Safety Data Sheet

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Section 1 - Product Information

3D Resin Solutions, LLC 1610 Shanahan Drive South Elgin, IL 60177 Company Phone (non emergency) (800) 254-0171 American Association of Poison Control Centers: 800-222-1222

Product Id # DLPCG5-3D STD HMIS Rating

 Trade Name
 SideKick 3D Printing Resin
 Health
 2

 Product Class
 Liquid Plastic

Product Description 3D DLP/LCD Photopolymer Flammability 1
Reactivity 0

Personal Protection B

Section 2 - Hazardous Identification



Signal Word Danger

Acute Toxicity-Oral - Category 4
Eye Damge/Irritation - Category 1
Skin Corrosion/Irritation - Category 2
Skin Sensitization - Category 1

Repr - Category 2

Harmful If swallowed.
Causes skin irritation.
Causes serious eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

If SWALLOWED: Wash mouth out with water and seek medical attention. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing fumes and vapors. Wash effected areas thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves and eye protection. See section (4) of the SDS for first aid instruction. Store in a closed container. Store locked up. Dispose of contents/container in accordance with local regulations.

Section 3 - Composition/Information on Ingredients

Chemical Name	CAS#	%
Acrylated Monomers and Oligomers	Trade Secret	Trade Secret
Phenyl-bis(2,4,6-trimethylbenzoyl)-phosphinoxide	162881-26-7	
5-ethyl-1,3-dioxan-5-yl)methyl acrylate	66492-51-1	
2,2-bis(acryloyloxymethyl)butyl acrylate	15625-89-5	

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Section 4 - First aid measures

4.1: Description of first aid measures

Immediately remove any clothing soiled by the product. Involve doctor immediately

4.2: After Inhalation

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stable in side position for transportation.

In the case of accidental inhalation of monomers, provide fresh air, rest and warmth.

4.3: After Skin Contact

Immediately wash with water and soap and rinse thoroughly.

Avoid contact with UV - and sunlight.

4.4: After eye Contact

Rinse opened eye for several minutes under running water. Then consult a doctor.

4.5: After Swallowing

Call a doctor immediately. Rinse out mouth and then drink plenty of water

Section 5 - Fire Fighting Measures

5.1: Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Use fire fighting measures that suit the environment.

5.2: For safety reasons unsuitable extinguishing agents:

Water with full jet: Special hazards arising from the substance or mixture

5.3 Advice for fire fighters Protective equipment.

Wear self-contained respiratory protective device. Wear fully protective suit.

Section 6 - Accidental Release Measures

6.1: Personal precautions, protective equipment and emergency procedures:

Ensure adequate ventilation

Keep people at a distance and stay upwind

6.2: Environmental precautions

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

6.3: Methods and material for containment and cleaning up

Absorb with liquid-binding material (Sand, diatomite, acid binders, universal binders, sawdust)

Section 7 - Handling and storage

7.1: Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care

7.2: Information about protection against explosions and fires

Keep ignition sources away - Do not smoke.

Protect from heat.

7.3: Conditions for safe storage

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

Store receptacle in a well ventilated area.

Store under lock and key or with access restricted to technical experts or their assistants only. Do not expose to temperatures above 40 degrees Celsius

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Section 8 - Personal Protection

8.1: Personal Protective and Hygienic measures

The usual precautionary measure for handling chemicals should be followed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work

8.2: Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Use suitable respiratory protective device only when aerosol or mist is formed

8.3: Protection of Hands:

Wear protective gloves suitable for skin protection.

8.4: Eye protection

tightly sealed goggles are recommended

8.5: Body protection:

Impervious protective clothing

Section 9 - Physical and chemical properties.

9.1 General Properties

Boiling Point: > 200°C

Vapor Pressure: (MM HG at 25°C) < 1 Appearance: Viscous solution Odor: Mild acrylate odor. Solubility in water: Insoluble.

WPG: 9.00

Evaporation Rate (n-Butyl Acetate = 1) < 1

Vapor Density (air = 1) > 1

Section 10 - Stability and Reactivity

10.1: Stability and Reactivity

Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

Polymerization occurs when exposed to white light, ultraviolet light or heat.

Mixtures may separate over time, mixture maintenance may be required.

10.2 Incompatible materials

Avoid contact with radical forming initiators, peroxides, strong alkalis or reactive metals to prevent exothermic polymerization.

Section 11 - Toxicological Information

The toxicological information below is listed from the individual raw ingredients in this mixture. They are not representative of the mixture as a whole. This mixture has not been tested for toxicological effects.

· Information on toxicological effects

Available data are listed below; for endpoints not adressed in section 11, no data are available.

- · Acute toxicity:
- · Primary irritant effect:

CAS: 66492-51-1 (5-ethyl-1,3-dioxan-5-yl)methyl acrylate

Irritation of skin OECD 404 Skin irritation (rabbit)

irritating

- $\boldsymbol{\cdot}$ on the skin: Irritant to skin and mucous membranes.
- $\boldsymbol{\cdot}$ on the eye: No irritating effect.
- · Sensitization:

sensitizina

Sensitization possible through skin contact.

CAS: 66492-51-1 (5-ethyl-1,3-dioxan-5-yl)methyl acrylate Dermal OECD 429 (LLNA) skin sensitization (mouse)

- · Additional toxicological information:
- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer)

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Substance is not listed.

· NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Dealth Administration)

None of the ingredients is listed.

· Information on toxicological effects

Available data are listed below; for endpoints not adressed in section 11, no data are available.

- Acute toxicity:
- · LD/LC50 values that are relevant for classification:

Aliphatic epoxy diacrylate

Oral LD50 300 - 2000 mg/kg (rat)

- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: Strong irritant with the danger of severe eye injury.
- · Sensitization:

Sensitization p

Aliphatic epoxy diacrylate
Dermal OECD 406 Sensitisation positive Neg/pos

· Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful Irritant

- · Carcinogenic categories
- · NTP (National Toxicology Program)

None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Dealth Administration)

None of the ingredients is listed.

· Information on toxicological effects

Available data are listed below; for endpoints not adressed in section 11, no data are available.

- · Acute toxicity:
- LD/LC50 values that are relevant for classification:

CAS: 162881-26-7 phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide

Oral LD50 > 2000 mg/kg (rat)

literature

Dermal LD50 > 2000 mg/kg (rat)

literature

- · Primary irritant effect:
- · on the skin: No irritant effect.
- on the eye: No irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:
- · Carcinogenic categories
- · IARC (International Agency for Research on Cancer) Substance is not listed.
- NTP (National Toxicology Program)

Substance is not listed.

· OSHA-Ca (Occupational Safety & Delth Administration)

Substance is not listed.

· Mutagenicity studies

CAS: 162881-26-7 phenyl bis(2.4.6-trimethylbenzoyl)-phosphine oxide

OECD 471 AMES negative Neg/Pos (bacteria)

Carcinogenicity – Titanium dioxide – dry(respirable) White pigment in dry form

In lifetime inhalation studies rats were exposed for 2 years to respectively 10, 50 and 250 mg/m3 of respirable TiO2. Slight lung fibrosis was observed at 50 and 250 mg/m3 levels. Microscopic lung tumors were also observed in 13 percent of the rats exposed to 250 mg/m3, an exposure level that caused lung overloading and impairment of rat lungs clearance mechanisms. In further studies, these tumors were found to occur only under particle overload conditions in a uniquely sensitive species, the rat, and have little or no relevance for humans. The pulmonary inflammatory response to TiO2 particles exposure was also found to be much more severe in rats than in other rodent species. In February 2006, IARC has re-evaluated Titanium dioxide as pertaining to Group 2B: "possibly carcinogenic to humans", based upon inadequate evidence in humans and sufficient evidence in experimental animals for the carcinogenicity of titanium dioxide. IARC evaluation guidelines consider the generation of tumors, in 2 different studies within the same animal species, to be adequate criteria for an assessment of sufficient evidence. The conclusions of several epidemiology studies on more than 20000 TiO2 industry workers in Europe and the USA did not suggest a carcinogenic effect of TiO2 dust on the human lung. Mortality from other chronic diseases, including other respiratory diseases, was also not associated with exposure to TiO2 dust. Based upon all available

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study results, our titanium manufacturer's scientists conclude that titanium dioxide will not cause lung cancer or chronic respiratory diseases in humans at concentrations experienced in the workplace

Section 12 - Ecological Information

12.1: Ecological Information

Water hazard class 2 (Self-assessment): Hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic to aquatic organisms

Section 13 - Disposal

13.1: Disposal

Can be incinerated, when in compliance with local regulations.

Disposal must be made according to official regulations.

Section 14 - Transportation Information

14.1: Transportation Information

ADR/RID Class - Not regesterd ADNR Class - Not regesterd IMDG Class - Not regesterd IATA Class - Not regestered

Section 15 - Regulatory Substances

R100 - Section 355 (Extremely hazardous Substances):

To the best of our knowledge, this product does not contain any products listed in reportable Levels.

R101 - Section 313 (Specific toxic chimical listings)

To the best of our knowledge, this product does not contain any products listed in reportable Levels.

R102 - TSCA (Toxic Substances Control Act)

4-Methoxyphenol; heptane; Acrylated Oligomer

R103 - Proposition 65: Chemicals Known to cause Cancer

To the best of our knowledge, this product does not contain any products listed in reportable levels.

R104 - Proposition 65: Chemicals known to cause reproductive harm

Toluene less than 0.01%

R105 - REACH: (SVHC) Substances of Very High Concern:

To the best of our knowledge, this product does not contain any products listed in reportable Levels.

Section 16 - Other Information

16.2 Other Information

The data are based on the current state of our knowledge, and are intended to describe the product with regard to the requirements of safety. The data should not be taken to imply any guarantee of a particular or general specification. It is the responsibility of the user of the product to ensure to his satisfaction that the product is suitable for the intended purpose and method to use. We do not accept responsibility for any harm caused by the use of this information. Furthermore nothing contained herein shall be construed as recommendation to use any product in conflict with existing patents covering any material or its use. In all cases, our general conditions of sale apply.

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