



DC Sports
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EM4305

Engine Pitch Mount

04-21 STI; 02-22 WRX; 93-22 Imprezza; 13-22 Crosstrek ; 05-09/20-22 Outback XT ; 05-09 Legacy GT;
05-07/20-21 Legacy

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION.

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

Socket wrench, 10mm socket, 12mm Socket, 14 mm socket
14mm open end wrench
Flat head Screwdriver
10" Extension

REMOVAL OF AND INSTALLATION OF STOCK MOUNT

1. Remove two (2) M8 bolts from evap lines (photo A)
2. Remove two (2) M6 bolts from stock air tube. (Photo B)
3. Remove two (2) M8 bolts securing the OEM intercooler. (photo C)
4. Remove two (2) m8 bolts securing OEM blow off valve to the intercooler. Be careful not to drop the gasket between the two. (photo D)
5. Loosen clamps on both the throttle body coupler and the lower intake tube. (photo E)
6. Carefully remove intercooler from the engine bay.
7. Remove M6 bolt securing the ac line mounting bracket. Once removed carefully pull the AC line and bracket forward, DO NOT bend the line. (photo F)
8. Loosen and remove two (2) m10 bolts for the OEM pitch mount. Remove pitch mount (PHOTO G)
9. Apply a small amount of provided grease to the outside of each bushing.
10. Install DC SPORTS pitch mount, reusing OEM hardware
11. Re install AC line
12. Re install Intercooler.
13. Re install OEM blow off valve, be sure that gasket is rei installed.
14. **TIGHTEN ALL HARDWARE AND DOUBLE CHECK ALL WORK!!**

*****LIMITED LIFETIME YEAR WARRANTY*****

DC Sports only warranty's mounts due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.

Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part Number	Part Description
1	EM4305	EM4305 Pitch Mount
1	GREASE	Grease tube
1	DCDECAL	DC Sports Decals (2 pieces)

THANK YOU FOR CHOOSING DC SPORTS



Photo A



Photo B



Photo C



Photo D



Photo E



Photo F



Photo G