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## **CSB1402 Strut Tower Bar Installation Instructions**

### **2003-05 Toyota Matrix XR 2003-05 Toyota Corolla CE, S, LE**

**READ ALL INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING  
INSTALLATION.**

**IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE  
REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.**

1. Remove the two (2) inner 8mm nuts from the left side shock tower. Set these nuts aside as they will be re-used.
2. Remove the Two (2) inner 8mm nuts from the right side shock tower. Set these nuts aside as they will be re-used.
3. Install four (4) supplied spacers over each shock tower stud where the four (4) 8mm nuts were removed.
4. Carefully install the DC Sports Strut Tower Bar over the inner shock tower studs over the installed spacers.
5. Re-install the two (2) original 8mm nuts to the left side shock tower but do not tighten.
6. Re-install the two (2) original 8mm nuts to the right side shock tower and tighten (Torque: 2.2 kg-m, 16 lb-ft).
7. Go back and tighten the two (2) original 8mm nuts from the left side shock tower (Torque: 2.2 kg-m, 16 lb-ft).
8. **RECHECK ALL YOUR WORK.**

### **PARTS LIST**

<b>Quantity</b>	<b>Part Number</b>	<b>Part Description</b>
1	CSB1402	Carbon steel strut bar
4	RH-3/8W	Spacers
2	DCS1008	DC Sports decals

**THANK YOU FOR CHOOSING DC SPORTS**