



## SCS8010 Single Canister Cat-Back Exhaust System

### INSTALLATION INSTRUCTIONS 2002-06 RSX Type-S

**READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR EXHAUST SYSTEM DAMAGE!**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS INSTALLTION TO A QUALIFIED PROFESSIONAL.**

**FOR YOUR SAFETY ALLOW ENGINE AND EXHAUST SYSTEM TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION.**

**When under the car, always wear eye protection as debris will be loosened while working.**

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points (Refer to your owner's manual). **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the two (2) 12mm spring bolts that attach the factory muffler to the factory b-pipe and slide the factory muffler hanger rods off of the rubber hangers.
3. Remove the three (3) 10mm nuts that attach the factory b-pipe to the catalytic converter and slide the factory b-pipe off of the rubber hanger and remove factory b-pipe. (Set these nuts aside as they will be re-used).
4. Remove the rubber exhaust hangers from the factory exhaust system and install onto the DC Sports exhaust.
5. Install the DC Sports "B" pipe to the catalytic converter finger tight using the previously removed nuts.
6. Bolt the resonator section to the b-pipe, finger-tighten using the supplied gasket / hardware. Hook the rubber exhaust hanger back onto the car.
7. Install the DC Sports muffler to the assembled b-pipe, finger tighten using the supplied gasket and hardware. Slide the two (2) rubber exhaust hangers back onto the car.
8. Align the system to the proper position then tighten the four (4) nuts and bolts on the DC Sports Exhaust and the three nuts on the catalytic converter. (Torque to 25 lb-ft, 3.4kgf-m, 33N-m)
9. **RECHECK ALL NUTS AND BOLTS. Make sure that all nuts and bolts are tight and that no parts of the exhaust touch the body of the car, heat shields, or the fuel tank.**
10. Lower the car off the jack stands and then start the engine and check for exhaust leaks. After approximately 500 miles (800 km) re-check the exhaust system nuts and bolts and tighten as necessary.

**PRE / POST-INSTALLATION/CARE MAINTENANCE:** During initial engine start up, you may experience smoke exiting from the muffler. Do not be alarmed. This is the bend lube from our mandrel bender settling. To prevent permanent staining of your new DC Sports Cat-back Exhaust System, wipe the exhaust tubes clean with a solution of mild detergent and water (Suggestion: Windex). Any contaminants left on the exhaust tubes such as grease, oil, and/or fingerprints will result in PERMANENT staining. Your DC Sports Cat-back Exhaust System must be regularly maintained to ensure proper performance and to maintain its finish. To restore the polished finish of stainless-steel exhaust tubes, use metal polish (Suggestions: Flitz or Mother's Stainless Steel Polish). Using a solution of mild detergent and water, wipe the exhaust tubes free of all grease, oil, and/or fingerprints (Suggestion: Windex).

### PARTS LIST

Quantity	Part Number	Part Description
1	SCS8010	Three piece (3) Stainless steel cat-back exhaust system
2	RM-CB60	2 ½" high temperature gasket
4	RHBA-M10X1.25X30	10X1.25 bolt
4	RHNA-M10X1.25	10x1.25 nut
2	DCS1008	DC Sports decals

**THANK YOU FOR CHOOSING DC SPORTS**