



DC Sports
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SCS7048
Single Canister Catback
2012-2015 Honda Civic Si 4dr.

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT EXHAUST SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

**3/8 Socket wrench, 14mm Socket, 13mm socket, 12 mm Socket,
Exhaust hanger removal Tool**

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points. (Refer to your owner's manual) **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove three (3) M10 nuts securing the OEM piping to the catalytic converter
3. Remove two (2) M8 spring bolts securing muffler to piping.
4. Using an exhaust hanger removal tool dislodge piping from rubber exhaust hangers. Remove piping.
5. Using an exhaust hanger removal tool dislodge OEM muffler from hangers and remove muffler.
6. Remove OEM crush ring from the back of the catalytic converter and replace it with gasket RM-CB85.
7. Install SCS7048 front piping onto catalytic converter using provided hardware and gaskets.
8. Lubricate OEM rubber hangers and reinstall them onto the DC Sports Exhaust System.
9. Install clamps, remaining piping and SCS7048 muffler. **DO NOT TIGHTEN CLAMPS**
10. Position piping and muffler into place. Make sure piping does not contact heatshields or chassis. Check muffler location, once everything is in the desired location, tighten all clamps. **DO NOT USE AN IMPACT ON CLAMPS**
11. If muffler is not in desired location, lessen clamps, adjust as needed and retighten rear clamp.
12. **DOUBLE CHECK ALL WORK**
13. **Be sure to wipe exhaust clear of all fingerprints, oil, dirt and debris before starting up.**
14. After approximately 500 miles (800km) re-check the exhaust system bolts and nuts and tighten as needed.

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty's exhaust systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

Warranty covers the original owner of exhaust system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.

*****CAUTION*****

DC Sports exhaust systems are designed to be used with all OEM equipment. DC Sports will not be held liable for sound, performance, fitment issues, damaged or any other complications caused by using additional aftermarket components such as downpipes, cat deletes, test pipes etc.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part Number	Part Description
1	SCS7048	<i>SCS7048 Singe Canister Catback Exhaust (3 pieces)</i>
2	DCECL-250	<i>2.5" Exhaust Clamp</i>
1	RM-CB85	<i>2.5" Three Bolt Gasket (Honda)</i>
3	RHBA-M10x1.25x30	<i>M10x1.25x30 bolts</i>
3	RHNA-M10x1.25	<i>M10x1.25 nuts</i>
1	DCDECAL	<i>DC Sports Decals (two pieces)</i>
1	DC-LPFRAME	<i>DC Sports License Plate Frame</i>

THANK YOU FOR CHOOSING DC SPORTS