



SCS7025
Single Canister System (SCS) Exhaust
INSTALLATION INSTRUCTIONS
2001-03 Civic EX 4 Door ONLY

READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR EXHAUST SYSTEM DAMAGE!

FOR YOUR SAFETY ALLOW ENGINE AND EXHAUST SYSTEM TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION.

IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS INSTALLTION TO A QUALIFIED PROFESSIONAL.

UNDER THE CAR, ALWAYS WEAR EYE PROTECTION AS DEBRIS WILL BE LOOSEMED WHILE WORKING.

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points (Refer to your owners manual.) **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the two (2) 10mm bolts attaching the B-pipe to the muffler and remove stock muffler.
3. Remove the three nuts that attach the B-pipe to the catalytic converter and remove the B-pipe.
4. Remove the rubber exhaust hangers from the stock exhaust and install onto the DC Sports TCS exhaust.
5. Install the DC Sport "B" pipe to the catalytic converter. Torque to 25 lbf-ft, 3.4 kgf-m, 33N-m.
6. Bolt the resonator section to the B-pipe using the supplied gasket and hardware. Hook the rubber hanger. Torque to 25 lbf-ft, 3.4 kgf-m, 33N-m.
7. Install the DC Sport Muffler to the B-pipe using the supplied gasket and hardware. Hook the two rubber hangers Torque to 25 lbf-ft, 3.4 kgf-m, 33N-m.
8. **RECHECK ALL NUTS AND BOLTS.**
9. Lower the car off the jack stands and start the engine and check for exhaust leaks.
11. After approximately 500 miles (800 km) re-check the exhaust system bolts and nuts and tighten as necessary.

NOTE: During initial engine start up, you may experience smoke exiting from the muffler. Do not be alarmed. This is the bend lube from our mandrel bender settling.

PRE/POST-INSTALLATION/CARE MAINTENANCE: To prevent permanent staining of your new DC Sports Cat-back Exhaust System, wipe the exhaust tubes clean with a solution of mild detergent and water (Suggestion: Windex). Any contaminants left on the exhaust tubes such as grease, oil, and/or fingerprints will result in PERMANENT staining. Your DC Sports Cat-back Exhaust System must be regularly maintained to ensure proper performance and to maintain its finish. To restore the polished finish of stainless-steel exhaust tubes, use metal polish (Suggestions: Flitz or Mother's Stainless Steel Polish). Using a solution of mild detergent and water, wipe the exhaust tubes free of all grease, oil, and/or fingerprints (Suggestion: Windex).

PARTS LIST

Quantity	Part Number	Part Description
1	SCS7025	Stainless steel cat-back exhaust system (3 piece)
2	RM-CB61	2 ¼" high temperature gasket
4	RHBA-M10x1.25x30	10x1.25x30 bolt
4	RHNA-M10x1.25	10x1.25 nut
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS