



DC Sports
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SCS4608

EXHAUST SYSTEM INSTALLATION INSTRUCTIONS **18-21 Toyota Camry SE (2.5L)**

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

3/8 Socket Wrench
13mm Socket
15mm Socket
Exhaust hanger removal tool
Jack
Jack Stands

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points. (Refer to your owner's manual) **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the bolts holding the exhaust pipe to the Catalytic Converter pipe and the bolts holding the exhaust pipe to the Muffler pipe.
3. Using an exhaust hanger removal tool remove the rubber hanger holding the exhaust pipe to the car.
4. Use the exhaust hanger removal tool to remove the 2 rubber hangers holding the Muffler pipe to the car.
5. Install DC Sports pipe onto Catalytic Converter pipe. Make sure to use provided gasket. Tighten the bolts. Slide exhaust clamp on the end of the pipe.
6. Install the second pipe by slipping it into the first pipe. Install rubber hanger from car onto the exhaust hanger. Slide the exhaust clamp onto the end of the pipe.
7. Install muffler piece onto car by inserting rubber hanger onto car's hanger and making sure the exhaust pipe slips into the secondary pipe.
8. Make sure exhaust pipes do not rub on anything and exhaust tips line up properly. Tighten down exhaust clamp.
9. **RECHECK ALL YOUR WORK. If exhaust system looks off loosen clamps and adjust. Tighten clamps back down afterward.**
10. Lower the car off the jack stands and start the engine and check for exhaust leaks.
11. After approximately 500 miles (800km) re-check the exhaust system bolts and nuts and tighten as necessary.

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty' exhaus systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

Warranty covers the original owner of intake system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part number	Part Description
1	SCS4608	SCS4608 Single Canister System (3 pieces)
2	DCECL-250	2.5" Exhaust Clamp
1	RM-CB4608	2.5" Two bolt High Temp Gasket
1	DC-LPFRAME	DC Sports License Plate frame
1	DCDECAL	DC Sports Decal (2 pieces)



THANK YOU FOR CHOOSING DC SPORTS