



SCS8008
CAT-BACK EXHAUST SYSTEM INSTALLATION INSTRUCTIONS
94-01 INTEGRA GS/LS/RS 2 DR / 97-01 INTEGRA TYPE R/ 00-01 INTEGRA GS-R 2 DR

READ INSTRUCTION THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR EXHAUST SYSTEM DAMAGE!!!

*****FOR YOUR SAFETY, ALLOW ENGINE AND EXHAUST SYTEM TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION.*****

IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.

When under the car, always wear eye protection as debris will be loosened while working.

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points. (Refer to your owner’s manual) **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the two (2) spring bolts attaching “B” pipe to muffler and remove stock muffler and the rubber hangers.
3. Remove the three nuts that attach the “B” pipe to the catalytic converter and remove the “B” pipe and the rubber exhaust hangers.
4. The DC B-pipe comes in 2 pieces. Attach the S-bend to the resonator pipe with the shorter end of the B-pipe to the resonator pipe with the 2-10mm nuts, bolts and gasket supplied in the kit. Finger tighten the nuts and bolts.
5. Remove the rubber hangers from the stock muffler and B-pipe and install on the DC Sports muffler and B-pipe. Be careful not to mix up the rubber hangers.
6. Install the DC Sports “B” pipe by sliding the 3-bolts flange onto the catalytic converter. Slide the rubber exhaust hangers onto the hangers on the car. Install the 3-10mm nuts to the catalytic converter.
7. Install the DC Sports muffler and slide the rubber exhaust hangers onto the exhaust hangers on the car.
8. Attach the DC Sports muffler to the B-pipe with the 2-10mm nuts, bolts and gasket supplied in the kit.
9. Tighten the 4 nuts and bolts on the DC Sports Exhaust and the 3 bolts on the Converter.
10. Make sure all nuts & bolts are tight and no parts of exhaust touches the body of car, heat shields or fuel tank.
11. **RECHECK ALL YOUR WORK.**
11. Lower the car off the jack stands and start the engine and check for exhaust leaks.
13. After approximately 500 miles (800km) re-check the exhaust system bolts and nuts and tighten as necessary.

PRE / POST-INSTALLATION/CARE MAINTENANCE: During initial engine start up, you may experience smoke exiting from the muffler. Do not be alarmed. This is the bend lube from our mandrel bender settling. To prevent permanent staining of your new DC Sports Cat-back Exhaust System, wipe the exhaust tubes clean with a solution of mild detergent and water (Suggestion: Windex). Any contaminants left on the exhaust tubes such as grease, oil, and/or fingerprints will result in PERMANENT staining. Your DC Sports Cat-back Exhaust System must be regularly maintained to ensure proper performance and to maintain its finish. To restore the polished finish of stainless-steel exhaust tubes, use metal polish (Suggestions: Flitz or Mother’s Stainless Steel Polish). Using a solution of mild detergent and water, wipe the exhaust tubes free of all grease, oil, and/or fingerprints (Suggestion: Windex).

PARTS LIST

Quantity	Part Number	Part Description
1	SCS8008	Stainless steel cat-back exhaust system
2	RM-CB61	High temperature gasket
4	RHBA-M10x1.25x30	10x1.25x30 bolt
4	RHNA-M10x1.25	10x1.25 nut
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS