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HHC5023
CERAMIC HEADER INSTALLATION INSTRUCTIONS
2007-2008 Honda Fit Ceramic Header

This application is CARB Pending

**!!! READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION.
FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR HEADER DAMAGE!!!**

*****FOR YOUR SAFETY ALLOW ENGINE AND EXHAUST SYSTEM TO COOL FOR AT
LEAST AN HOUR BEFORE BEGINNING INSTALLATION.*****

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS,
PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.**

Installation:

1. Utilizing a flat work area (preferably concrete), jack up the car and **support the car on jack stands** under the frame support joints (Refer to your owner's manual). **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the factory heat shield by loosening (3) three 8mm bolts from the exhaust manifold.
3. Remove (2) two upper 10mm nuts and studs from the top of the factory manifold head flange.
4. Remove the oxygen sensor from the factory header.
5. Remove (2) two bolts securing the factory header brace to the header and engine block
6. Remove (2) two 8mm spring bolts securing the factory converter pipe to the factory manifold
7. Remove (3) three lower 10mm bolts securing the factory exhaust manifold to the engine.
8. Remove OEM doughnut gasket from the factory header, and install it on the DC Sports Header.
9. Ensuring the factory exhaust manifold gasket is free from all dirt and/or debris; install with the DC Sports header, using the supplied 10mm bolts.
10. Tighten the 10mm bolts starting with inner bolt working outwards in a alternating pattern. Torque to 33 ft lbs
11. Re-install the oxygen sensor into the DC Sports Ceramic Header.
12. Ensure that the oxygen sensor wire leads are free and clear of any moving parts.
13. Secure the OEM brace from the engine block to the DC Sports header using the OEM bolts.
14. **RE-CHECK ALL YOUR WORK AND ENSURE ALL NUTS AND BOLTS ARE TIGHT.**
15. Wipe the header clean and lower the car off the jack stands.
16. Start the engine and check for exhaust leaks.
17. After approximately 500 miles (800 km), re-check the nuts and bolts and tighten as necessary.

PRE-CARE MAINTENANCE: To prevent permanent staining of your new DC Sports Header, wipe the header clean with a solution of mild detergent and water. Any contaminants left on the header such as grease, oil, and/or fingerprints will result in PERMANENT staining.

PARTS LIST

Quantity	Part Number	Part Description
1	HHC5023	Ceramic coated Header
5	RHBA-M10x1.25-30	10x1.25x30 bolt
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS