



HOW TO BUFF WITHOUT SWIRLS

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HOW TO BUFF

Following the steps outlined below, WIZARDS® PRODUCTS will provide a super high gloss, show quality finish without just temporarily hiding scratches and swirl marks with masking oils. Yes, oils are used in all compounds for lubricity and to avoid burning, but the key is the premium powder we call Smart Abrasive Technology (SAT) that allows a wide range of cut-to-finish uses without gritty abrasives or the need for swirl removal treatments.

- 1) Start with a clean surface; you cannot expect to remove swirls if dirt, compound dust, and residue (from a coarse compound) is pulled into the work area.
- 2) If wet or DA sanding is required to remove dust nibs or texture, always finish with 2000 grit (or finer) sandpaper, depending on the paint type and pad used on initial cutting.
- 3) Apply MYSTIC CUT™ Compound #11048 generously to the panel. MYSTIC CUT'S SAT will do all the work so you won't be using a second or third product for this step; switching pads will give you cutting, polishing and finishing with one product.
- 4) Position the WIZARDS® BLENDED WOOL PAD #11203 on top of the MYSTIC CUT™ Compound and spread to work about a 2'x2' area. If the pad is new, it would be best to spur the pad to break it in (spur outdoors if possible using a metal spur or conditioning brush). Misting the new pad with water, waiting a minute and then spurring will minimize linting. More compound will be required to break in a new pad the first time it is used.

#11203



50/50 Blended Wool Cutting Pad

#11310



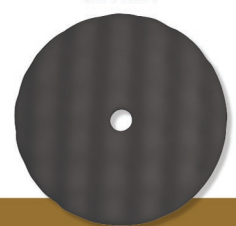
The Aggressor Cutting Pad

USING A ROTARY POLISHER

If paint is fresh or of a soft nature and/or you choose to finish sand with 3000 grit or finer, you can start with the WIZARDS® WHITE FOAM CUTTING PAD #11310 at step #4 instead of the blended wool and then skip step #6.

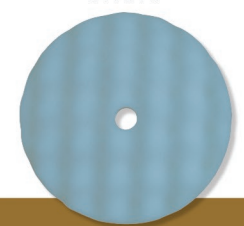
- 5) Holding the pad flat to the surface, apply adequate pressure and keep the pad well saturated with MYSTIC CUT™ to remove scratches. DO NOT quickly whip the buffer back and forth over the entire panel. Work a small area at a time, slowly and thoroughly; move on only after scratches have been removed. Run the buffer at 1400 to 2200 RPM, and spur the pad as needed. This process gives the best initial cut with surface leveling and moves you into a high gloss stage.
- 6) For the next step, choose the WHITE FOAM CUTTING PAD #11310 using the same MYSTIC CUT™ Compound #11048. Buff again (working smaller areas) to eliminate all small marks that the wool blend pad may have left behind. This is the key to a super shine and real scratch removal.
- 7) Next, repeat process with WIZARDS® GRAY FINISHING PAD #11312 at 1,000 RPM. On this final pass use less product working mostly with the residue from the previous step once the pad is wet. Hold the pad very flat moving it slowly across the panel. For extremely soft (fresh) paint where you might see a slight haze, continue with WIZARDS® BLUE ULTRA FINISHING PAD #11314 using MYSTIC CUT™ or MYSTIC POLISH™ Machine Glaze #11047.
- 8) Clean up residue and detail finish to a super high gloss with MIST-N-SHINE® #01214 and a clean MULTI-FIBER CLOTH #11420.

#11312



The Finisher Buffing Pad

#11314



The Ultra Finishing Buffing Pad



HOW TO BUFF WITHOUT SWIRLS - CONTINUED

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CONTINUED

When choosing pads, remember: wool pads cut faster, foam pads generally finish nicer.

Slowing down on back and forth movements and buffing smaller areas at a time does not take longer. It produces superior results without going over the surface with two or three different compounds leaving scratches that are often temporarily covered up with heavy oils.

Your best tool is your eyes. Look closely at your work from different angles and complete one area before continuing on to the next (adding more product as needed). Do not buff with a dry pad; "dry buffing" will create swirls.

To protect the finish and extend a high-gloss, super-slick shine, apply SHINE MASTER™ Polish & Breathable Sealant #11033 to the surface using a clean foam applicator pad. To remove polish residue, use a clean foam pad or a microfiber cloth.

SHINE MASTER™ Polish should be applied thinly and evenly. It will dry fast and produce a super slick shine. You may apply more layers for a deeper shine and longer lasting protection.

**Dampening your applicator will allow for a thin application of polish. A foam applicator will glide easily, while microfiber or cloth applicators will polish more but drag a little more.*



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GENERAL BUFFING TIPS

TEST MYSTIC CUT™ AGAINST COMPETITORS:

Compare MYSTIC CUT™ against other compounds for effective swirl removal and not just hiding scratches. First, buff a section with MYSTIC CUT™ as instructed above and mask it off. Spur your pad and buff with another brand of compound next to the masked area. Wipe each surface with a clean towel and alcohol of a 50% or 70% ratio. After drying, inspect under a light. You will quickly see which compound hides swirls and which one polishes out the swirls. This is what is revealed after washing away masking oils from inferior compounds.

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MYSTIC CUT™ COMPOUND

8 fl. oz. - 237 ml
Part No. 11038
12/case - Net Wt. 7 lbs.

32 fl. oz. - 946 ml
Part No. 11048
6/case - Net Wt. 15 lbs.

1 Gallon - 3.785 liters
Part No. 11052
4/case - Net Wt. 37 lbs.



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