



DC Sports
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SCS4610

EXHAUST SYSTEM INSTALLATION INSTRUCTIONS 2019+ Toyota Corolla Hatchback

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

3/8 Socket Wrench
14mm Socket
13mm Socket
Flathead Screwdriver
Exhaust hanger removal tool

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. On a flat level surface get the car on jack stands.
2. Loosen and remove two (2) m10 bolts and springs from exhaust flange (**Photo A**)
3. Using an exhaust hanger removal tool, carefully release all four (4) rubber exhaust hangers from the exhaust system and remove exhaust system.
4. Locate and remove four (4) clips that secure drive side under body panel (**Photo B**). remove under panel. Repeat on passenger side. ***** Some vehicles do not have these under panels, if that is the case for your vehicles you can skip this step*****
5. Locate Remove three (4) clips and two (2) Philips head screw securing OEM rear valance.
6. Very carefully push down on lower part of retaining clips to release the rear valance from the bumper. Move from left to right while pulling inwards on the valance to release it. (**Photo C**)
7. Using OEM hardware and rubber hanger install SCS4610 front pipe. Leave hardware hand tight.
8. Install SCS4610 secondary pipe with OEM rubber hanger. *****Do not forget to place clamps over the slip fit joint before installing.*****
9. Slip SCS4610 muffler section over secondary pipe. You will need to gently pull down on the secondary pipe to get the muffler section on. *****Do not forget to place clamps over the slip fit joint before installing.*****
10. Now go back and fully tighten the OEM spring bolts.
11. Make sure to that muffler height on the muffler tips are even then tighten down both exhaust clamps. **If tips are not completely lined up, loosen clamps, re center the muffler and retighten clamps.**
12. Thoroughly clean all oil residue, debris, and fingerprints from exhaust piping, muffler, and tips before starting up.

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty's intake systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

Warranty covers the original owner of intake system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part Number	Part Description
1	SCS4610	SCS4610 Exhaust System (three pieces)
2	DCECL-250	2.5" Exhaust Clamp
1	DC-LPFRAME	DC Sports license plate frame
1	DCDECAL	DC Sports Decal (two pieces)

THANK YOU FOR CHOOSING DC SPORTS



Photo A



Photo B



Photo C



Before



After