

Declaration of Conformity (page 2 of 2)

2. VISIBLE RETROREFLECTIVE MATERIAL

- Amount of visible retroreflective material (smallest size offered) .13m² (201 in.²)

Please list each type of material that contributes towards **VISIBLE RETROREFLECTIVE MATERIAL** listed above.

Material 1 Test Data

Test Lab: Calcoast – Test Report# 150722-01A	
Date: 9/8/2015	Style #: CS-4006
Description: 50mm wide Sawtooth partially segmented heat seal silver reflective trim	

Material 2 Test Data

Test Lab:	
Date:	Style #:
Description:	

**Use separate sheet for additional materials*

The undersigned hereby warrants that he/she is authorized to legally bind the company identified above.

Signed: _____ Title: _____

Print Name: _____ Date: _____

Third Party Certification
(ANSI/ISEA 107-2010)
HIGH VISIBILITY COMPLIANCE CERTIFICATE

Submitted by: Tingley Rubber Corporation
Manufacturer: SF Vest
Name: Hi Vis Polo Shirt
Color Yellow

Date: September 28, 2015

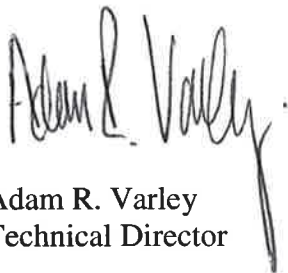
Report #: TINGLE.A091515A

The submitted fabric **MEETS** the requirements of ANSI/ISEA 107– 2010 specification for the tests conducted in this report covering high visibility background material.

All of the above tests and evaluations were performed in accordance with ISO/IEC 17025 Quality Systems.

This certification applies to the background material only.

Certificate authorized by:



Adam R. Varley
Technical Director



Serial 60085091515A.TINGLE

*This certification applies to the particular sample tested and to the specific tests carried out as dated and detailed in the report referenced above. It does not signify any measure of approval, control, supervision, or surveillance by Vartest Laboratories Inc. to this or any related product.

ISO/IEC 17025 Certified Third Party Test Report

DATE: September 22, 2015 **FILE:** TINGLE.A091515A
PO #: 17017

CLIENT: Tingley Rubber Corporation **ATTN:** Lucy Vargas
1551 S Washington Ave Suite 403
Piscataway, NJ 08854

SAMPLE IDENTIFIED BY CLIENT AS:

Fabric Submitted
Per ANSI/ISEA 107-2010 Specification
Manufacturer: SF Vest
Name: Hi Vis Polo Shirt
Color Yellow

EXECUTIVE SUMMARY:

PASS FAIL

The submitted fabric **MEETS** the requirements of ANSI/ISEA 107-2010 Specification for the applicable tests conducted in this report covering high visibility background material.

REQUIRED TESTS:

Test/Method	Section	ANSI/ISEA 107 REQUIREMENTS	TEST RESULT	PASS/FAIL/NA
Determination of Color ASTM E1164-09 (Single layer)	7.1.1 9.2	Test specimen must fulfill the colorimetric requirements of Table 2 for background material	As submitted: x = 0.382 y = 0.533 % Y = 91.56	PASS
As Submitted	7.1.1			
After exposure to 40 xenon fading units per AATCC 16-2004 Opt 3	7.1.2 7.2.4		After 40x Xenon x = 0.378 y = 0.506 % Y = 86.36	PASS
Determination of Color ASTM E1164-09 (Two layers of the same material)	7.1.1 9.2	Test specimen must fulfill the colorimetric requirements of Table 2 for background material	As submitted: x = y = % Y =	N/A
As Submitted	7.1.1			
After exposure to 40 xenon fading units per AATCC 16-2004 Opt 3	7.1.2 7.2.4		After 40x Xenon x = y = % Y =	N/A
Colorfastness Crocking AATCC 8-2007	7.2.1	Wet 3.0 Dry 3.0	Wet: 4.5 Dry: 4.5	PASS PASS
Colorfastness Perspiration AATCC 15-2007	7.2.2	Shade change 4.0 Staining 3.0	Shade Change: 4.5 Acetate: 4.0 Cotton: 4.5 Nylon: 4.0 Polyester: 4.5 Acrylic: 4.5 Wool: 4.5	PASS PASS

ISO/IEC 17025 Certified Third Party Test Report

FILE: TINGLE.A091515A
PO #: 17017

SAMPLE IDENTIFIED BY CLIENT AS:

Fabric Submitted
Per ANSI/ISEA 107-2010 Specification
Manufacturer: SF Vest
Name: Hi Vis Polo Shirt
Color Yellow

REQUIRED TESTS (Cont.):

Test/Method	Section	ANSI/ISEA 107 REQUIREMENTS	TEST RESULT	PASS/FAIL/NA
Dimensional change Domestic AATCC 135-2004 MWW TDL Unrestored	7.3.1	Woven L +/- 4% W +/-2%	1st Cycle Length= Width =	N/A
			5th Cycle Length= Width =	N/A
		Knit L +/- 7% W +/-5%	1st Cycle Length= -0.8% Width = -0.1%	PASS
			5th Cycle Length= -2.2% Width = -0.3%	PASS
Ball Bursting Strength ASTM D3787-07 (Knitted)	7.4.1	267 N (60 lb) (27.2kg)	180.6 lbs average	PASS
Tear Resistance ASTM D1424-09 (Woven)	7.4.2	13 N (3 lb) (1.3kg) Avg. force machine Avg. force cross-machine		N/A N/A
Breathability ASTM E96-05 Procedure B/BW	7.6	600g/m2/24 hr microporous 3600g/m2/24 hr hydrophilic		N/A N/A

TESTED AS CARE LABEL DICTATES:

Test/Method	Section	ANSI/ISEA 107 REQUIREMENTS	TEST RESULT	PASS/FAIL/NA
Colorfastness Domestic/Commercial Laundry AATCC 61-2007-2A 105°F Modified	7.2.3 Table 3	Shade Change 4,5 Staining 3.0	Shade Change: 4.5 Acetate: 4.0 Cotton: 4.5 Nylon: 3.5 Polyester: 5.0 Acrylic: 5.0 Wool: 4.5	PASS PASS
Colorfastness Domestic/Commercial Laundry AATCC 61-2007-3A 160°F	7.2.3 Table 3	Shade Change 4,5 Staining 3.0	Shade Change: Acetate: Cotton: Nylon: Polyester: Acrylic: Wool:	N/A

ISO/IEC 17025 Certified Third Party Test Report

FILE: TINGLE.A091515A

PO #: 17017

SAMPLE IDENTIFIED BY CLIENT AS:

Fabric Submitted

Per ANSI/ISEA 107-2010 Specification

Manufacturer: SF Vest

Name: Hi Vis Polo Shirt

Color Yellow

TESTED AS CARE LABEL DICTATES (cont.):

Test/Method	Section	ANSI/ISEA 107 REQUIREMENTS	TEST RESULT	PASS/FAIL/NA
Colorfastness Domestic/Commercial Laundry AATCC 61-2007-5A 160°F Modified	7.2.3 Table 3	Shade Change 4.5 Staining 3.0	Shade Change: Acetate: Cotton: Nylon: Polyester: Acrylic: Wool:	N/A
Colorfastness Water AATCC 107-2007	7.2.3 Table 3	Shade Change 3.0 3.0	Shade Change: 4.5 Acetate: 4.5 Cotton: 4.5 Nylon: 4.5 Polyester: 4.5 Acrylic: 5.0 Wool: 5.0	PASS PASS
Colorfastness Hypochlorite Bleaching AATCC 61-2007-4A	7.2.3 Table 3	Fading 4.0		N/A
Colorfastness Hypochlorite Bleaching AATCC 61-2007-5A	7.2.3 Table 3	Fading 4.0		N/A
Colorfastness Hot-pressing AATCC 133-2004	7.2.3 Table 3	Shade Change: 4.5 Staining: 3.0	230°F Shade Change: 5.0 Staining: 5.0 300°F Shade Change: 5.0 Staining: 5.0 390°F Shade Change: 5.0 Staining: 5.0	PASS PASS PASS
Colorfastness Dry Cleaning AATCC 132-2004-5A	7.2.3 Table 3	Shade Change 4.0		N/A

ISO/IEC 17025 Certified Third Party Test Report

FILE: TINGLE.A091515A

PO #: 17017

SAMPLE IDENTIFIED BY CLIENT AS:

Fabric Submitted

Per ANSI/ISEA 107-2010 Specification

Manufacturer: SF Vest

Name: Hi Vis Polo Shirt

Color Yellow

TESTED AS CARE LABEL DICTATES (cont.):

Test/Method	Section	ANSI/ISEA 107 REQUIREMENTS	TEST RESULT	PASS/FAIL/NA
Dimensional change Domestic AATCC 96 I11c-A and/or E@145°F	5.3.2	Woven L +/- 4% W +/-2%	1st Cycle Length= Width =	N/A
			5th Cycle Length= Width=	N/A
	5.3.3	Knit L +/- 7% W +/-5%	1st Cycle Length= Width =	N/A
			5th Cycle Length= Width=	N/A
Hydrostatic Pressure Testing AATCC 127	5.5.3	200cm (78.74in) Both Originally After 5X washings	Original: After 5x washing:	N/A N/A
Water Resistance AATCC 35	5.5.2	1 gm of water Penetration Level 1	As-Received: After 5X washings:	N/A N/A
Water Repellency AATCC 22	5.5.1	90 New 70 After 5X washings	New: After:	N/A N/A

Signed For The Company By

Adam R. Vanley
Technical Director

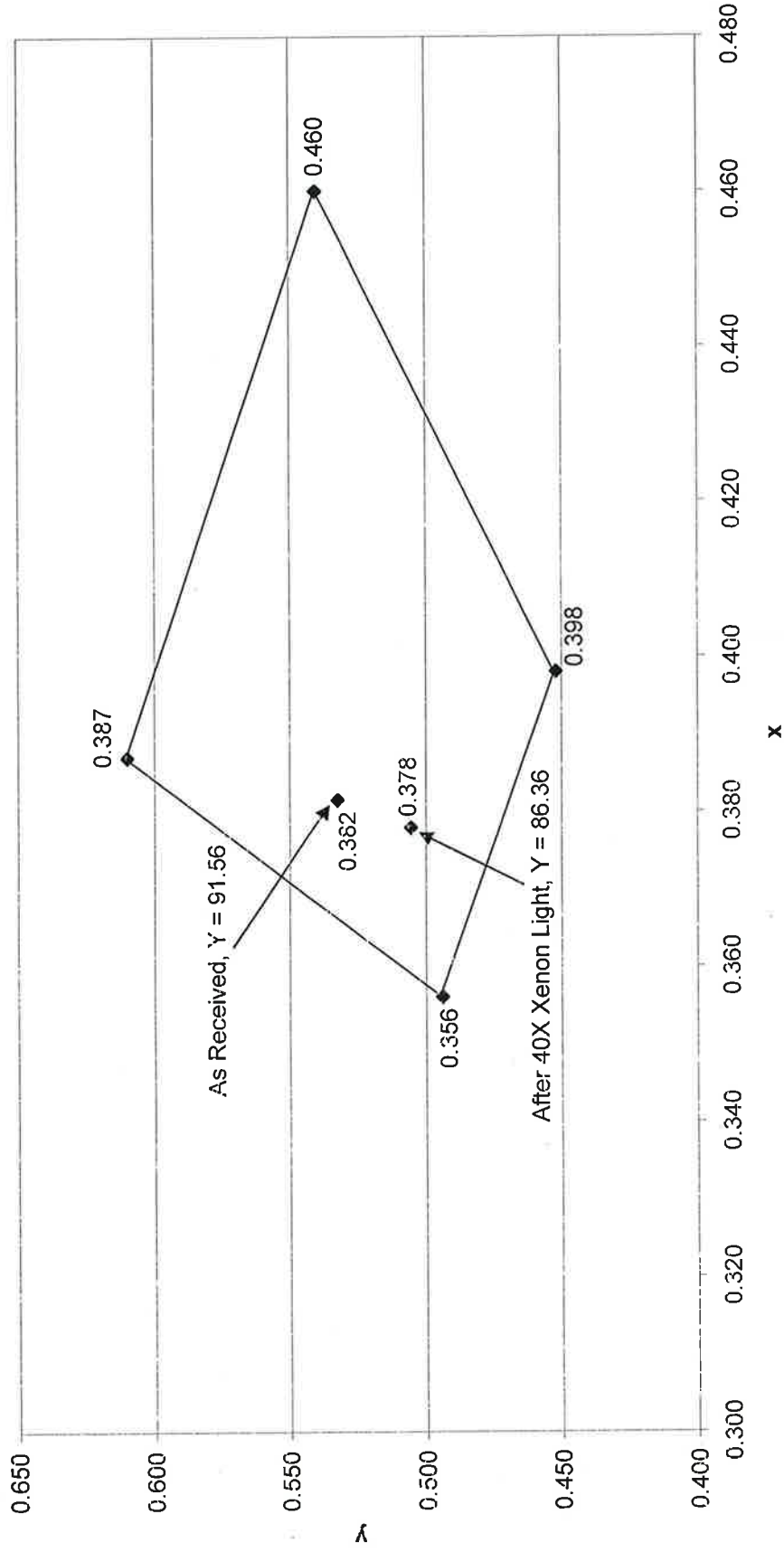
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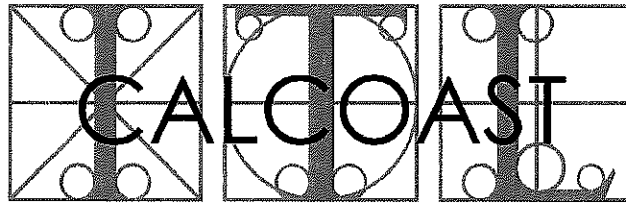


Stacy Sadowy

Stacy Sadowy
Quality Assurance Supervisor

Chromaticity Coordinates
TINGLE.A.091515A
Fluorescent Yellow-Green
ANSI 107-2010 Requirement: $Y \geq 70$





INDUSTRIAL TESTING LABORATORY

Report No. 150722-01A Rev1 Page 1 of 7

TEST REPORT

Report Date: 08 September 2015
 Revision Date: 20 September 2016

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Submitted by: Tingley Rubber Corporation
 South Plainfield, NJ 07080

Test Laboratory: Calcoast - ITL
 San Leandro, CA 94577

Product: 50 mm (2") wide segmented retroreflective trim applied to Fl. Yel/Grn Background Fabric, submitted 22 Jul 2015

SUMMARY

Specification: ANSI/ISEA 107-2010
 American National Standard for High-Visibility Safety Apparel
 Retroreflective Material, Level 1 or 2

Color

Prior to Exposure..... Not Applicable
 Colorfastness..... Not Applicable

Photometric Performance, Initial

Level 2..... Passed
 Level 1..... Passed

Retroreflection after Test Exposure

Abrasion..... Passed
 Flexing..... Passed
 Folding at Cold Temperatures..... Passed
 Exposure to Temperature Variation..... Passed
 Washing (25X)..... Passed
 Dry-cleaning (OX)..... Not Tested
 Retroreflective Performance in Rainfall..... Passed
 Flame Resistance..... Not Applicable

Written by:

Douglas G. Cummins
 Photometric Engineer

Approved by:

Mark A. Evans
 Laboratory Director

TEST DATA SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Retroreflective Performance, Initial

Requirement: ANSI/ISEA 107-2010 8.1 Table 5 (Level 1), Table 4 (Level 2)

Test Method: ASTM E808/E809

One (1) 200 mm x 200 mm retroreflective sample was created by cutting submitted material into 200 mm strips, removing excess background fabric, and mounting 4 strips side-by-side on a 200 mm x 200 mm black mounting surface. Measured sample at orientations of $\epsilon_1 = 0^\circ$ and $\epsilon_2 = 90^\circ$ where ϵ_1 mounting orientation is with the strips parallel to the projector/detector plane.

Sample Area: 0.0400 m²

Coefficient of Retroreflection, Candela/Lux/m²

Observation Angle	Entrance Angle	Minimum Requirement (ϵ_1/ϵ_2)		Measured	
		Level 2	Level 1	ϵ_1	ϵ_2
12' (0.20°)	5°	330 / 248	250 / 187.5	418.2	431.2
	20°	290 / 218	220 / 165	426.5	437.9
	30°	180 / 135	135 / 101.25	364.7	391.1
	40°	65 / 47	50 / 37.5	220.8	263.0
20' (0.33°)	5°	250 / 188	120 / 90	295.3	302.9
	20°	200 / 150	100 / 75	304.7	307.0
	30°	170 / 128	75 / 56.25	278.7	288.0
	40°	60 / 45	30 / 22.5	187.6	217.4
1.00°	5°	25 / 18.8	19 / 14.25	29.9	30.9
	20°	15 / 11.3	11 / 8.25	30.5	34.0
	30°	12 / 9	9 / 6.75	25.9	31.6
	40°	10 / 7.5	7 / 5.25	24.2	19.9
1°30' (1.50°)	5°	10 / 7.5	7 / 5.25	14.2	14.6
	20°	7 / 5.25	5 / 3.75	13.8	14.4
	30°	5 / 3.75	3 / 2.25	15.5	15.3
	40°	4 / 3	3 / 2.25	11.4	13.8

Sample meets requirements for Level 1 and Level 2 reflectivity.

Note: Coefficient of Retroreflection based on sample area, not retroreflective area. Sample area is based on the finished product dimensions which is trim width and length. The submitted segmented material includes areas of non-retroreflective background fabric (see photos).

Non-retroreflective Fluorescent Yellow/Green background material does not significantly increase the retroreflective measurements.

TEST DATA SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Abrasion

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.1
 EN 530:1995, Method 2 (Wool Abradent / 5000 Cycles / 9 kPa)

Sample Area: 0.005625 m²

Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\varepsilon_1 = 0^\circ$		$\varepsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
A1	449.2	100	448.1	75
A2	446.0	100	447.6	75
A3	440.0	100	438.0	75
Average	445.1	100	444.6	75

Samples meet Abrasion requirements.

Flexing

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.2
 ISO 7854:1997 Method A (7500 Cycles)

Sample Area: 0.0060 m²

Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\varepsilon_1 = 0^\circ$		$\varepsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
FL1	419.8	100	417.6	75
FL2	429.2	100	427.7	75
FL3	427.4	100	424.8	75
Average	425.5	100	423.4	75

Samples meet Flexing requirements.

TEST DATA SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Folding at Cold Temperatures

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.3
 ISO 4675:1990 (-20°C)

Sample Area: 0.0050 m²
 Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
FO1	422.8	100	420.8	75
FO2	447.4	100	444.6	75
FO3	437.1	100	435.6	75
Average	435.8	100	433.7	75

Samples meet Cold Folding requirements.

Exposure to Temperature Variation

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.4
 12 Hours, 50°C / 20 Hours, -30°C / Minimum 2 Hours, 20°C

Sample Area: 0.0090 m²
 Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
T1	431.0	100	427.4	75
T2	449.6	100	447.7	75
T3	451.9	100	450.7	75
Average	444.2	100	441.9	75

Samples meet Temperature Variation Exposure requirements.

TEST DATA SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Washing According to Care Label

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.5.2
 ISO 6330:2000/Amd 1:2008 Method 2A

Number of Wash Cycles: 25
 After the last wash cycle the samples were dried, stress free, at 50°C.

Sample Area: 0.0250 m²
 Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
W1	381.1	100	382.1	75
W2	392.9	100	394.8	75
W3	400.3	100	400.4	75
Average	391.4	100	392.4	75

Samples meet Washing requirements.

Dry-cleaning According to Care Label

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.5.3
 ISO 3175:1998 Method 9.1

Number of Dry-cleaning Cycles: Not Tested

Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
DC1	-	100	-	75
DC2	-	100	-	75
DC3	-	100	-	75
Average	-	100	-	75

No samples tested.

TEST DATA SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

Retroreflective Performance in Rainfall

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.4.6, Appendix A

One (1) 200 mm x 200 mm retroreflective sample was created by cutting submitted material into 200 mm strips, removing excess background material, and mounting 4 strips side-by-side directly to test jig.

Retroreflection measured after a 2 minute water spray at a flow rate of 284 mm/hour.

Sample Area: 0.0400 m²
 Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
R1	163.4	100	162.0	75

Sample meets Rainfall requirements.

Flame Resistance

Requirement: ANSI/ISEA 107-2010 8.2
 Test Method: ANSI/ISEA 107-2010 9.5
 NFPA 1971-2007 8.46.4.4 Convective Heat Exposure Test

Test is not applicable. Material is not designated flame resistant.

Sample Area: -
 Coefficient of Retroreflection, Candela/Lux/m²
 12' (0.20°) Observation Angle / 5° Entrance Angle
 Average of 3 samples

Sample	$\epsilon_1 = 0^\circ$		$\epsilon_2 = 90^\circ$	
	Measured	Required	Measured	Required
FR1	-	100	-	75
FR2	-	100	-	75
FR3	-	100	-	75
Average	-	100	-	75

No samples tested.

PHOTOGRAPH SHEET

Project Name: Tingley CS-4006 N-FR Heat-Sealed Segmented Silver Retroreflective Trim [SER 2453] applied to Fl. Yellow/Green Background Fabric

