



DC Sports
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SCS4201
Single Exit Exhaust System
2003- 2006 Nissan 350Z

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT EXHAUST SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRERD
3/8 Socket wrench, 14mm Socket,
3/8 extension 10"
Exhaust hanger Removal Tool

REMOVAL OF STOCK EXHUAST AND INSTALLATION OF EXHAUST SYSTEM

1. Locate a flat surface and place the car on jack stands.
2. Locate and remove two (2) OEM nuts holding the exhaust to the OEM Y pipe. **(Photo A)**
3. Locate and remove two (2) nuts holding the exhaust pipe together. Be careful with the ground cable. **(Photo B)**
4. Lubricate all exhaust hangers and carefully dislodge exhaust system from hangers. ***we recommend using an exhaust hanger removal tool***
5. Install gasket and primary pipe and tighten bolts. Slide the exhaust clamp onto the end of the pipe.
6. Install secondary pipe. Make sure slip fit sits properly, set exhaust tip at desired location and tighten exhaust clamp.
7. Install OEM rubber hangers on to muffler sections.
8. Place the ground cable onto the exhaust clamp and use provided nut to tighten it down.
9. If needed loosen clamps and readjust tip until desired location is reached.
10. **USING HOT SOAP AND WATER THOROUGHLY CLEAN ENTIRE EXHUAST SYTEM TO CLEAR IT OF ANY HANDPRINTS, OIL, & DEBRIS. DC Sports will not warranty finish of piping due to lack of proper clean up before starting up.**
11. *****NOTE: AFTER 50 MILES OF DRIVING PLEASE RETIGHTNE ALL CLAMPS AND HARDWARE*****

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty's exhaust systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

**Warranty covers the original owner of exhaust system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.**

*****CAUTION*****

DC Sports exhaust systems are designed to be used with all OEM equipment. DC Sports will not be held liable for sound, performance, fitment issues, damaged or any other complications caused by using additional aftermarket components such as downpipes, cat deletes, test pipes etc.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.

Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part Number	Part Description
1	SCS4201	SCS4201 Single Exit System (2 pieces)
1	DCECL300	3" Exhaust Clamp
1	RM-CB67	3" Two bolt Nissan Gasket
3	RHNA-M10x1.25	M10x1.25MM Nut
1	DCDECAL	DC Sports Decal (two pieces)
1	DC-LPFRAME	DC Sports License Plate Frame



Photo A



Photo B





THANK YOU FOR CHOOSING DC SPORTS