

DEUTSCH DTM SERIES

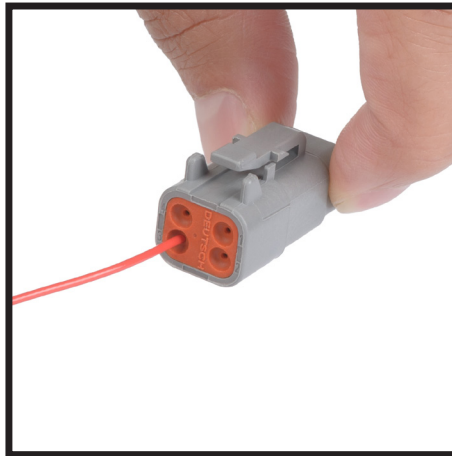
CONNECTOR ASSEMBLY INSTRUCTIONS

INSERTING CONTACTS INTO PLUGS



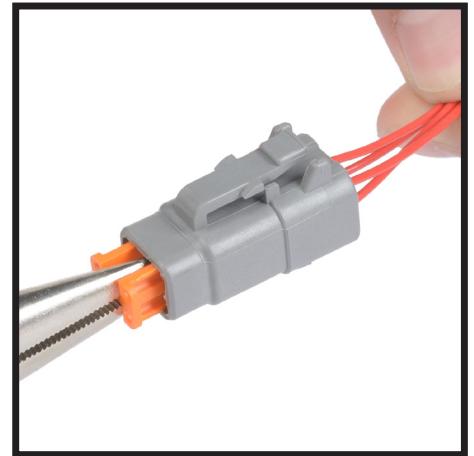
STEP 1:

Grasp the crimped contact roughly one inch behind the contact barrel. Then hold the connector with rear grommet facing you.



STEP 2:

Push the contact straight into the connector grommet until a click is felt. A slight tug will confirm that it's properly locked into place.



STEP 3:

Once all contacts are in place, insert the orange wedgelock. The orange wedgelock will snap into place.

REMOVING CONTACTS FROM PLUGS



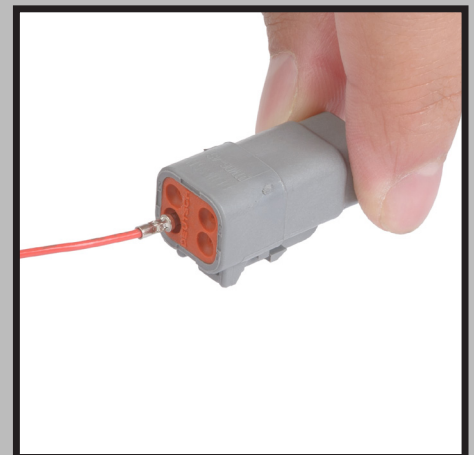
STEP 1:

Remove the orange wedgelock using a flathead screwdriver or pliers to pry it straight out.



STEP 2:

To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving away from the contact with a screwdriver



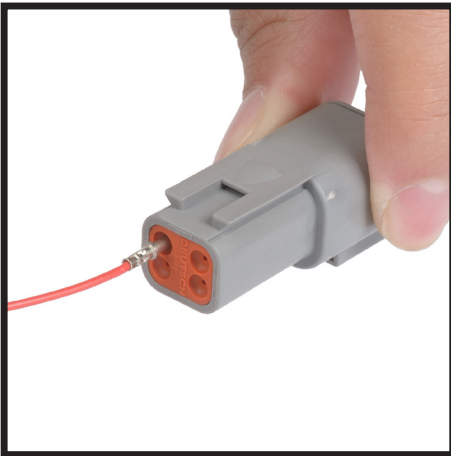
STEP 3:

Hold the rear seal in place, as removing the contact will displace the seal.

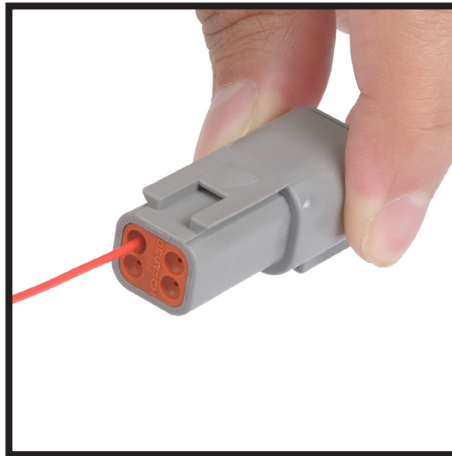
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CONNECTOR ASSEMBLY INSTRUCTIONS

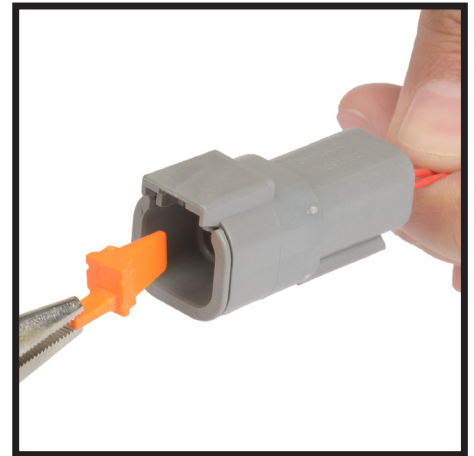
INSERTING CONTACTS INTO RECEPTACLES



STEP 1:
Grasp the crimped contact roughly one inch behind the contact barrel. Then hold the connector with rear grommet facing you.



STEP 2:
Push the contact straight into the connector grommet until a click is felt. A slight tug will confirm that it's properly locked into place.



STEP 3:
Once all contacts are in place, insert the green wedgelock. The wedgelock will snap into place.

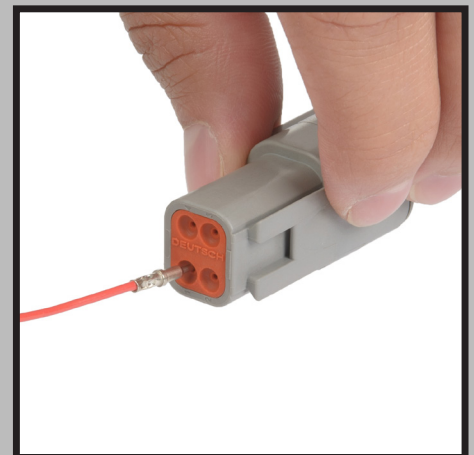
REMOVING CONTACTS FROM RECEPTACLES



STEP 1:
Remove the green wedgelock using needle nose pliers to pull the wedgelock straight out.



STEP 2:
To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving away from the contact with a screwdriver



STEP 3:
Hold the rear seal in place, as removing the contact will displace the seal.