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CSB1403 STRUT TOWER INSTALLATION INSTRUCTIONS

2005 Scion tC

**READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING
INSTALLATION.**

**FOR YOUR SAFETY ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR
BEFORE BEGINNING INSTALLATION.**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS,
PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.**

UNDER THE HOOD:

1. Remove two (2) clips on the left side and two (2) clips on the right side windshield plastic cover (Picture A).
2. Remove the two (2) corner clips on each side under the rubber hood seal (Picture B).
3. Remove the two (2) inner 10mm nuts on the left side shock tower and the two (2) inner 10mm nuts on the right side shock tower. You will have to raise the front of the vehicle to lower the shock studs in order to remove the rear inner nuts.
4. Install the DC Sports Strut Tower Bar over the inner studs and re-install the original 10mm nuts and tighten (Torque: 6.0 kg-m, 43 lb-ft). You can now lower the front of the car.
5. Re-install the four (4) original clips that secure the windshield plastic cover to the chassis (Picture A).
6. Re-install the two (2) original clips under the rubber hood seal by inserting into the rubber hood seal first and then secure the clips to the chassis (Picture B).
7. **RE-CHECK ALL YOUR WORK.**

PARTS LIST

Quantity	Part Number	Part Description
1	CSB1403	DC Sports front strut tower bar
2	DCS1008	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS



PICTURE A



PICTURE B