS & F850GSA Hugger Fitting Instructions

Kit Includes:

1X	C074500	Moulding
1X	CFK074500	Bracket
1X	CBOLM60013	M6 X 16mm Countersunk Bolt
1X	CWASM60005	M6 Countersunk Washer
1X	CBOLM50005	M5 X 12mm Bolt
1X	CWASM50001	M5 Plastic Washer
1X	CNUTM50002	M5 Nyloc Nut
1X	CGROM60001	Rubber Grommet
1X	CSPAM60004	8mm Steel Collar
2X	CRIV0003	Push Rivet

- Remove the bolts from the top of the swinging arm (marked below with **A**). One of these bolts holds the chainguard on the left-hand side and another one holds the brake hose line on the right-hand side.

- Insert the rubber grommet & the 8mm steel collar into the 13mm hole on the Pyramid hugger. See **C** below.

- Attach the bracket to the Pyramid hugger using the M5 fittings supplied in the fitting kit. Align the other two mounting points on the bracket with the mounting points on the Pyramid hugger before fully tightening. See **D** below for an image of this step.

- Place the Pyramid hugger over the swinging arm. Make sure that the side tab (marked below with **E**) is positioned beneath the OEM chainguard rather than on top of it.

- Fit the Pyramid hugger loosely, using the original mounting bolts at **1 & 3** marked below. At the mounting point marked **1** be sure to refit the brake hose guide on top of the rubber grommet & the 8mm steel collar.

- Use the M6 x 16mm countersunk bolt & the M6 countersunk washer to attach at **2** marked below.

- Fully tighten mounting points **1**, **2** & **3** and then align the side tab (marked below with **E**). When you are happy with the alignment of the Pyramid hugger and this side tab, then drill two 4mm holes through the OEM chainguard and the side tab. This will enable you to attach the Pyramid hugger to the OEM chainguard, thus offering extra strength to the assembly. Use the push rivets supplied to attach the chainguard to the hugger at these two 4mm mounting points.

- Be sure to check that all mounting points on the Pyramid hugger and OEM chainguard are fully tightened.

- Check all fixings periodically.
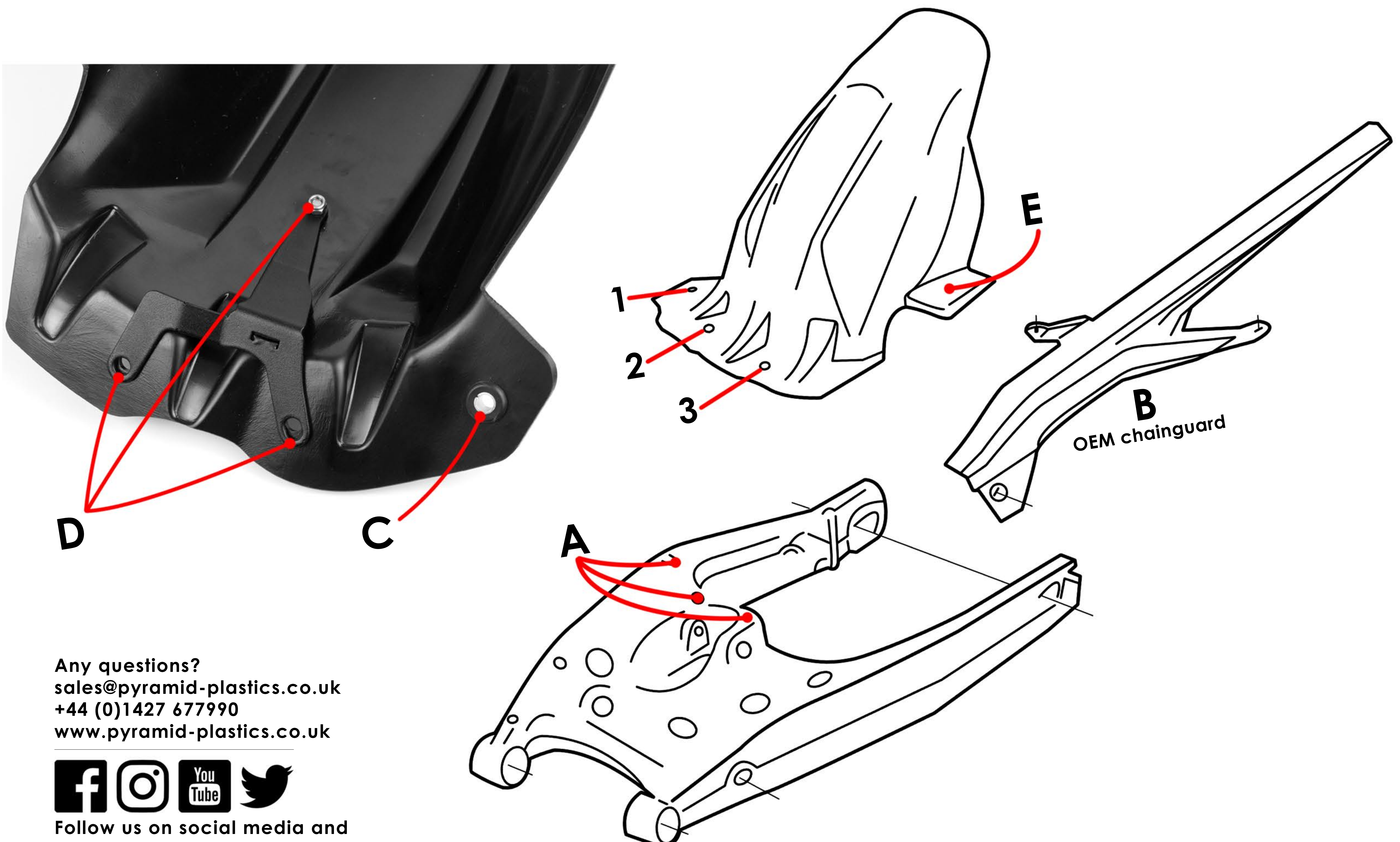
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