

IMPORTANT SAFETY WARNINGS

- Improper or careless use of a firearm and holster may result in serious injury or death. It is the user's responsibility to have thorough knowledge of and be properly trained in all aspects of firearm and holster safety and use.
- Do not carry any handgun with a round in the chamber unless you have received professional training in the use of the handgun and holster and are willing to assume responsibility and risk (including accidental discharge) of carrying a loaded handgun.
- If your handgun is equipped with a safety lever, be sure that safety is engaged when holstering the handgun.
- When drawing a handgun from a holster or placing it into a holster, do not place finger in the trigger guard or near the trigger guard. Position trigger finger adjacent to but away from the trigger and, if possible, support the tip of the finger on the front of the trigger guard.
- When putting a handgun in the holster always place thumb over the hammer or behind the slide.
- Always secure the retaining or safety strap(s) on holster after inserting handgun in holster.
- Never holster any semi-automatic handgun in a single-action mode (except handguns which are single action only; ex. Colt 1911 or the Browning Hi-Power).
- Do not attempt to cock a holstered handgun as this can cause severe damage to the handgun or holster or both and may contribute to an accidental discharge.
- Always place hand on the handgun and holster when running or performing other vigorous activity.
- Do not use customized, modified, worn or broken handguns or those that are not of original manufacturers specifications in Safariland holsters.
- Do not, in any way modify, disassemble or remove any part from this holster.
- Do not rely on any holster being snatch proof. There is no such holster. Rely only on extensive, proper training and vigilance.
- It is the user's responsibility to properly maintain the holster by checking components such as snaps, screw, etc. for proper function.
- Be aware that handguns with lights mounted to them create an opening in the holster that could possibly allow access to the trigger.

WARNING: Failure to heed these warnings or follow the operating instructions may result in accidental discharge of a handgun causing serious injury or death.

CARE AND MAINTENANCE

The product you have received is constructed with a proprietary SafariSeven™ material. Care and maintenance of this product are dictated by the material from which it is constructed. Use of an incorrect cleaning material will result in damage to the finish of the product.

SafariSeven can be cleaned by wiping with a damp cloth. Any liquid or powder soap and water along with a scouring pad will assist in cleaning. Matte finish decreases reflection and can be maintained with a simple scouring pad

It is important to note that most natural and man-made products may eventually "wear out" or become unsuitable for the function for which they were designed. Stress and strain placed on any given holster will vary according to usage; therefore it is difficult to indicate a recommended replacement date for this product. It is the user's responsibility to assure, after use, that the holster is able to continue service within its design parameters.

It is the user's responsibility to daily inspect the holster for signs of excessive wear, or loss of retention of the handgun, and tightness of all screws and hardware. If any possible problem is detected or any doubt exists, do not use. Call Safariland's Customer Service at (800) 347-1200.

Read and understand all owners manuals, instructions, and guides prepared by the manufacturer for your handgun.

Safariland holsters are designed to carry specific handguns. Before use, be sure holster selected is designed to carry corresponding handgun. If there is any doubt, do not use holster.

EXPRESS LIMITED WARRANTY FOR HOLSTER AND ACCESSORY PRODUCTS

Safariland™ (the "Company") warrants its holster products to be free from defects in materials and workmanship for a period of two (2) years from date of purchase. This warranty is subject to the proper Care and Maintenance of the product and proper use of the product as detailed in the Consumer and Safety Information.

If you believe this product has any defects in materials or workmanship, cease use immediately and contact customer service for a remedy. If a product proves to be defective in material or workmanship, we will repair or replace the product and send it to you at the Company's expense. All returns must include the proof of purchase and documentation specifying the claimed defect.

This is a LIMITED WARRANTY, and is the sole and exclusive warranty of this product by the Company. It shall not be enlarged by any representations, descriptions, course of dealing, trade usage, rendering of technical advice, service or otherwise. Furthermore, it shall not be altered or expanded by any acts, statements, or agreements of any dealer, employee or agent of the Company (other than by a duly authorized officer of the Company).

THE COMPANY MAKES NO OTHER WARRANTIES EXPRESS, IMPLIED, OR STATUTORY, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

IN NO EVENT SHALL THE COMPANY BE LIABLE FOR ANY PUNITIVE, EXEMPLARY, OR CONSEQUENTIAL DAMAGES, ANTICIPATED OR LOST PROFITS, INCIDENTAL DAMAGES, LOSS OF TIME, OR OTHER INDIRECT LOSSES OR EXPENSES THAT ARISE FROM ANY CAUSE RELATING TO THE PRODUCT, REGARDLESS OF THE FORM OF THE ACTION, WHETHER IN TORT (INCLUDING NEGLIGENCE), CONTRACT, STRICT LIABILITY OR OTHERWISE, AND REGARDLESS OF WHETHER THE COMPANY HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH CONSEQUENTIAL DAMAGES. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

For any warranty issue, please contact customer care for a prompt resolution to your concern at the number provided below.

(800) 347-1200 or (909) 923-7300.

WARNING: Carrying a handgun in an ill-fitting or improper holster can result in serious injury or death. The purchase and use of this Safariland holster is done at the sole and exclusive risk of the user.


SAFARILAND™

A BRAND OF THE SAFARILAND GROUP
TOGETHER, WE SAVE LIVES™

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USER GUIDE



SAFARILAND™

INNOVATION NOT IMITATION™

MODEL SAFCR

CHEST
RIG



IMPORTANT
READ AND UNDERSTAND
ENTIRE GUIDE BEFORE USING.

READ BEFORE USE

FOLLOW INSTRUCTIONS CAREFULLY.
RETAIN FOR FUTURE REFERENCE.

OVERVIEW

The Safariland Chest Rig, Model SAFCR (Figure 1), is a chest mounting system that pairs perfectly with most Safariland holsters. It is a great mounting option when belt mounts or thigh rigs are impractical, undesirable, or an outdoor adventure demands otherwise. The holster mounting Chest Plate (Figure 2) is engineered to balance performance, holster positioning and comfort while being worn. This thermoplastic elastomer plate's flexible arms optimize wearability while its reinforced interior section provides critical stability and functional strength during use. The combination of both braided and elastic webbing offers a wide sizing range while the quick release magnetic buckle, webbing management design and screwless attachment features enhance the product experience.



Figure 1



Figure 2

QUICK START

1. Inspect the Safariland holster being installed onto the chest rig. As long as the holster is equipped with the Safariland, standard three-hole, t-pattern mounting platform (Figure 3), it should be compatible with the SAFCR. This includes most Safariland holster models.
2. Remove the gun and then any mounting system, belt clip, or paddle from the holster if present.



Figure 3

3. Secure the holster to the chest plate using three of the provided or previously existing #8 truss head machine screws and 1/8" hex drive or Allen wrench.
4. Release the magnetic quick release buckle (Figure 4). Insert your left arm into the loop created by the shoulder and chest harness. Position the shoulder pad on your left shoulder. Reconnect the magnetic quick release buckle by aligning the buckle ends and moving them close together (Figure 5). The magnetic buckle design will self-align and self-engage to secure the buckle closed when the two ends get in close enough proximity to each other.



Figure 4



Figure 5

5. Adjust each of the webbing harness's single bar slides to loosen or tighten as needed to snug-up the holster and chest plate to the body (Figure 6).



Figure 6

HARNESS FEATURES

The Safariland Chest Rig features three separate webbing harnesses, a Quick-Release Chest, Shoulder, and Chest Harness (Figure 7). All harnesses branch out from the backside's connection ring, wrap around the chest or shoulder and securely connect to the chest plate's extension arms with the



Figure 7

freely rotating swivel style connectors. Each harness features a single bar slide used for size adjustments and to help with webbing management, eliminating loose webbing ends (Figure 6). Sliding each harness single bar slides towards the backside ring will help fit the chest rig to smaller frame users. Sliding them towards the chest plate will increase the size for improved fit on larger chests. The Quick-Release Chest harness incorporates an innovative magnetic style buckle to easily put on or take off the rig as needed (Figures 4 & 5). The Quick-Release Chest harness also features an elastic webbing section to help maintain a solid, yet comfortable tension on the body while worn. Added stability and wear comfort is also provided by the Shoulder Harness's elastomer shoulder harness pad (Figure 8).

HARNESS FUNCTIONALITY AND FIT

Initially sizing and fitting the Safariland Chest Rig to your body size and wear location is easiest to do before mounting the holster on it. Slide the magnetic



Figure 8

quick release buckle apart (Figure 4). Feed your left arm through the open loop of the shoulder and chest harnesses. Slide the shoulder harness up your arm, until the shoulder pad rests on your left shoulder (Figure 8). Reconnect the magnetic buckle by aligning the buckle ends towards each other and moving them close together (Figure 5). The magnetic buckle design self-aligns and self-connects into the closed position. Adjust the webbing lengths using the bar slides on each strap to the fit most desirable. Disconnect the magnetic buckle once again and remove the Chest Rig to begin installing the holster.

HOLSTER COMPATIBILITY & ATTACHMENT

Most Safariland holster models are compatible with the Safariland Chest Rig. As long as the holster is equipped with the Safariland, standard three-hole, t-pattern mounting platform (Figure 3), it should be compatible. Access the holster body assembly's integrated t-nut or slab nut posts by removing any existing mounting clip, platform, or paddle (Figure 9). Position the holster body assembly onto the Chest Plate ensuring alignment of threaded holster posts and Chest Plate hole and slots. Loosely secure the holster to the chest plate using the provided #8 truss head screws (Figure 10). Adjust the cant of the holster into the desired position and then finish tightening the three screws to secure the holster to and position on the chest plate.



Figure 9



Figure 10