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HHC5020
Header Installation Instructions
2000-2009 Honda S2000 2.0 & 2.2L

DC SPORTS HEADERS ARE CARB EXEMPT PER EO#D-370-14

**READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING
INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE
DAMAGE.**

**ALLOW THE ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE
BEGINNING INSTALLATION.**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS,
PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.**

1. Remove the black heat shield that is bolted to the passenger side frame rail by removing the three front 8mm bolts and loosening the rear enough to slip out the shield.
2. Remove the four 8mm bolts securing the manifold cover to the exhaust manifold.
3. Remove the seven 8mm nuts from the exhaust manifold.
4. Remove the exhaust manifold bracket attaching the manifold to the engine.
5. Un-clip the oxygen sensor from its lead.
6. Remove the two 8mm spring bolts connecting the secondary to the exhaust manifold.
7. Remove the exhaust manifold from the bottom of the car taking care not to damage the gaskets.
8. Carefully remove the oxygen sensor. Apply anti-seize compound to the threads and reinstall.
9. Remove the donut gasket from the bottom of the stock header and install on the DC Sports header.
10. Install the DC Sports header with the stock header gasket. Loosely install the seven 8mm nuts.
11. Align the DC Sports header up to the catalytic converter and install the two 8mm spring bolts.
12. Re-clip the oxygen sensor to its lead.
13. Tighten the spring bolts in steps alternating side to side. Torque to 22N.m, 2.2kgf.m, 16lbf.ft.
14. Torque the seven 8mm nuts to 31N.m, 3.2kgf.m, 23lbf.ft.
15. Install the exhaust manifold bracket using the original 10mm bolt and supplied 10mm nut to the DC Sports header and the engine. Torque to 44N.m, 4.5kgf.m, 33 lbf-ft.
16. **RECHECK ALL YOUR WORK THEN AFFIX CARB STICKER UNDER THE HOOD OF YOUR CAR.**

PRE-CARE MAINTENANCE: To prevent permanent staining of your new DC Sports Header, wipe the header clean with a solution of mild detergent and water. Any contaminants left on the header such as grease, oil, and/or fingerprints will result in PERMANENT staining.

PARTS LIST

Quantity	Part Number	Part Description
1	HHC5020	Ceramic coat 4-2-1 one piece
1	RHNA-M10x1.25	10x1.25 nut
1	RMTAG-CARBEO12	D-370-12 CARB sticker
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS