

Big Air 60 Installation Instructions

Before You Begin

- Make sure you use proper PPE; steel-toed footwear, work gloves, and eye protection.
- Ensure your tools are in good working condition.
- Read & understand all instructions before beginning.

What you will need

- 3/16" Driver / Power Drill / Rivet Gun
- Caulking Gun
- Zip Cutter

What is included

- Big Air 60 X 2
- Pack of Rivets / Pack of self-tapping screw X 10

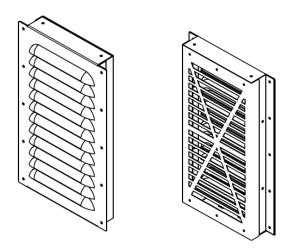


Figure 1 - Big Air 60 (optional screen shown)

Installation

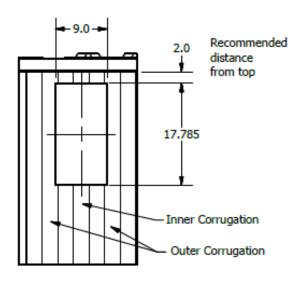
Before starting the process of installation please take a note that :

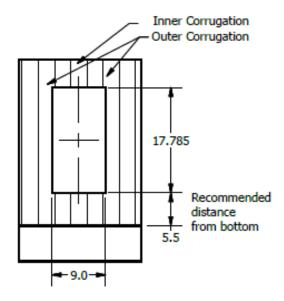
- Big Air 60 is corrugation dependent. It can only be installed on outside corrugations.
- Rivets are recommended to install the vent.



Step 1

Select the area of the cut-out and make it clean. Always center the cut-out to the inner corrugation. Mark the cut-out using a measuring tape and marker. Install the vent at the top or bottom and maintain the minimum distance as shown in figure 2 & figure 3.





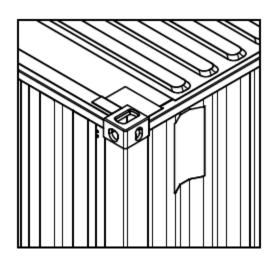


Figure 2 - Cut-out position from top

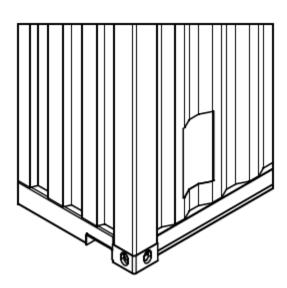


Figure 3 - Cut-out position from bottom



Step 2

Place the Big Air 60 vent in the cut-out as shown in fig.4 and drill the holes based on the pre-lasered hole positions on the vent as shown in fig 5.

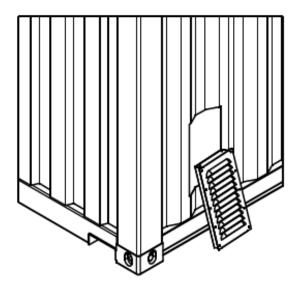


Figure 4 - Place the vent in cut out

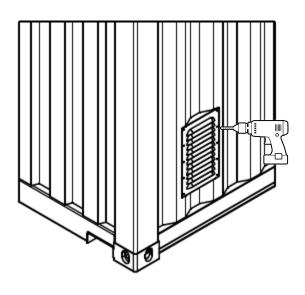
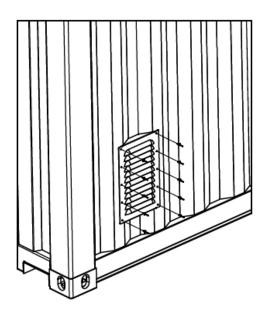


Figure 5 - Drill the holes in the container

Step 3

Rivet or screw the vent into the container wall as shown in fig 6.





Step 4

Apply silicon all around the vent to ensure the vent is properly sealed. Also apply the silicon from inside the container over the fasteners that are penetrating the corrugation.

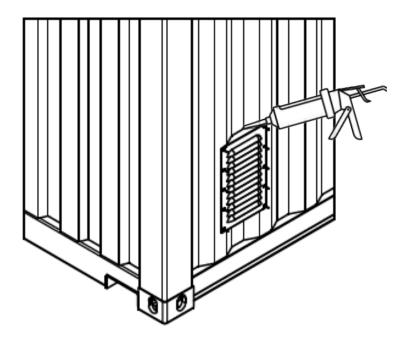


Figure 7 - Silicon from outside of the container

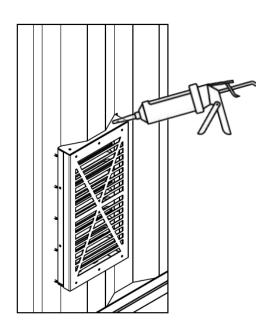


Figure 8 - Silicon from inside of the container

Additional Information

To view a video of the installation process, please refer to our Big Air 45 installation video which provides the same instructions needed to install the Big Air 30 & Big Air 60. The only difference is that the Big Air 30 requires a rough opening of 9° x 10 $\frac{1}{2}^{\circ}$ and the Big Air 60 requires a rough opening of 9° x 17 $\frac{7}{8}^{\circ}$.

Scan the QR code to view our Big Air 45 Installation Video.

Visit **containermodificationworld.com** for more resources and product catalogs.

