



DC Sports
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AHC6515
HEADER INSTALLATION INSTRUCTIONS
02-06 ACURA RSX/02-05 Honda Civic Si

CARB EXEMPT PER EO# D-370-14

!!!READ INSTRUCTIONS THROUGH COMPLETELY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR HEADER DAMAGE!!!

*****FOR YOUR SAFETY, ALLOW ENGINE AND EXHUST SYSTEM TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION. *****

IF YOU ARE NOT COMFORTABLE AND/OR FAMILIAR WITH THESE INSTRUCTIONS, PLEASE REFER THIS INSTALLATION TO A QUALIFIED PROFESSIONAL.

1. Utilizing a flat work area, jack up the front of the car and support the car on the jack stands on designated jack supports.
2. Unplug O2 sensor that is closest to the front of the car and un-clip it from the wire support harness.
3. Remove the bolts securing the exhaust manifold to the exhaust secondary, including the bolts that secure the manifold to the support bracket.
4. Loosen the bolts that secure the support bracket to the engine block to rotate it out of the way.
5. Remove the rubber hanger from the b-pipe and allow the b-pipe to hang.
- ******RSX ONLY********Civic Si skit to step 8**
6. From the topside of the motor, remove the strut tower bar and the plastic plug wire cover from the valve cover.
7. Remove the two bolts that secure the power steering line to the valve cover. ******RSX ONLY******
8. Remove the two nuts and three bolts securing the manifold to the engine
9. Remove the stock manifold by sliding it off the studs and lifting it out.
10. Carefully remove the donut gasket from the stock manifold and install it on the DC Sports header.
11. Slide the DC Sports header over the studs on the engine and install in reverse order
12. Make sure to reattach the stock support bracket and to reconnect the O2 sensor plug
13. **RECHECK ALL YOUR WORK Then AFFIX CARB STICKER UNDER THE HOOD OF YOUR CAR**
14. Lower the car off the jack stands and start the engine and check for exhaust leaks
15. After approximately 500 miles (800 km) re-check the exhaust system bolts and nuts and retighten as necessary

PRE-CARE MAINTENANCE: To prevent permanent staining of your new DC Sports Header, wipe the header clean with a solution of mild detergent and water. Any contaminants left on the header such as grease, oil, and/or fingerprints will result in PERMANENT staining.

PARTS LIST

Quantity	Part Number	Part Description
1	AHC6515	Ceramic coat 4-2-1 one piece
1	TMTAG-CARBE014	D-370-14 CARB sticker
2	DCDECAL	DC Sports decals

THANK YOU FOR CHOOSING DC SPORTS