



HHC5022

HEADER INSTALLATION INSTRUCTIONS

2003-2007 Honda Accord (4-Cylinder)

DC SPORTS HEADERS ARE CARB EXEMPT PER EO#D-370-14

**NOT CARB LEGAL FOR SULEV LEV2 MODELS Including ENGINE FAMILY NUMBER
3HNXV02.4KCP.4HNXV02.4KCV**

**READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO
MAY RESULT IN COSTLY ENGINE AND/OR HEADER DAMAGE**

**FOR YOUR SAFETY ALLOW ENGINE AND EXHAUST SYSTEM TO COOL FOR AT LEAST AN HOUR BEFORE
BEGINNING INSTALLATION.**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS
INSTALLATION TO A QUALIFIED PROFESSIONAL.**

UNDER THE CAR, ALWAYS WEAR EYE PROTECTION, AS DEBRIS WILL BE LOOSEMED WHILE WORKING.

1. Utilizing a flat work area (preferably concrete), jack up the car and **support the car on jack stands** under the frame support joints (Refer to your owner's manual). **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove two (2) 12mm bolts that hold secondary to rubber hanger then remove three (3) 14mm nuts that secure secondary to catalytic converter (set these two (2) bolts & three (3) nuts aside as they will be re-used).
3. Remove O2 sensor from the factory exhaust manifold.
4. Remove two (2) 12mm spring bolts that secure secondary to primary manifold then remove secondary.
5. Remove four (4) 14mm bolts that secure factory manifold to the engine block. Remove bracket.
6. Remove three (3) 12mm bolts that secure heat shield and remove.
7. Remove three (3) 14mm bolts and two (2) 14mm nuts that secure manifold to the motor.
8. Remove factory exhaust manifold. (Do not damage factory exhaust manifold gasket as it will be re-used).
9. Ensure OEM ex. manifold gasket is free from dirt and/or debris, install gasket with DC primary then tighten the three (3) original bolts and two (2) original nuts in an alternating pattern, beginning with the inner bolt and working out.
10. Re-locate the rubber hanger from the factory secondary to the DC Sports secondary.
11. Insert proper supplied o-ring gasket to collector flange and slide DC secondary to the three (3) catalytic converter studs.
12. Install the three (3) original 14mm nuts loosely to the catalytic converter studs but do not tighten.
13. Insert the two (2) proper supplied o-ring gaskets to the DC Sports secondary flange that attach to the DC Sports primary.
14. Using the three (3) supplied 10x1.25 bolts, install the DC Sports secondary to the DC Sports primary. Tighten the three (3) bolts by starting with the middle and working out.
15. Using the two (2) original 12mm hanger bolts, install the rubber hanger to the chassis and tighten.
16. Tighten the three (3) nuts that attach the DC secondary to the catalytic converter.
17. Apply an anti-seize compound to the threads of the O2 sensor (**DO NOT APPLY TO THE SENSOR UNIT**) and install on the DC header. Then connect supplied O2 wire extension to O2 sensor and route to OEM wiring harness connection.
18. Where necessary, attach supplied tie wraps to secure the oxygen sensor wire extension. Ensure that the oxygen sensor wire extension is free and clear of any moving parts. **RE-CHECK ALL YOUR WORK AND ENSURE ALL NUTS AND BOLTS ARE TIGHTEN.** Lower the car off the jack stands then start the engine and check for exhaust leaks.
19. **AFFIX CARB STICKER UNDER THE HOOD OF YOUR CAR.**
20. After approximately 500 miles (800 km), re-check the nuts and bolts and tighten as necessary.

PRE-CARE MAINTENANCE: To prevent permanent staining of your new DC Sports Header, wipe the header clean with a solution of mild detergent and water. Any contaminants left on the header such as grease, oil, and/or fingerprints will result in PERMANENT staining.

PARTS LIST

Quantity	Part Number	Part Description
1	HHC5022	Ceramic coat 4-2-1 (two-piece)
2	18212-SB2-961A	O-ring gasket
1	18393-SH3-S00	O-ring gasket
3	RHBA-M10x1.25-20	10x1.25x20 bolt
1	RHWA-005	O2 extension wire lead
4	RH-CABLE TIE	Cable tie (8" length)
1	RMTAG-CARBEO12	D-370-12 CARB sticker
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS