



HANDWEAR
NEXT GENERATION
ANTI-FATIGUE
ERGONOMIC

PRODUCT GUIDE

2023

Superior Design

99% of leather gloves are designed for a flat hand, taking two pieces of flat leather and sewing a seam.

This antiquated design creates more strain on the stitching, leads to undue stress on the leather, and takes too long to break in a new pair of gloves. By the time your typical leather glove finally feels good, you've blown through the stitching or leather. Bear Knuckles has done more than just improve the leather glove: we reinvented it.

Today Bear Knuckles is disrupting the market by bringing the patented Double Wedge Design™ to a variety of gloves for all those seeking that extra grip, durability, and comfort. Whether you are a rancher, farmer, fabricator, welder, ironworker, or someone who wears gloves for DIY projects around the house, Bear Knuckles has the right glove for you!

Building around the Double Wedge Design™ Bear Knuckles has gone above and beyond to provide gloves with unrivaled benefits to all those who rely on their gloves when it matters most.

Key benefits:

- ***More comfort. No more hand fatigue from wearing gloves for hours.***
- ***More grip. No more leather bunching up in your palm.***
- ***More strength. No more sacrificing durability for performance.***

...and that's just being modest. Don't believe us? TRY THEM ON! Thank us later.



WHAT MAKES **Bear Knuckles** DIFFERENT?

FAST FACTS



1 Bear Knuckles Design removes the extra leather in the palm to prevent bunching and pinching.

2 Palm Seam at base of finger fits inside the hands natural crease.

3 The **Double Wedge™** design creates the natural shape of a relaxed hand, eliminating binding and bunching while reducing hand fatigue.

4 Less Stitching allows thicker leather to be used for longer lasting gloves. Our design moves or eliminates stitching in critical areas where most wear occurs.

5 Leather Gussets cover the seams that take the most stress to improve durability.

6 The **Wing Thumb** is two separate pieces of leather that holds the thumb over the palm where it rests naturally. This allows the thumb to move without bunching leather. Most gloves are designed with the thumb flat out to the side.

Bear Knuckles: The All American Glove

GLOVE STYLES



COWHIDE DRIVERS GLOVES

D351

\$27.48
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA

Material	Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	XSP, XS-3XL
Packaging	10 dz/case
Case Weight	30-45 lbs

XSP is Extra Small Petite and has shorter fingers. Ideal for Ladies or teens.

ORDERING INFORMATION

D351	XSP	8 54326 00838 3
D351	XS	8 54326 00878 9
D351	S	8 54326 00872 7
D351	M	8 54326 00873 4
D351	L	8 54326 00874 1
D351	XL	8 54326 00875 8
D351	2XL	8 54326 00876 5
D351	3XL	8 54326 00877 2

D451

COWHIDE

\$27.48
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA	
Material	Cow Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	S-2XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION				
D451	XSP	8 50027	72949	7
D451	XS	8 50027	72949	7
D451	S	8 54326	00855	0
D451	M	8 54326	00856	7
D451	L	8 54326	00857	4
D451	XL	8 54326	00858	1
D451	2XL	8 54326	00859	8

XSP is Extra Small Petite and has shorter fingers. Ideal for Ladies or teens.

HD361

BUFFALO HIDE

\$29.98
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Including 40% more leather for a thicker, more durable glove
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA	
Material	Buffalo Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	S-3XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION		
HD361	S	8 54326 00834 5
HD361	M	8 54326 00829 1
HD361	L	8 54326 00833 8
HD361	XL	8 54326 00832 1
HD361	2XL	8 54326 00831 4
HD361	3XL	8 54326 00830 7

XSP is Extra Small Petite and has shorter fingers. Ideal for Ladies or teens.



WATER-RESISTANT **COWHIDE** DRIVERS GLOVES

D357

\$29.72
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Waterproofing added in tanning process creates water repellency in the leather
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA		ORDERING INFORMATION		
Material	Cow Hide Leather	D357	S	8 54326 00839 0
Thumb	Wing Thumb Design	D357	M	8 54326 00840 6
Lining	None	D357	L	8 54326 00841 3
Sizes	S-3XL	D357	XL	8 54326 00842 0
Packaging	10 dz/case	D357	2XL	8 54326 00843 7
Case Weight	30-45 lbs	D357	3XL	8 54326 00844 4



D367

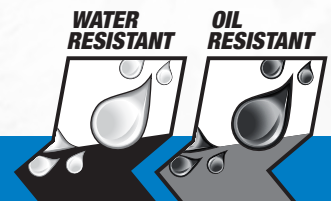
OIL/WATER-RESISTANT

\$30.86
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Oil Block with Waterproofing added in tanning process creates water repellency in the leather
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA		ORDERING INFORMATION		
Material	Cow Hide Leather	D367	S	8 50027 72905 3
Thumb	Wing Thumb Design	D367	M	8 50027 72904 6
Lining	None	D367	L	8 50027 72903 9
Sizes	S-3XL	D367	XL	8 50027 72902 2
Packaging	10 dz/case	D367	2XL	8 50027 72901 5
Case Weight	30-45 lbs	D367	3XL	8 50027 72900 8



INSULATED **BUFFALO HIDE** DRIVERS GLOVES

D409

BUFFALO HIDE, FLEECE-LINED

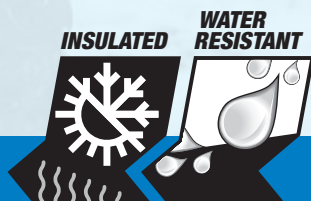
\$32.98
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Thermal resistant fleece increases R-value adding warmth
- ◀ Waterproofing added in tanning process creates water repellency in the leather
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA	
Material	Buffalo Hide Leather
Thumb	Wing Thumb Design
Lining	Fleece
Sizes	S-2XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION		
D409	S	8 54326 00820 8
D409	M	8 54326 00811 6
D409	L	8 54326 00812 3
D409	XL	8 54326 00813 0
D409	2XL	8 54326 00819 2



D373

BUFFALO HIDE, FLEECE-LINED

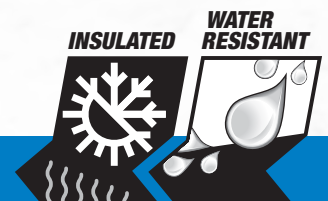
\$32.98
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ Thermal resistant fleece increases R-value adding warmth
- ◀ Waterproofing added in tanning process creates water repellency in the leather
- ◀ Shirred back (Elastic stretch band for secure fit)
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA	
Material	Buffalo Hide Leather
Thumb	Wing Thumb Design
Lining	Fleece
Sizes	S-2XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION		
D373	S	8 54326 00887 1
D373	M	8 54326 00850 5
D373	L	8 54326 00851 2
D373	XL	8 54326 00852 9
D373	2XL	8 54326 00853 6



GOATHIDE MECHANICS GLOVES

M283

MECHANICS GLOVE

\$29.95
MSRP



- ◀ Hook and loop wrist strap for a more sure fit
- ◀ Additional IMM thick leather on palm for increased durability
- ◀ Patented Double Wedge™ (Extreme curved finger pattern)
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Winged thumb decreases material bunching around palm
- ◀ Purpose placed gussets for longer-lasting wear
- ◀ Minimized seams to prevent stitching abrasion
- ◀ IMM thickness leather goat hide

TECHNICAL DATA	
Material	Goat Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	XSM-2XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION		
S283	XS	8 50027 72924 4
S283	S	8 50027 72923 7
S283	M	8 50027 72922 0
S283	L	8 50027 72921 3
S283	XL	8 50027 72919 0
S283	2XL	8 50027 72920 6



M293

MECHANICS GLOVE

\$29.95
MSRP



- ◀ Hook and loop wrist strap for a more sure fit
- ◀ Additional IMM thick leather on palm for increased durability
- ◀ Patented Double Wedge™ (Extreme curved finger pattern)
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Winged thumb decreases material bunching around palm
- ◀ Purpose placed gussets for longer-lasting wear
- ◀ Minimized seams to prevent stitching abrasion
- ◀ IMM thickness leather goat hide

TECHNICAL DATA	
Material	Goat Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	XSM-2XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION		
S283	XS	8 50027 72937 4
S283	S	8 50027 72936 7
S283	M	8 50027 72935 0
S283	L	8 50027 72934 3
S283	XL	8 50027 72932 9
S283	2XL	8 50027 72933 6



ROPING **GLOVES**

R3000

RIGHT HAND ONLY
5 PACK

\$24.95
MSRP



- ◀ EN388 Cut Level 3
- ◀ Durable fabric gloves
- ◀ Useful as liners
- ◀ Woven cut resistant material
- ◀ No outside coating
- ◀ Breathable, stretching fabric

CUT-RESISTANT **GLOVES**

C5000

CUT-RESISTANT

\$13.99
MSRP



- ◀ EN388 Cut Level 5
- ◀ Durable fabric gloves
- ◀ Useful as liners
- ◀ Woven cut resistant material
- ◀ No outside coating
- ◀ Breathable, stretching fabric

TECHNICAL DATA	
Material	Dyneema® Fiber
Sizes	XS-XL
Packaging	12 dz/case
Case Weight	15-20 lbs

ORDERING INFORMATION			
C3000	XS	8 50027 72945 9	
C3000	S	8 50027 72944 2	
C3000	M	8 54326 00890 1	
C3000	L	8 54326 00898 7	
C3000	XL	8 54326 00899 4	

TECHNICAL DATA	
Material	Dyneema® Fiber
Sizes	M-XL
Packaging	12 dz/case
Case Weight	15-20 lbs

ORDERING INFORMATION		
C5000	M	8 54326 00891 8
C5000	L	8 54326 00892 5
C5000	XL	8 54326 00896 3



STICK/MIG **WELDING** GLOVES

W572

COWHIDE

\$32.95
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ 7" Tapered Split leather cuff
- ◀ Kevlar threads in stitching provides durability and heat resistance
- ◀ Full seam gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA

Material	Cow Hide Leather
Thumb	Wing Thumb Design
Lining	BOH Liner
Sizes	M-XL
Packaging	5 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION

W572	M	8 54326 00806 2
W572	L	8 54326 00807 9
W572	XL	8 54326 00808 6

THICKER LEATHER **HEAVY DUTY**



TIG WELDING GLOVES

T355

COWHIDE

\$29.95
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ 4.5" Tapered Split leather cuff
- ◀ Kevlar threads in stitching provides durability and heat resistance
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA

Material	Cow Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	S-3XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION

T355	S	8 54326 00861 1
T355	M	8 54326 00862 8
T355	L	8 54326 00860 4
T355	XL	8 54326 00863 5
T355	2XL	8 54326 00864 2
T355	3XL	8 54326 00871 0

T255

GOATHIDE

\$29.95
MSRP



- ◀ Patented Double Wedge design (Extreme Curved Finger)
- ◀ 4.5" Tapered Split leather cuff
- ◀ Kevlar threads in stitching provides durability and heat resistance
- ◀ Purpose placed gussets for longer lasting construction
- ◀ Minimized seams for less stitching wear
- ◀ Ergonomic design that reduces hand fatigue
- ◀ Less stress on gloves that will create a longer life

TECHNICAL DATA

Material	Goat Hide Leather
Thumb	Wing Thumb Design
Lining	None
Sizes	S-3XL
Packaging	10 dz/case
Case Weight	30-45 lbs

ORDERING INFORMATION

T255	S	8 54326 00869 7
T255	M	8 54326 00868 0
T255	L	8 54326 00867 3
T255	XL	8 54326 00866 6
T255	2XL	8 54326 00865 9
T255	3XL	8 54326 00870 3

SELECTING A GLOVE SIZE

FOR GLOVES **D351, D451, D357,
D367, D409, D373**

SIZE	HAND SIZE
XSP	5.5 in - 6 in
XS	6.5 in - 7 in
S	7.5 in - 8 in
M	8.5 in - 9 in
L	9.5 in - 10 in
XL	10.5 in - 11 in
2XL	11.5 in - 12 in
3XL	12.5 in - 13 in

FOR GLOVE **HD361**

SIZE	HAND SIZE
XS	6 in - 6.5 in
S	7 in - 7.5 in
M	8 in - 8.5 in
L	9 in - 9.5 in
XL	10 in - 10.5 in
2XL	11 in - 11.5 in
3XL	12 in - 12.5 in

FOR GLOVES **T355, T255**

SIZE	HAND SIZE
S	6 in - 6.5 in
M	7 in - 7.5 in
L	8 in - 8.5 in
XL	9 in - 9.5 in
2XL	10 in - 10.5 in
3XL	11 in - 11.5 in

FOR GLOVE **W572**

SIZE	HAND SIZE
M	8 in - 8.5 in
L	9 in - 9.5 in
XL	10 in - 10.5 in



Measure the circumference around the palm at the widest point of your hand. If measurement is between sizes, size up.

Glove Care & Maintenance

Conditioning for 1st Time Use

To achieve a perfect fit, Bear Knuckles gloves should conform tightly to your hands when wearing for the 1st time as leather will stretch.

Break-in Steps

Put gloves on
Spritz with water
Wear until dry

Note: If gloves are water/oil resistant, use mink oil or leather conditioner instead of water

Maintenance & Cleaning

All Bear Knuckles gloves are safe to hand or machine wash and dry. After machine washing, gloves will shrink to original size and may be stiff. Follow Break-in Steps above to recondition.

MERCHANDISE RACKS & SIGNAGE

WING PANEL
(holds up to 60-108 gloves)



CLIP STRIP
(holds up to 12 gloves)



Work Gloves

Heavy Duty Work Gloves

Water Resistant Work Gloves

Fleece-lined Gloves

TIG Welding Gloves

Stick/MIG Welding Gloves

Safety Gloves

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BearKnuckles

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