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CSB2310 REAR STRUT TOWER BAR INSTALLATION INSTRUCTIONS

1994-2001 Integra, 1988-2000 Civic, 1993-1997 Del Sol

**READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING
INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE
DAMAGE!!!**

**FOR YOUR SAFETY ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR
BEFORE BEGINNING INSTALLATION.**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS,
PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.**

1994-2001 Integra

IN THE TRUNK:

1. Remove the driver and passenger side shock tower access panels.
2. Remove two (2) nuts from the left side shock tower and two (2) nuts from the right side shock tower using a 14mm socket and ratchet combination. These nuts will be reused later.
3. Install the DC Sports Strut Tower Bar over the shock tower studs and reinstall the original nuts as shown in Figure 1 using a 14mm socket and ratchet combination (Torque: 4.5 kg-m - 6.0 kg-m, 33 lb-ft - 43 lb-ft).
4. **CHECK ALL OF YOUR WORK.**



Figure 1: 1994-2001 Integra

1988-1991 Civic and CRX

IN THE TRUNK:

1. Remove the driver and passenger side shock tower access panels.
2. Remove two (2) nuts from the left side shock tower and two (2) nuts from the right side shock tower using a 14mm socket and ratchet combination. These nuts will be reused later.

3. Before installing the DC Sports strut bar both trunk interior side panels must be fully removed or a portion of each shock tower cover must be trimmed down as pictured below (Figure 2).



Figure 2

4. Install the DC Sports Strut Tower Bar over the shock tower studs and reinstall the original nuts as shown in Figure 3 using a 14mm socket and ratchet combination (Torque: 4.5 kg-m - 6.0 kg-m, 33 lb-ft - 43 lb-ft).
5. **CHECK ALL OF YOUR WORK.**



Figure 3: 1988-1991 Civic/CRX

1992-2000 Civic and Del Sol

IN THE TRUNK:

1. Remove all the plastic rivets that hold the trunk interior side panels in place.
2. Carefully fold the trunk interior side panels back in order to gain access the vehicles rear shock towers.
3. Remove two (2) nuts from the left side shock tower and two (2) nuts from the right side shock tower using a 14mm socket and ratchet combination. These nuts will be reused later.
4. Before installing the DC Sports strut bar each trunk interior side panel must be removed or a hole must be made in each trunk interior side panel for the bar to go through. If desired, determine where to cut the holes by setting the bar in place over the shock tower studs and then folding back the side panels against the bar. Hint: make the smallest hole possible first and then open it to the desired size and shape after confirming that the cut out is centered properly.
5. Slide the DC Sports strut tower bar through each trunk panel hole and over the shock tower studs. Reinstall the original nuts using a 14mm socket and ratchet combination (Torque: 4.5 kg-m - 6.0 kg-m, 33 lb-ft - 43 lb-ft). A photo of each vehicle application with the rear strut bar installed and side panels removed are available in Figure 4, 5, and 6 below.
6. Reinstall the plastic rivets to secure the trunk interior side panels in place.
7. **CHECK ALL OF YOUR WORK.**



Figure 4: 1992-1995 Civic



Figure 5: 1996-2000 Civic



Figure 6: 1993-1997 Del Sol

PARTS LIST

Quantity	Part Number	Part Description
1	CSB2310	DC Sports rear strut tower bar
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS