






# Assembly Instructions Of D1013005A03/05

## PARTS LIST

Part#	Description	Quantity
1.	CASTER	5
2.	5 STAR BASE	1
3.	TELESCOPING COVER	1
4.	GAS LIFT	1
5.	SEAT CUSHION	1
6.	BACK CUSHION	1
7A.	LEFT ARMREST	1
7B.	RIGHT ARMREST	1
8.	MECHANISM	1
A	SCREWS (5/16" x 1-1/4")	4
B.	SCREWS (1/4" x 3/4")	4
C.	SCREWS (1/4" x 1-5/8")	6
D.	WASHERS (Φ6.5×Φ18×1mm)	6
E.	ALLEN WRENCH (5mm)	1

A	SCREWS (5/16" x 1-1/4")		D	WASHERS (Φ6.5×Φ18×1mm)	
B	SCREWS (1/4" x 3/4")		E	WRENCH (5mm)	
C	SCREWS (1/4" x 1-5/8")				

## ASSEMBLY INSTRUCTIONS

**A. Remove all the parts from carton and divide them into part groups as indicated in the parts list .**

**B. Assemble the chair:**

<1> Put 5 CASTERS (1) into the holes on 5 STAR BASE (2).

<2/3> Insert GAS LIFT (4) to the center hole on top of 5 STAR BASE (2). Insert TELESCOPING COVER (3) over GAS LIFT (4).

<4> Attach both LEFT and RIGHT ARMRESTS (7A&7B) to SEAT CUSHION (5) by using 6 SCREWS (C) and 6 WASHERS (D). Tighten screws.

<5> Attach MECHANISM (8) to SEAT CUSHION (5) (with arrow on mechanism facing front of chair ) by inserting 4 SCREWS (B). Tighten screws.

<6> Attached SEAT CUSHION (5) to BACK CUSHION (6) by using 4 SCREWS (A). Tighten screws

<7> Then put on top of GAS LIFT (4).

<8> Now the chair is ready for use.

**C. Information for use.**

<1>This type is one kind of office chair. It's mainly used in the office, but also can be used in your house if the floor is smooth.

<2>The height of the seat can be up and down by adjusting the handle of the mechanism. The back can tilt freely.

<3>Please check all the bolts, screws are tight at least every 4 months. Some kind of ointment in proper can be used to maintain the leather.

<4>If parts are missing, broken, damaged or wrong, please stop using of this product until repairs are done by a trained person.

<5>Only trained person may replace or repair seat height adjustment component with energy accumulators.

## WARNING

- Do not stand on this chair, do not use this chair as a step ladder.
- Use this product only for seating one person at one time.
- Do not use this chair unless all bolts, screws and knobs are firmly secured.
- Failure to follow these warnings could result in serious injury.

