

Tech line (626) 968-5147 Main line (800) 237-7560 www.dcsports.com

### CSB1304 STRUT TOWER BAR INSTALLATION INSTRUCTIONS

### 94-01 Integra LS, GS, GS-R 97-01 Integra Type R 99-00 Civic Si

# READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE DAMAGE!!!

## FOR YOUR SAFETY ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION.

IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.

#### **UNDER THE HOOD:**

- 1. Carefully unbolt the wire bundle bracket attached to the passenger side shock tower using a 10mm wrench. Both the bolt and paper washer will be reused later. Please note some vehicle applications are not equipped with this bracket. If this is the case please skip to step 3.
- 2. Use the factory bracket bolt to attach the wire bundle bracket to the threaded hole in the DC Sports wire bundle spacer with the paper washer sandwiched between them (Torque: 8 kg-m 1.2 kg-m, 6 lb-ft 9 lb-ft). Bolt the spacer to the shock tower where the wire bundle was originally attached using the provided M6 x 1.0 bolt (Torque: 8 kg-m 1.2 kg-m, 6 lb-ft 9 lb-ft).



3. Unsnap the cruise control (if equipped) and throttle cables from their bracket near the driver side shock tower. Push the cruise control (lower) cable below the bracket and snap the throttle (upper) cable into the lower position on the bracket as shown in the figure below.



- 4. Tie the two cables together using the provided 4" cable tie and trim any excess length in the cable tie.
- 5. Remove two (2) nuts from the left side shock tower and two (2) nuts from the right side shock tower using a 14mm deep socket and ratchet. These nuts will be reused later.
- 6. Install the DC Sports Strut Tower Bar over the shock tower studs. Reinstall the original nuts and tighten using a 14 mm deep socket, extension, and ratchet (Torque: 4.5 kg-m 6.0 kg-m, 33 lb-ft 43 lb-ft).
- 7. CHECK ALL OF YOUR WORK.

### **PARTS LIST**

Quantity	Part Number	Part Description
1	CSB1304	DC Sports front strut tower bar
1	SPACER1315	DC Sports Wire Bundle Spacer
1	RHNA-M6X100X16	M6x1.00x16mm bolt
1	RH-CABLE TIE 4"	4 inch cable tie
2	DCS1008	DC Sports decals

### THANK YOU FOR CHOOSING DC SPORTS